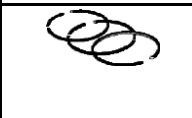
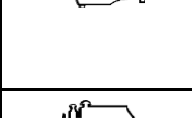
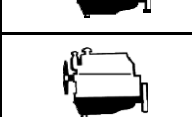
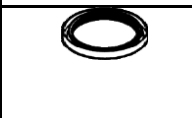
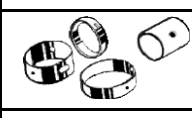


# INTERNATIONAL



ENGINE: C153

|                                                                                                                                           |       |          |        |
|-------------------------------------------------------------------------------------------------------------------------------------------|-------|----------|--------|
| BORE: 3.375"                                                                                                                              | 4 Cyl | Gas & LP | NOTES: |
| APPLICATION: Combines: 93, 105, 203; Forklifts: 4000;<br>Tractors: 444, 504, 2444, 2500, 2504, 3514; Windrowers: 210, 225, 230, 275, 375; |       |          |        |

|                                                                                     | QTY | ITEM # | DESCRIPTION                                            | LETTERED ITEMS INCLUDED IN KIT |   |   |  |
|-------------------------------------------------------------------------------------|-----|--------|--------------------------------------------------------|--------------------------------|---|---|--|
|    | 1   | 944145 | In-Frame Kit                                           |                                |   | I |  |
|                                                                                     | 1   | 945145 | Out-of-Frame Kit                                       |                                | O |   |  |
|                                                                                     |     |        |                                                        |                                |   |   |  |
|    | 4   | 141328 | Piston Assembly, STD                                   |                                | O | I |  |
|                                                                                     | 4   | 141329 | Piston Assembly, .020 Oversize                         |                                |   |   |  |
|                                                                                     | 4   | 141331 | Piston Assembly, .030 Oversize                         |                                |   |   |  |
|                                                                                     | 4   | 141332 | Piston Assembly, .040 Oversize                         |                                |   |   |  |
|    | 4   | 141324 | Piston Ring Set, STD & .010 (2-3/32 1-3/16)            |                                | O | I |  |
|                                                                                     | 4   | 141325 | Piston Ring Set, .020 (2-3/32 1-3/16)                  |                                |   |   |  |
|                                                                                     | 4   | 141326 | Piston Ring Set, .030 (2-3/32 1-3/16)                  |                                |   |   |  |
|                                                                                     | 4   | 141327 | Piston Ring Set, .040 (2-3/32 1-3/16)                  |                                |   |   |  |
|    | 4   | 241226 | STD Rod Bearing                                        |                                | O | I |  |
|                                                                                     | 4   | 241227 | .002 Rod Bearing                                       |                                |   |   |  |
|                                                                                     | 4   | 241228 | .010 Rod Bearing                                       |                                |   |   |  |
|                                                                                     | 4   | 241229 | .020 Rod Bearing                                       |                                |   |   |  |
|                                                                                     | 4   | 241231 | .030 Rod Bearing                                       |                                |   |   |  |
|   | 1   | 241233 | STD Main Bearing Set                                   |                                | O | I |  |
|                                                                                     | 1   | 241234 | .010 Main Bearing Set                                  |                                |   |   |  |
|                                                                                     | 1   | 241235 | .020 Main Bearing Set                                  |                                |   |   |  |
|                                                                                     | 1   | 241236 | .030 Main Bearing Set                                  |                                |   |   |  |
|  | 1   | 341218 | Head Gasket Set                                        |                                | O | I |  |
|                                                                                     | 1   | 341219 | Head Gasket                                            |                                |   |   |  |
|                                                                                     | 8   | 301111 | Positive Valve Seal, Optional (Not in Gasket Sets) (1) |                                |   |   |  |
|                                                                                     | 1   | 341221 | Manifold Gasket Set                                    |                                |   |   |  |
|                                                                                     | 1   | 341222 | Valve Cover Gasket                                     |                                |   |   |  |
|  | 1   | 341223 | Lower Gasket Set w/Seals                               |                                | O |   |  |
|                                                                                     | 1   | 341226 | Timing Cover Gasket                                    |                                |   |   |  |
|                                                                                     | 1   | 341232 | Rear Seal Housing Gasket                               |                                |   |   |  |
|  | 1   | 341224 | Full Gasket Set w/Seals                                |                                |   |   |  |
|  | 1   | 341225 | Pan Gasket Set                                         |                                |   | I |  |
|  | 1   | 341228 | Front Crank Seal w/Wear Sleeve                         |                                |   |   |  |
|                                                                                     | 1   | 341227 | Timing Cover Gasket & Seal Kit                         |                                |   |   |  |
|                                                                                     | 1   | 341229 | Rear Crank Seal                                        |                                |   |   |  |
|                                                                                     | 1   | 341231 | Rear Crank Seal Kit (Includes Seal, Gaskets & Plugs)   |                                |   |   |  |
|  | 4   | 241232 | Pin Bushing                                            |                                |   |   |  |
|                                                                                     | 1   | 241237 | Front Cam Bearing                                      |                                |   |   |  |
|                                                                                     | 1   | 241238 | Distributor Drive Bushing                              |                                |   |   |  |
|  | 8   | 741186 | Rod Bolt                                               |                                |   |   |  |
|                                                                                     | 1   | 741187 | Head Bolt Kit w/Washers                                |                                |   |   |  |

(1) Use VST1711 Seal Tool

IH-153-A

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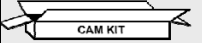
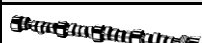
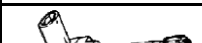
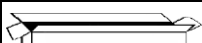
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# INTERNATIONAL



ENGINE: C153

|                                                                                                                                           |       |          |        |
|-------------------------------------------------------------------------------------------------------------------------------------------|-------|----------|--------|
| BORE: 3.375"                                                                                                                              | 4 Cyl | Gas & LP | NOTES: |
| APPLICATION: Combines: 93, 105, 203; Forklifts: 4000;<br>Tractors: 444, 504, 2444, 2500, 2504, 3514; Windrowers: 210, 225, 230, 275, 375; |       |          |        |

|                                                                                     | QTY | ITEM # | DESCRIPTION                                                  | LETTERED ITEMS INCLUDED IN KIT |  |  |  |   |
|-------------------------------------------------------------------------------------|-----|--------|--------------------------------------------------------------|--------------------------------|--|--|--|---|
|    | 1   | 949525 | Cam Kit                                                      |                                |  |  |  | C |
|                                                                                     |     |        |                                                              |                                |  |  |  |   |
|    | 1   | 949336 | Basic Valve Kit                                              |                                |  |  |  | B |
|                                                                                     |     |        |                                                              |                                |  |  |  |   |
|    | 1   | 541176 | Rebuilt Camshaft                                             |                                |  |  |  |   |
|                                                                                     | 1   | 541177 | New Camshaft                                                 |                                |  |  |  | C |
|                                                                                     | 1   | 541134 | Cam Thrust Plate                                             |                                |  |  |  |   |
|                                                                                     | 1   | 541178 | Cam Key                                                      |                                |  |  |  |   |
|    | 8   | 541179 | Tappet                                                       |                                |  |  |  | C |
|    | 4   | 441226 | Exhaust Valve                                                |                                |  |  |  | B |
|                                                                                     | 4   | 441227 | Intake Valve                                                 |                                |  |  |  | B |
|    | 8   | 441228 | Valve Guide                                                  |                                |  |  |  | B |
|                                                                                     | 4   | 441229 | Exhaust Valve Spring                                         |                                |  |  |  | B |
|                                                                                     | 4   | 441231 | Intake Valve Spring                                          |                                |  |  |  | B |
|                                                                                     | 8   | 441235 | Valve Spring Seat                                            |                                |  |  |  | B |
|                                                                                     | 4   | 441167 | Valve Rotator                                                |                                |  |  |  |   |
|                                                                                     | 16  | 421161 | Valve Keeper (Half)                                          |                                |  |  |  | B |
|  | 4   | 421198 | Exhaust Valve Seat                                           |                                |  |  |  |   |
|                                                                                     | 4   | 401128 | Intake Valve Seat                                            |                                |  |  |  |   |
|  | 4   | 441233 | LH Rocker Arm                                                |                                |  |  |  |   |
|                                                                                     | 4   | 441234 | RH Rocker Arm                                                |                                |  |  |  |   |
|                                                                                     | 8   | 441219 | Rocker Arm Adjusting Screw                                   |                                |  |  |  |   |
|                                                                                     | 1   | 441232 | Rocker Arm Shaft                                             |                                |  |  |  |   |
|  | 1   | 541181 | Cam Gear                                                     |                                |  |  |  |   |
|                                                                                     | 1   | 541182 | Crank Gear                                                   |                                |  |  |  |   |
|                                                                                     | 1   | 541183 | Governor Drive Gear                                          |                                |  |  |  |   |
|                                                                                     | 8   | 541184 | Push Rod                                                     |                                |  |  |  |   |
|  | 1   | 641159 | New Oil Pump wo/Screen                                       |                                |  |  |  |   |
|                                                                                     | 1   | 641161 | Oil Pump Kit                                                 |                                |  |  |  |   |
|                                                                                     | 1   | 641162 | Oil Pressure Regulating Spring                               |                                |  |  |  |   |
|                                                                                     | 1   | 641163 | Oil Pump Screen                                              |                                |  |  |  |   |
|                                                                                     | 1   | 641164 | Spin-On Filter Conversion Kit, Thru #57580 (Filter not Incl) |                                |  |  |  |   |
|  | 1   | 741188 | Cam Plug                                                     |                                |  |  |  |   |
|                                                                                     | 5   | 721118 | Block Plug, Side & Ends (Stainless Steel)                    |                                |  |  |  |   |
|                                                                                     | 1   | 841197 | Distributor Drive Gear & Shaft                               |                                |  |  |  |   |
|                                                                                     | 1   | 841198 | Distributor Gear (32 Teeth)                                  |                                |  |  |  |   |
|                                                                                     | 1   | 841196 | Thermostat: 504,2500,2504,3514 Tractors; 93,203 Combines     |                                |  |  |  |   |
|                                                                                     | 1   | 841169 | Thermostat: Exc 504,2500,2504,3514 Tra; 93,203 Combines      |                                |  |  |  |   |

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