

INTERNATIONAL



ENGINE: C248 (Late)
2.548" Std Rod Journal

BORE: 3.875" 4 Cyl Gas NOTES: 2.548" Std Rod Journal, 1.312" Piston Pin, 4.125" Parent Bore in Block

APPLICATION: Crawlers: T-6 After # 7610; Power Units: Late IU6, U6;
Tractors: I-6 After # 35599; M, MV, After # 278049; O-6, OS-6, W-6, After # 35463;

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
								
	1	944231	In-Frame Kit (Flat Top Pistons)				I	
	1	944222	In-Frame Kit (Dome Top Piston Option)				I	
	1	945231	Out-of-Frame Kit (Flat Top Pistons)		O			
	1	945222	Out-of-Frame Kit (Dome Top Piston Option)		O			
	4	141395	Sleeve & Piston Asb (STD 3.875" Bore / Cast Iron Flat Top)					
	4	141396	Sleeve & Piston Assembly (4.000" Overbore / Flat Top)		O		I	
	4	141397	Sleeve & Piston Assembly (4.000" Overbore / Dome Top)		O		I	
	4	141398	Cylinder Liner, 3.875" Bore					
	4	141399	Cylinder Liner, 4.000" Bore					
	1	141411	Piston Ring Set, STD 3.875" Bore (1-1/8 2-5/32 1-1/4)					
	1	141412	Piston Ring Set, STD 3.875" Bore (3-3/32 1-1/4)					
	1	141386	Piston Ring Set, 4.000" Overbore (3-3/32 1-1/4)					
	1	141394	Piston Ring Set, 4.000" Overbore (3-3/32 2-1/4)					
	1	101123	Piston Ring Set, 4.000" Overbore (2-3/32 1-1/8 1-1/4)					
	4	241282	STD Rod Bearing		O	O	I	I
	4	241283	.002 Rod Bearing					
	4	241284	.010 Rod Bearing					
	4	241285	.020 Rod Bearing					
	4	241286	.030 Rod Bearing					
	1	241287	STD Main Bearing Set		O	O	I	I
	1	241288	.002 Main Bearing Set					
	1	241289	.010 Main Bearing Set					
	1	241291	.020 Main Bearing Set					
	1	241292	.030 Main Bearing Set					
	1	341265	Head Gasket Set		O	O	I	I
	1	341266	Head Gasket					
	8	301118	Positive Valve Seal, Optional (Not in Gasket Sets) (1)					
	1	341254	Valve Cover Gasket					
	1	341255	Manifold Gasket Set					
	1	341267	Full Gasket Set w/Seals					
	1	341256	Lower Gasket Set w/Seals		O	O		
	1	341257	Timing Cover Gasket					
	1	341258	Tappet Cover Gasket					
	1	341259	Water Header Gasket				I	I
	1	341262	Pan Gasket Set					
	1	341263	Front Crank Seal					
	1	321145	Front Wear Sleeve, Optional (Not in Gasket Sets)					
	1	341264	Rear Crank Seal Kit (Includes 2-Seals 4-Gaskets 2-Plugs)					
	4	241296	Pin Bushing					
	1	241295	Pin Bushing Adapter Kit (Converts Rod To 1" Pin)					
	1	241294	Cam Bearing Set					
	8	741212	Rod Bolt Kit (Bolt, Washer, Lock)					
	8	741213	Rod Bolt Lock					
	1	741216	Head Stud Kit w/Nuts					
	6	841148	Manifold Stud					
	4	841213	Manifold Washer					
	6	841149	Manifold Nut					

(1)Use VST2012 Seal Tool

IH-248-E

10/16/2006

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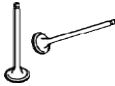
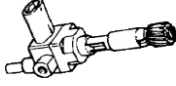
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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
 	1	949526	Cam Kit					C
	1	949324	Basic Valve Kit, Gasoline (Head Cast# 8060 & 8574)			B		
	1	949134	Valve Train Kit, Distillate (Head Cast# 8777)		V			
	1	949135	Valve Train Kit, Kerosene (Head Cast# 6336)	V				
	1	541193	Rebuilt Camshaft					
	1	541194	New Camshaft					C
	1	541134	Cam Thrust Plate					
	1	541178	Camshaft Key					
	1	541195	Camshaft Nut (LH Thread)					
	8	541196	Tappet					C
	4	441269	Exhaust Valve, Gasoline (5.84" OAL)			B		
	4	441272	Exhaust Valve, Distillate (5.52" OAL)		V			
	4	441257	Exhaust Valve, Kerosene (5.39" OAL)	V				
	4	441271	Intake Valve, Gasoline (5.84" OAL)			B		
	4	441273	Intake Valve, Distillate (5.52" OAL)		V			
	4	441258	Intake Valve, Kerosene (5.39" OAL)	V				
	8	441259	Valve Guide, Gasoline (3.22" OAL)			B		
	8	441262	Valve Guide, Distillate & Kerosene (2.75" OAL)	V	V			
	8	441263	Valve Spring	V	V	B		
	4	441264	Valve Rotator					
	16	441116	Valve Keeper (Half)	V	V	B		
	4	401134	Exhaust Valve Seat					
	4	441266	Intake Valve Seat					
	4	441267	LH Rocker Arm					
	4	441268	RH Rocker Arm					
	8	441219	Rocker Arm Adjusting Screw					
	1	NLA	Rocker Arm Shaft					
	1	541197	Cam Gear					
	1	541198	Crank Gear					
	1	541199	Idler Gear					
	1	541211	Distributor/Hydraulic Pump Drive Gear					
	1	NLA	Governor Drive Gear					
	8	NLA	Push Rod					
	1	641171	Oil Pump Kit					
	1	641172	Oil Pressure Regulating Spring					
	1	641132	Oil Pump Screen (Float Type)					
	1	641164	Spin-On Filter Conversion Kit (Filter not Incl)					
	1	741215	Cam Plug (2 1/8")					
	1	841214	Governor Improvement Package & Overhaul Kit					
	1	841197	Distributor Drive Gear & Shaft					
	1	841198	Distributor Gear (32 Teeth)					
	1	841215	Thermostat					
	1	841216	Water Header Plate					
	1	841217	Water Pump Pulley Adjusting Flange					
	1	841278	Radiator Hose Kit (4 Hoses)					

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