

JOHN DEERE



ENGINE: 404D

ReplacementBlock

BORE: 4.250"	6 Cyl	Diesel	NOTES: Replacement Block # R40930
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APPLICATION: Combines: 105 #3001-19000; Tractors: 4020 Thru 200999;
Wheel Tractors: JD600 Thru 200999;

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	954418	In-Frame Kit					U
	1	954418	In-Frame Kit				I	
	1	955418	Out-of-Frame Kit			O		
	1	956418	Major Kit			M		
	6	151518	Sleeve & Piston Assembly		M	O	I	
	6	151513	Piston Assembly (Late Hi-Ring Design)					
	6	151519	Liner Assembly					
	6	151115	Liner O-Ring Package					
	1	151486	.002 Liner Shim					
	1	151521	Block Repair Insert, Lower Liner Pilot Bore (2 Grooves)					
	1	151522	Block Repair Insert, Lower Liner Pilot Bore (1 Groove)					
	6	151514	Piston Ring Set (1-1/8K 1-3/32 1-1/4)					
	6	151515	Piston Ring Set (1-1/8K 2-3/32 1-1/4)					
	6	151516	Piston Ring Set (1-1/8 2-3/32 1-1/4)					
	6	101128	Piston Ring Set (3-3/32 2-1/4)					
	6	251167	STD Rod Bearing		M	O	I	U
	6	251168	.002 Rod Bearing					
	6	251169	.010 Rod Bearing					
	6	251171	.020 Rod Bearing					
	6	251172	.030 Rod Bearing					
	1	251222	STD Main Bearing Set w/Thrust Washers		M	O	I	U
	1	251223	.002 Main Bearing Set w/Thrust Washers					
	1	251224	.010 Main Bearing Set w/Thrust Washers					
	1	251225	.020 Main Bearing Set w/Thrust Washers					
	1	251226	.030 Main Bearing Set w/Thrust Washers					
	1	251521	Thrust Washer Set (1)					
	1	351526	Head Gasket Set (2)				I	
	1	351345	Valve Cover Gasket (3)					
	1	351527	Manifold Gasket Set					
	12	301114	Positive Valve Seal, Optional (Not in Gasket Sets) (4)					
	1	351528	Full Gasket Set w/Seals		M	O		
	1	351529	Overhaul Gasket Set wo/Seals					
	1	351182	Crankcase Gasket Set (5)				I	
	1	351237	Pan Gasket Set (6)					U
	1	351152	Front Crank Seal Kit		M	O		
	1	351153	Rear Crank Seal Kit (7)		M	O		
	1	751179	Rear Seal Housing Bolt Kit (Self Locking Bolts & Washers)					
	6	251518	Pin Bushing (Boreable)		M			
	6	251519	Pin Bushing (Honeable)					
	6	251244	Pin Bushing (.010 Oversize OD)					
	4	251259	Cam Bearing		M			
	1	751182	Rear Cam Plug		M			
	12	751163	Rod Bolt		M	O	I	U
	1	751257	Head Bolt Kit w/Washers (Bendix / Bosch Nozzles) (8)					
	1	751258	Head Bolt Kit w/Washers (Pencil Nozzles) (8)					

(1).007" Oversize Thrust Washers - 251522 (2)Head Gasket - 351344 (3)Special Screw - 751256 (4)Use VST1812 Seal Tool

(5)Timing Cover Gkt - 351341 (6)Pan Gkt - 351157 (7)Rear Seal Housing Gkt - 351342 (8)Grade 8 Upgrade, Torque To 130 Ft Lbs

JD-404-C

1/28/2006

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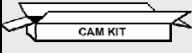


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ReplacementBlock

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APPLICATION: Combines: 105 #3001-19000; Tractors: 4020 Thru 200999;
Wheel Tractors: JD600 Thru 200999;

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	959518	Camshaft Kit (Includes Oil Pump Gear)					C
	1	959312	Basic Valve Kit					B
	1	959112	Valve Train Kit					V
	1	551185	Camshaft Assembly (Includes Oil Pump Gear) (9) (10)					C
	1	551189	Cam Thrust Plate (4 Bolt / .120" Thick) (11)					
	12	551181	Tappet					C
	6	451214	Exhaust Valve		V			B
	6	451215	Intake Valve		V			B
	12	451213	Valve Guide		V			B
	12	451115	Valve Spring		V			B
	6	451189	Exhaust Rotator		V			
	6	451393	Intake Retainer					
	24	451188	Keeper (Half)		V			B
	6	401191	Ex Valve Seat (1.500-T-1.562 x 1.750 x .250)					
	6	401192	In Valve Seat (1.687-T-1.750 x 1.937 x .250)					
	6	451257	Rocker Arm, LH					
	6	451258	Rocker Arm, RH					
	1	451264	Rocker Arm Shaft (12)					
	6	451261	Rocker Arm Shaft Clamp					
	1	551175	Cam Timing Gear					
	1	551182	Crank Timing Gear (.750" Wide)					
	1	551176	Idler Gear (Includes Bushing)					
	1	551177	Idler Gear Bushing					
	12	551277	Push Rod					
	1	651198	Oil Pump: Except Combine "Pump Shaft Spring - 651213"					
	1	651196	Oil Pump Drive Gear/Shaft (20 Tooth)					
	1	651167	Oil Pump Drive Gear Only, Original Pump Shaft (20 Tooth)					
	1	651161	Oil Pump Gear Set (1.500" OAL)					
	1	651162	Oil Pump Cover/Screen					
	1	651157	Mounting Bolt Upgrade Kit (Self Locking Bolts & Washers)					
	3	651134	Valve Seat, Filter Bypass / Pressure Regulator / Oil Cooler					
	1	651164	Oil Cooler: 4020 Tractors "Return Pipe Assembly - 651212"					
	1	751126	Crankshaft					
	1	751148	Damper Pulley: 4020 Tractors wo/Air Conditioning					
	1	751259	Damper Pulley: 4020 Tractors w/Air Conditioning					
	6	751255	Connecting Rod					
	2	851211	Thermostat, 180 Degree (13)					
	1	851218	Water Pump Kit: 4020 (Early Style w/Hair Pin Clip)					
	1	851243	Water Pump Kit: 4020 (Late Style wo/Clip In Hsg)					
	1	851244	Water Pump Kit: JD600 Wheel Tractors; 105 Combines					
	1	851245	Water Pump: 4020 Tractors wo/Air Conditioning					
	1	851246	Water Pump: JD600 Wheel Tractors; 105 Combines					
	1	851188	Fuel Pump					
	1	751183	Ex Manifold Bolt Kit: Except Combine (8 Bolts & Washers)					

(9)Cam Key - 551173

(10)Cam Snap Ring - 551172

(11)Thrust Plate Lock - 551174

(12)For Original Rubber Plug Use 451262, For Late Style Flanged Steel Plug Use 451165

(13)Lower Thermostat Housing - 851215

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