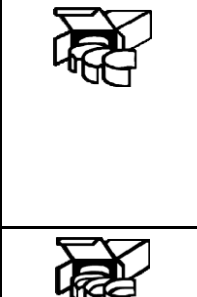
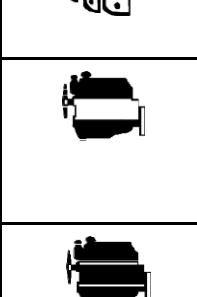
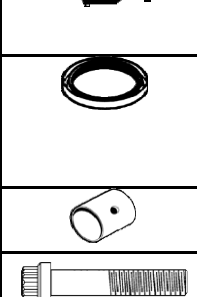


ENGINE: 180GLB (144 CI w/Std 3.500" Bore)

BORE: 3.500"	4 Cyl	Gas & LP	NOTES: 2.250" Std Rod Journal Diameter
APPLICATION: Tractors: Super 55, Super 66 Oliver; 550 Oliver Thru # 72831;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
								
	1	994184	In-Frame Kit, STD 3.500" Bore				I	
	1	994129	In-Frame Kit, 3.625" Overbore				I	
	1	995184	Out-of-Frame Kit, STD 3.500" Bore		O			
	1	995129	Out-of-Frame Kit, 3.625" Overbore		O			
	4	191197	Sleeve & Piston Assembly, STD 3.500" Bore		O		I	
	4	191195	Sleeve & Piston Assembly, STD 3.625" Bore		O		I	
	4	191179	Piston Assembly, 3.625" Overbore					
	4	191181	Cylinder Liner, 3.625" Overbore (Includes O-Rings)					
	4	191138	Cylinder Liner O-Ring Package					
	1	191182	Block Repair Sleeve, Lower Liner Pilot Bore					
	4	191187	Piston Ring Set, STD 3.500" Bore (3-1/8 1-3/16)					
	4	191177	Piston Ring Set, STD 3.500" Bore (3-1/8 1-1/4)					
	4	191189	Piston Ring Set, 3.5625" Overbore (3-3/32 1-1/4)					
	4	191191	Piston Ring Set, 3.5625" Overbore (3-1/8 1-1/4)					
	4	191196	Piston Ring Set, STD 3.625" Bore (3-3/32 1-3/16)					
	1	191198	Piston Ring Set, STD 3.625" Bore (3-3/32 1-1/4)					
	1	191199	Piston Ring Set, 3.750" Overbore (3-3/32 1-1/4)					
	4	191174	Piston Ring Set, 3.750" Overbore (3-1/8 1-3/16)					
	1	191211	Piston Ring Set, 3.750" Overbore (3-1/8 1-1/4)					
	4	291163	STD Rod Bearing	O	O	I	I	
	4	291164	.002 Rod Bearing					
	4	291165	.003 Rod Bearing					
	4	291166	.010 Rod Bearing					
	4	291167	.020 Rod Bearing					
	4	291168	.030 Rod Bearing					
	4	291169	.040 Rod Bearing					
	1	291185	STD Main Bearing Set	O	O	I	I	
	1	291186	010 Main Bearing Set					
	1	291187	020 Main Bearing Set					
	1	291188	030 Main Bearing Set					
	1	391238	In-Frame Gasket Set				I	I
	1	391228	Head Gasket					
	6	391217	Manifold Gasket					
	1	391226	Valve Cover Gasket, Cast Cover (Rubber)					
	1	391227	Valve Cover Gasket, Pressed Steel Cover (Cork)					
	1	391239	Full Gasket Set w/Seals	O	O			
	1	391159	Timing Cover Gasket					
	1	391237	Rear Seal Housing Gasket					
	1	391225	Pan Gasket					
	1	391142	Front Crank Seal (Face Type)					
	1	391184	Front Pulley Felt Seal					
	1	391147	Rear Crank Seal (Face Type)					
	1	391148	Rear Lip Seal Conversion Kit(Hsg, Seal, Gkt, Bolts, Dowels)					
	4	291147	Pin Bushing (1 Piece Bushing Upgrade)					
	1	291148	Cam Bearing					
	8	791129	Rod Bolt					
	8	791131	Rod Nut					

CLICK THE ITEM # TO VIEW OR PURCHASE PART

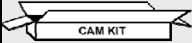
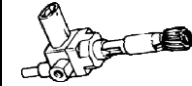
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WAUKESHA



ENGINE: 180GLB (144 CI w/Std 3.500" Bore)

BORE: 3.500"	4 Cyl	Gas & LP	NOTES: 2.250" Std Rod Journal Diameter
APPLICATION: Tractors: Super 55, Super 66 Oliver; 550 Oliver Thru # 72831;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	999518	Cam Kit					C
	1	999144	Valve Train Kit				V	
	1	591152	Camshaft (3/16" Key)					C
	1	591124	Cam Key (3/16 X 1)					
	1	591126	Cam Thrust Spring					
	1	591127	Cam Thrust Button					
	8	591123	Tappet					C
	4	491191	Exhaust Valve, Gasoline (1.250" Hd Dia)				V	
	4	491192	Intake Valve (1.400" Hd Dia)				V	
	4	491188	Exhaust Valve Guide				V	
	4	491164	Intake Valve Guide				V	
	4	491147	Exhaust Valve Spring (Use Only w/Rotator)				V	
	4	491172	Intake Valve Spring				V	
	4	491148	Exhaust Valve Rotator				V	
	16	491149	Valve Keeper, Late (2 Lands)				V	
	8	491158	Valve Spring Cup (Needed When Replacing Flanged Guides)					
	4	491153	LH Rocker Arm					
	4	491154	RH Rocker Arm					
	1	491217	Rocker Arm Shaft					
	8	491169	Rocker Arm Adjusting Screw					
	2	491139	Rocker Arm Shaft Spring					
	1	591136	Cam Timing Gear (3/16" Key)					
	1	591128	Crank Timing Gear					
	8	591137	Push Rod, Super 55 Thru ESN 968269 (11.047" OAL)					
	8	591137	Push Rod, Super 66 Thru ESN 957400 (11.047" OAL)					
	8	591143	Push Rod, Super 55 After ESN 968269; 550 (10.891" OAL)					
	8	591143	Push Rod, Super 66 After ESN 957400 (10.891" OAL)					
	1	691136	Oil Pump Assembly					
	1	691137	Oil Pump Screen					
	1	691129	Oil Pump Kit (2-Blades 1-Spring 1-Shaft 1-Gear 1-Hdw Pkg)					
	1	691131	Oil Pump Repair Kit (2-Blades 1-Spring)					
	1	691132	Oil Pump Drive Gear					
	1	691135	Oil Relief Valve Spring (1 9/16" Long)					
	1	791132	Plug, Block/Cam (2" Flat Brass)					
	1	791124	Plug, Oil Galley (21/32" Cup)					
	5	791133	Plug, Cylinder Head (1" Flat Brass)					
	1	291159	Governor Bushing, 1 1/8" OD (Front of Block)					
	1	291161	Governor Bushing, 1 3/8" OD (Front of Block)					
	1	291162	Governor Thrust Washer					
	1	891151	New Water Pump (Cast# 190060, 190160, 190360)					
	1	891155	New Water Pump (Cast# 180060, 180160)					
	1	891148	Thermostat					
	1	891142	Coolant Heater					

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