

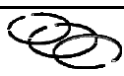
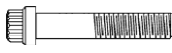
ENGINE: 185DAB (216 CI w/3.500" Overbore)
185DAB (194 CI w/Std 3.3125" Bore)

BORE: 3.500" 6 Cyl Diesel NOTES: 2.000" Std Rod Journal Diameter

APPLICATION: Tractors: 77 Oliver Thru # 6502;

CLICK THE ITEM # TO VIEW OR PURCHASE PART

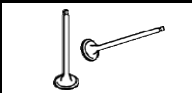
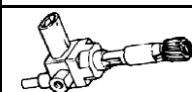
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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
								
	1	994137	In-Frame Kit, 3.500" Overbore				I	
	1	994189	In-Frame Kit, 3.625" Overbore				I	
	1	995137	Out-of-Frame Kit, 3.500" Overbore		O			
	1	995189	Out-of-Frame Kit, 3.625" Overbore	O				
	6	191186	Sleeve & Piston Assembly, 3.500" Overbore		O		I	
	6	191178	Sleeve & Piston Assembly, 3.625" Overbore	O		I		
	6	191192	Piston Assembly, 3.500" Overbore					
	6	191193	Cylinder Liner, 3.500" Overbore (Includes O-Rings)					
	6	191138	Cylinder Liner O-Ring Package					
	1	191182	Block Repair Sleeve, Lower Liner Pilot Bore					
	6	191194	Piston Ring Set, STD 3.312" Bore (3-1/8 1-1/4)					
	6	191187	Piston Ring Set, 3.500" Overbore (3-1/8 1-3/16)					
	6	191177	Piston Ring Set, 3.500" Overbore (3-1/8 1-1/4)					
	6	191189	Piston Ring Set, 3.5625" Overbore (3-3/32 1-1/4)					
	6	191191	Piston Ring Set, 3.5625" Overbore (3-1/8 1-1/4)					
	6	191183	Piston Ring Set, 3.625" Overbore (3-3/32 1-3/16)					
	1	191184	Piston Ring Set, 3.625" Overbore (3-3/32 1-1/4)					
	1	191185	Piston Ring Set, 3.750" Overbore (3-3/32 1-1/4)					
	6	191174	Piston Ring Set, 3.750" Overbore (3-1/8 1-3/16)					
	1	191175	Piston Ring Set, 3.750" Overbore (3-1/8 1-1/4)					
	6	291181	STD Rod Bearing	O	O	I	I	
	6	291182	.010 Rod Bearing					
	6	291183	.020 Rod Bearing					
	12	791134	Connecting Rod Shims, Used w/Early MS216 Rod Only					
	1	291176	STD Main Bearing Set	O	O	I	I	
	1	291177	010 Main Bearing Set					
	1	291178	020 Main Bearing Set					
	1	291179	030 Main Bearing Set					
	1	391214	In-Frame Gasket Set			I	I	
	1	391215	Head Gasket					
	6	391182	Intake Valve Seal (Rubber Q-Ring in Retainer Cup)					
	6	391173	Exhaust Manifold Gasket					
	3	391199	Intake Manifold Gasket					
	1	391212	Valve Cover Gasket (Cork)					
	1	391213	Full Gasket Set w/Seals	O	O			
	1	391179	Timing Cover Gasket					
	1	391198	Pan Gasket					
	1	391142	Front Crank Seal (Face Type)					
	1	391184	Front Pulley Felt Seal					
	1	391147	Rear Crank Seal (Face Type)					
	1	391148	Rear Lip Seal Conversion Kit (Hsg, Seal, Gkt, Bolts, Dowels)					
	6	291147	Pin Bushing (1 Piece Bushing Upgrade)					
	1	291148	Cam Bearing					
	12	NLA	Rod Bolt					
	12	791131	Rod Nut					

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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	999517	Cam Kit					C
	1	999137	Valve Train Kit				V	
								
	1	591149	Camshaft (3/16" Key)					C
	1	591124	Cam Key (3/16 X 1)					
	1	591126	Cam Thrust Spring					
	1	591127	Cam Thrust Button					
	12	591123	Tappet					C
	6	491199	Exhaust Valve				V	
	6	491211	Intake Valve				V	
	6	491182	Exhaust Valve Guide				V	
	6	491183	Intake Valve Guide				V	
	12	491172	Ex/In Valve Spring				V	
	24	491149	Valve Keeper, Early (2 Lands)				V	
	12	491158	Valve Spring Cup (Needed When Replacing Flanged Guides)				V	
	12	491193	Rocker Arm Bushing, Thru ESN 868205					
	6	491153	LH Rocker Arm, After ESN 868205					
	6	491154	RH Rocker Arm, After ESN 868205					
	1	491198	Rocker Arm Shaft, After ESN 868205					
	12	491169	Rocker Arm Adjusting Screw, After ESN 868205					
	4	491139	Rocker Arm Shaft Spring					
	1	591136	Cam Timing Gear (3/16" Key)					
	1	591128	Crank Timing Gear					
	1	591146	Idler Gear Assembly, Thru ESN 924153					
	1	591147	Idler Gear, After ESN 924153					
	1	591133	Idler Gear Thrust Spring					
	1	591148	Injection Pump Gear					
	12	591137	Push Rod (11.047" OAL)					
	1	691134	Oil Pump Assembly					
	1	691129	Oil Pump Kit (2-Blades 1-Spring 1-Shaft 1-Gear 1-Hdw Pkg)					
	1	691131	Oil Pump Repair Kit (2-Blades 1-Spring)					
	1	691132	Oil Pump Drive Gear					
	1	691135	Oil Relief Valve Spring (1 9/16" Long)					
	1	791132	Plug, Block/Cam (2" Flat Brass)					
	1	791124	Plug, Oil Galley (21/32" Cup)					
	7	791133	Plug, Cylinder Head (1" Flat Brass)					
	6	891153	Energy Cell Body					
	6	891154	Energy Cell Cap					
	6	891152	Gasket, Nozzle to Head					
	1	891139	Manifold Preheater					
	1	891151	New Water Pump (Cast# 190060, 190160, 190360)					
	1	891155	New Water Pump (Cast# 180060, 180160)					
	1	891148	Thermostat					
	1	891142	Coolant Heater					