

WAUKESHA



ENGINE: F232G

BORE: 3.625"	6 Cyl	Gas & LP	NOTES:
APPLICATION: Tractors: 1550, 1555 Cockshutt; G550 Minneapolis-Moline; Tractors: 1550, 1555 Oliver;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
							
	1	994118	In-Frame Kit, STD 3.625" Bore			I	
	1	995118	Out-of-Frame Kit, STD 3.625" Bore (Lip Seals Only)	O			
	6	191195	Sleeve & Piston Assembly, STD 3.625" Bore	O		I	
	6	191179	Piston Assembly, STD 3.625" Bore				
	6	191181	Cylinder Liner, STD 3.625" Bore (Includes O-Rings)				
	6	191138	Cylinder Liner O-Ring Package				
	1	191182	Block Repair Sleeve, Lower Liner Pilot Bore				
	6	191196	Piston Ring Set, STD 3.625" Bore (3-3/32 1-3/16)				
	1	191184	Piston Ring Set, STD 3.625" Bore (3-3/32 1-1/4)				
	1	191185	Piston Ring Set, 3.750" Overbore (3-3/32 1-1/4)				
	6	191174	Piston Ring Set, 3.750" Overbore (3-1/8 1-3/16)				
	1	191175	Piston Ring Set, 3.750" Overbore (3-1/8 1-1/4)				
	1	191176	Piston Ring Set, 3.875" Overbore (3-3/32 1-1/4)				
	6	291163	STD Rod Bearing	O		I	
	6	291164	.002 Rod Bearing				
	6	291165	.003 Rod Bearing				
	6	291166	.010 Rod Bearing				
	6	291167	.020 Rod Bearing				
	6	291168	.030 Rod Bearing				
	6	291169	.040 Rod Bearing				
	1	291176	STD Main Bearing Set	O		I	
	1	291177	010 Main Bearing Set				
	1	291178	020 Main Bearing Set				
	1	291179	030 Main Bearing Set				
	1	391216	In-Frame Gasket Set			I	
	1	391219	Head Gasket				
	6	301114	Positive Exhaust Valve Seal(Intake Seals Incl in Gkt Sets)(1)				
	9	391217	Manifold Gasket Set				
	1	391211	Valve Cover Gasket (Rubber)				
	1	391218	Full Gasket Set w/Seals (Lip Seals Only)	O			
	1	391159	Timing Cover Gasket				
	1	391198	Pan Gasket				
	1	391142	Front Crank Seal: Early 1550 (Face Type) (2)				
	1	391157	Front Pulley Felt Seal				
	1	391129	Front Crank Seal: Late 1550; 1655, G550 (Lip Type)				
	1	301123	Front Wear Sleeve, Optional (Not in Gasket Sets)				
	1	391131	Rear Crank Seal, wo/Wear Sleeve				
	1	391132	Rear Crank Seal Kit, Optional (Not in Gasket Sets)				
	6	291147	Pin Bushing (1 Piece Bushing Upgrade)				
	1	291148	Cam Bearing				
	12	791129	Rod Bolt				
	12	791131	Rod Nut				

(1)Use VST1812 Seal Tool

(2)Not in Gasket Set or Kit

WA-232-A

3/1/2012

CLICK THE ITEM # TO VIEW OR PURCHASE PART

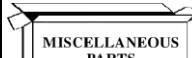
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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	999517	Cam Kit					C
	1	999138	Valve Train Kit, Gasoline			V		
	1	591149	Camshaft (3/16" Key)					C
	1	591124	Cam Key (3/16 X 1)					
	1	591126	Cam Thrust Spring					
	1	591127	Cam Thrust Button					
	12	591123	Tappet					C
	6	491191	Exhaust Valve, Gasoline (1.250" Hd Dia)			V		
	6	491212	Stellite Ex Valve, LP & Optional Gasoline (1.250" Hd Dia)					
	6	491192	Intake Valve (1.400" Hd Dia)			V		
	6	491188	Exhaust Valve Guide			V		
	6	491164	Intake Valve Guide			V		
	6	491146	Exhaust Valve Spring, Gasoline (Use Only w/Rotator)			V		
	6	491133	Intake Valve Spring, Gasoline			V		
	12	491133	Ex/In Valve Spring, LP			V		
	6	491148	Exhaust Valve Rotator, Gasoline			V		
	24	491149	Valve Keeper, Early (2 Lands)					
	6	491153	LH Rocker Arm					
	6	491154	RH Rocker Arm					
	1	491198	Rocker Arm Shaft					
	12	491169	Rocker Arm Adjusting Screw					
	4	491139	Rocker Arm Shaft Spring					
	1	591136	Cam Timing Gear (3/16" Key)					
	1	591128	Crank Timing Gear					
	12	591143	Push Rod (10.891" OAL)					
	1	691134	Oil Pump Assembly					
	1	691129	Oil Pump Kit (2-Blades 1-Spring 1-Shaft 1-Gear 1-Hdw Pkg)					
	1	691131	Oil Pump Repair Kit (2-Blades 1-Spring)					
	1	691132	Oil Pump Drive Gear					
	1	691133	Oil Relief Valve Spring (2" Long)					
	1	791132	Plug, Block/Cam (2" Flat Brass)					
	1	791124	Plug, Oil Galley (21/32" Cup)					
	7	791133	Plug, Cylinder Head (1" Flat Brass)					
	1	291159	Governor Bushing, 1 1/8" OD (Front of Block)					
	1	291161	Governor Bushing, 1 3/8" OD (Front of Block)					
	1	291162	Governor Thrust Washer					
	1	891144	Fuel Supply Pump					
	1	891148	Thermostat					
	1	891142	Coolant Heater					

CLICK THE ITEM # TO VIEW OR PURCHASE PART

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