

INTERNATIONAL



ENGINE: BD264
BG265

BORE: 3.6875"	6 Cyl	Gas & LP	NOTES:
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APPLICATION: Combines: 151, 151 Hillside, 181; Cotton Pickers: 414, 420; Graders: Gallion, Michigan;
Loaders: Hough, Michigan; Trucks: 1955-1969 International;

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
Early	6	141811	STD Piston Assembly, Vertical Valve Engine					
	6	141812	.020 Piston Assembly, Vertical Valve Engine					
	6	141813	.030 Piston Assembly, Vertical Valve Engine					
	6	141814	.040 Piston Assembly, Vertical Valve Engine					
	6	141815	.060 Piston Assembly, Vertical Valve Engine					
Late	6	141816	STD Piston Assembly, Tilt Valve Engine					
	6	141817	.020 Piston Assembly, Tilt Valve Engine					
	6	141818	.030 Piston Assembly, Tilt Valve Engine					
	6	141819	.040 Piston Assembly, Tilt Valve Engine					
	6	141821	.060 Piston Assembly, Tilt Valve Engine					
Early	6	141822	STD Piston Ring Set, Vertical Valve (2-3/32 1-3/16)					
	6	141823	.020 Piston Ring Set, Vertical Valve (2-3/32 1-3/16)					
	6	141824	.030 Piston Ring Set, Vertical Valve (2-3/32 1-3/16)					
	6	141825	.040 Piston Ring Set, Vertical Valve (2-3/32 1-3/16)					
	6	141826	.060 Piston Ring Set, Vertical Valve (2-3/32 1-3/16)					
Late	6	141827	STD Piston Ring Set, Tilt Valve (1-3/32 1-1/8 1-3/16)					
	6	141828	.020 Piston Ring Set, Tilt Valve (1-3/32 1-1/8 1-3/16)					
	6	141829	.030 Piston Ring Set, Tilt Valve (1-3/32 1-1/8 1-3/16)					
	6	141831	.040 Piston Ring Set, Tilt Valve (1-3/32 1-1/8 1-3/16)					
	6	141832	.060 Piston Ring Set, Tilt Valve (1-3/32 1-1/8 1-3/16)					
	6	241631	STD Rod Bearing					
	6	241632	.001 Rod Bearing					
	6	241633	.010 Rod Bearing					
	6	241634	.020 Rod Bearing					
	6	241635	.030 Rod Bearing					
	6	241636	.040 Rod Bearing					
	1	241638	STD Main Bearing Set, Thru 659792 (Half Groove/Std Pump)					
	1	241639	.010 Main Bearing Set, Thru 659792 (Half Groove/Std Pump)					
	1	241641	.020 Main Bearing Set, Thru 659792 (Half Groove/Std Pump)					
	1	241642	.030 Main Bearing Set, Thru 659792 (Half Groove/Std Pump)					
	1	241643	.040 Main Bearing Set, Thru 659792 (Half Groove/Std Pump)					
	1	241644	STD Main Bearing Set, After 659792 (Full Groove/HV Pump)					
	1	241645	.010 Main Bearing Set, After 659792 (Full Groove/HV Pump)					
	1	241646	.020 Main Bearing Set, After 659792 (Full Groove/HV Pump)					
	1	241647	.030 Main Bearing Set, After 659792 (Full Groove/HV Pump)					
	1	341574	Head Gasket Set, Early Vertical Valve Engine					
	1	341188	Head Gasket Set, Late Tilt Valve Engine					
	1	341589	Lower Gasket Set w/Seals					
	6	241648	Pin Bushing					
	6	241212	Pin Bushing (.007 Oversize OD)					
	1	241213	Cam Bearing Set					
	1	741177	Head Bolt Kit w/Washers					
	18	741178	Tappet Cover Screw w/Seal					

CLICK THE ITEM # TO VIEW OR PURCHASE PART

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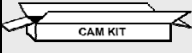
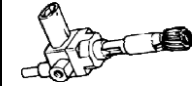
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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	949523	Cam Kit					C
								
	1	541159	Rebuilt Camshaft					C
	1	541161	New Camshaft					
	1	541162	Cam Thrust Plate					
	1	541163	Camshaft Nut					
	1	541164	Camshaft Nut Lock					
	12	541113	Tappet					C
	6	441488	Exhaust Valve (Roto Type / Stellite)					
	6	441489	Exhaust Valve, w/Rotator					
	6	441199	Intake Valve					
	12	441211	Exhaust or Intake Valve Guide (2.420" OAL)					
	12	441459	Valve Spring, Except Ex Valves w/Rotator					
	6	441328	Valve Spring, w/Rotator					
	6	441329	Valve Rotator "Used w/441489 Ex Valve"					
	6	441492	Valve Cap, w/Free Rotating Ex Valve					
	12	441491	Valve Keeper, w/Free Rotating Ex Valve (Horseshoe Type)					
	24	441116	Valve Keeper, Intake & Rotator Type Ex (Taper Lock)					
	6	441215	Exhaust Valve Seat					
	6	441216	Exhaust Valve Seat, .015 Oversize					
	6	441266	Intake Valve Seat					
	12	441218	Rocker Arm					
	12	441219	Rocker Arm Adjusting Screw					
	6	441224	Rocker Arm Shaft Spring					
	2	441221	Rocker Arm Shaft					
	1	541317	Cam Gear					
	1	541318	Crank Gear					
	12	541173	Push Rod					
	1	641147	New Oil Pump w/Solid Screen (Late Hi-Volume Type) (1)					
	1	641154	Oil Pressure Regulating Spring					
	1	641155	Oil Pressure Regulating Valve					
	1	721118	Cam Plug (Stainless Steel)					
	5	721118	Block Plug, Side (Stainless Steel)					
	2	721117	Block Plug, End (Stainless Steel)					
	1	721118	Head Plug (Stainless Steel)					

(1)Late Full Groove Bearings Can Be Used When Upgrading To This Pump

IH-264-H

11/1/2004

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