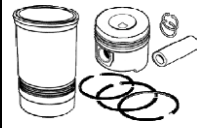


ENGINE: 180DKB (155 CI w/Std 3.625" Bore)

BORE: 3.625"	4 Cyl	Diesel	NOTES:
APPLICATION: Tractors: 550 Oliver After # 72831; 660 Oliver; Tractors: 550 Cockshutt After # 72831; 2-44 White;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
							
	1	994132	In-Frame Kit, STD 3.625" Bore			I	
	1	995132	Out-of-Frame Kit, STD 3.625" Bore		O		
	4	191178	Sleeve & Piston Assembly, STD 3.625" Bore		O	I	
	4	191179	Piston Assembly, STD 3.625" Bore				
	4	191181	Cylinder Liner, STD 3.625" Bore (Includes O-Rings)				
	4	191138	Cylinder Liner O-Ring Package				
	1	191182	Block Repair Sleeve, Lower Liner Pilot Bore				
	4	191183	Piston Ring Set, STD 3.625" Bore (3-3/32 1-3/16)				
	1	191198	Piston Ring Set, STD 3.625" Bore (3-3/32 1-1/4)				
	1	191199	Piston Ring Set, 3.750" Overbore (3-3/32 1-1/4)				
	4	191174	Piston Ring Set, 3.750" Overbore (3-1/8 1-3/16)				
	1	191211	Piston Ring Set, 3.750" Overbore (3-1/8 1-1/4)				
	4	291163	STD Rod Bearing		O	I	
	4	291164	.002 Rod Bearing				
	4	291165	.003 Rod Bearing				
	4	291166	.010 Rod Bearing				
	4	291167	.020 Rod Bearing				
	4	291168	.030 Rod Bearing				
	4	291169	.040 Rod Bearing				
	1	291185	STD Main Bearing Set		O	I	
	1	291186	010 Main Bearing Set				
	1	291187	020 Main Bearing Set				
	1	291188	030 Main Bearing Set				
	1	391232	In-Frame Gasket Set			I	
	1	391228	Head Gasket				
	4	391234	Intake Valve Seal (Small Quad Seal Not in Gasket Sets)				
	2	391231	Intake Manifold Gasket				
	4	391149	Exhaust Manifold Gasket				
	1	391226	Valve Cover Gasket, Cast Cover (Rubber)				
	1	391227	Valve Cover Gasket, Pressed Steel Cover (Cork)				
	1	391233	Full Gasket Set w/Seals		O		
	1	391179	Timing Cover Gasket, w/Bosch Injection Pump				
	1	391135	Timing Cover Gasket, w/Roosa Master Injection Pump				
	1	391225	Pan Gasket				
	1	391142	Front Crank Seal, Thru TSN 110015 (Face Type)				
	1	391129	Front Crank Seal, After TSN 110015 (Lip Type)				
	1	301123	Front Wear Sleeve, Optional (Not in Gasket Sets)				
	1	391184	Front Pulley Felt Seal, Thru TSN 110015				
	1	391143	Front Pulley Felt Seal, After TSN 110015				
	1	391147	Rear Crank Seal (Face Type)				
	1	391148	Rear Lip Seal Conversion Kit (Hsg, Seal, Gkt, Bolts, Dowels)				
	4	291147	Pin Bushing (1 Piece Bushing Upgrade)				
	1	291148	Cam Bearing				
	8	791129	Rod Bolt				
	8	791131	Rod Nut				

CLICK THE ITEM # TO VIEW OR PURCHASE PART

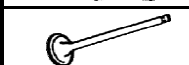
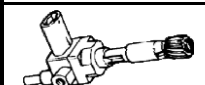
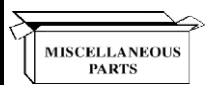
1-800-443-0625 | WWW.JENSALES.COM

WAUKESHA



ENGINE: 180DKB (155 CI w/Std 3.625" Bore)

BORE: 3.625"	4 Cyl	Diesel	NOTES:
APPLICATION: Tractors: 550 Oliver After # 72831; 660 Oliver; Tractors: 550 Cockshutt After # 72831; 2-44 White;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	999518	Cam Kit					C
	1	999141	Valve Train Kit: 660 Oliver			V		
	1	999139	Valve Train Kit: 550 Oliver; 2-44 White			V		
	1	591152	Camshaft (3/16" Key)					C
	1	591124	Cam Key (3/16 X 1)					
	1	591126	Cam Thrust Spring					
	1	591127	Cam Thrust Button					
	8	591123	Tappet					C
	4	491195	Exhaust Valve (1.250" Hd Dia)			V	V	
	4	491197	Intake Valve (1.437" Hd Dia)			V	V	
	4	491182	Exhaust Valve Guide			V	V	
	4	491183	Intake Valve Guide			V	V	
	8	491172	Ex/In Valve Spring: 660 Oliver				V	
	4	491133	Exhaust Valve Spring: 550 Oliver; 2-44 White			V		
	4	491146	Intake Valve Spring: 550 Oliver; 2-44 White			V		
	4	491148	Intake Rotator: 550 Oliver; 2-44 White			V		
	16	491134	Valve Keeper, Late (1 Land)			V	V	
	16	491149	Valve Keeper, Early (2 Lands)					
	8	491158	Valve Spring Cup					
	4	491153	LH Rocker Arm					
	4	491154	RH Rocker Arm					
	1	491217	Rocker Arm Shaft					
	8	491169	Rocker Arm Adjusting Screw					
	1	591136	Cam Timing Gear (3/16" Key)					
	1	591128	Crank Timing Gear					
	1	591147	Idler Gear, w/Bosch Injection Pump					
	1	591129	Idler Gear Assembly, w/Roosa Master Injection Pump					
	1	591133	Idler Gear Thrust Spring					
	1	591148	Injection Pump Gear, w/Bosch Injection Pump					
	1	591131	Injection Pump Gear, w/Roosa Master Injection Pump					
	8	591151	Push Rod (10.766" OAL)					
	1	691136	Oil Pump Assembly					
	1	691137	Oil Pump Screen					
	1	691129	Oil Pump Kit (2-Blades 1-Spring 1-Shaft 1-Gear 1-Hdw Pkg)					
	1	691131	Oil Pump Repair Kit (2-Blades 1-Spring)					
	1	791132	Plug, Block/Cam (2" Flat Brass)					
	1	791124	Plug, Oil Galley (21/32" Cup)					
	5	791133	Plug, Cylinder Head (1" Flat Brass)					
	4	891153	Energy Cell Body					
	4	891154	Energy Cell Cap					
	1	891156	Manifold Preheater					
	1	891151	New Water Pump (Cast# 190060, 190160, 190360)					
	1	891155	New Water Pump (Cast# 180060, 180160)					
	1	891148	Thermostat					
	1	891142	Coolant Heater					

CLICK THE ITEM # TO VIEW OR PURCHASE PART

1-800-443-0625 | WWW.JENSALES.COM