

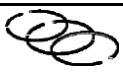
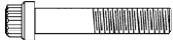
# FORD



ENGINE: 268 Diesel (1/88-12/89)  
BSD444HT Turbo

BORE: 4.4007" 4 Cyl Diesel NOTES: Turbo, 4.4" Stroke, 1.625" Piston Pin

APPLICATION: Tractors:276VersatileBidirectional(1/88-12/89);

|                                                                                     | QTY | ITEM # | DESCRIPTION                                               | LETTERED ITEMS INCLUDED IN KIT |  |  |  |  |
|-------------------------------------------------------------------------------------|-----|--------|-----------------------------------------------------------|--------------------------------|--|--|--|--|
|    |     |        |                                                           |                                |  |  |  |  |
|                                                                                     |     |        |                                                           |                                |  |  |  |  |
|                                                                                     |     |        |                                                           |                                |  |  |  |  |
|                                                                                     |     |        |                                                           |                                |  |  |  |  |
|                                                                                     |     |        |                                                           |                                |  |  |  |  |
|    | 4   | 161283 | STD Piston Kit (Includes Pin & Rings)                     |                                |  |  |  |  |
|                                                                                     | 4   | 161284 | .020 Piston Kit (Includes Pin & Rings)                    |                                |  |  |  |  |
|                                                                                     | 4   | 161285 | .030 Piston Kit (Includes Pin & Rings)                    |                                |  |  |  |  |
|                                                                                     | 4   | 161286 | .040 Piston Kit (Includes Pin & Rings)                    |                                |  |  |  |  |
|                                                                                     | 4   | 161174 | Liner (Flanged / Semi-Finished Bore) (1)                  |                                |  |  |  |  |
|                                                                                     | 4   | 161175 | Liner, Diesel (Flanged / Finished 4.401" Bore)            |                                |  |  |  |  |
|    | 4   | 161287 | STD Ring Set                                              |                                |  |  |  |  |
|                                                                                     | 4   | 161288 | .020 Ring Set                                             |                                |  |  |  |  |
|                                                                                     | 4   | 161289 | .030 Ring Set                                             |                                |  |  |  |  |
|                                                                                     | 4   | 161291 | .040 Ring Set                                             |                                |  |  |  |  |
|    | 4   | 261228 | STD Rod Bearing                                           |                                |  |  |  |  |
|                                                                                     | 4   | 261229 | .002 Rod Bearing                                          |                                |  |  |  |  |
|                                                                                     | 4   | 261231 | .010 Rod Bearing                                          |                                |  |  |  |  |
|                                                                                     | 4   | 261232 | .020 Rod Bearing                                          |                                |  |  |  |  |
|                                                                                     | 4   | 261233 | .030 Rod Bearing                                          |                                |  |  |  |  |
|                                                                                     | 4   | 261234 | .040 Rod Bearing                                          |                                |  |  |  |  |
|  | 1   | 261222 | STD Main Bearing Set                                      |                                |  |  |  |  |
|                                                                                     | 1   | 261223 | .002 Main Bearing Set                                     |                                |  |  |  |  |
|                                                                                     | 1   | 261224 | .010 Main Bearing Set                                     |                                |  |  |  |  |
|                                                                                     | 1   | 261225 | .020 Main Bearing Set                                     |                                |  |  |  |  |
|                                                                                     | 1   | 261226 | .030 Main Bearing Set                                     |                                |  |  |  |  |
|                                                                                     | 1   | 261227 | .040 Main Bearing Set                                     |                                |  |  |  |  |
|  | 1   | 361161 | Head Gasket Set                                           |                                |  |  |  |  |
|                                                                                     | 1   | 361117 | Head Gasket                                               |                                |  |  |  |  |
|                                                                                     | 1   | 361159 | Valve Cover Gasket, Thru 9/89 (Cork)                      |                                |  |  |  |  |
|                                                                                     | 1   | 361155 | Valve Cover Gasket, After 9/89 (Steel Edge Molded Rubber) |                                |  |  |  |  |
|  | 1   | 361115 | Lower Gasket Set w/Seals                                  |                                |  |  |  |  |
|                                                                                     | 1   | 361141 | Rear Seal Retainer Gasket                                 |                                |  |  |  |  |
|                                                                                     | 1   | 361153 | Pan Gasket Set (Cast Pan)                                 |                                |  |  |  |  |
|  | 1   | 361128 | Front Crank Seal                                          |                                |  |  |  |  |
|                                                                                     | 1   | 361129 | Crank Spacer                                              |                                |  |  |  |  |
|                                                                                     | 1   | 361131 | Rear Crank Seal                                           |                                |  |  |  |  |
|                                                                                     | 1   | 301131 | Rear Crank Wear Sleeve (2)                                |                                |  |  |  |  |
|  | 4   | 261189 | Pin Bushing (Straight)                                    |                                |  |  |  |  |
|                                                                                     | 4   | 261191 | Pin Bushing (Tapered)                                     |                                |  |  |  |  |
|                                                                                     | 1   | 261133 | Cam Bearing Set                                           |                                |  |  |  |  |
|                                                                                     | 1   | 261182 | .010 Cam Bearing Set                                      |                                |  |  |  |  |
|  | 8   | 761117 | Rod Bolt, Early                                           |                                |  |  |  |  |
|                                                                                     | 8   | 761118 | Rod Nut, Early                                            |                                |  |  |  |  |
|                                                                                     | 8   | 761127 | Rod Capscrew, Late                                        |                                |  |  |  |  |
|                                                                                     | 1   | 761129 | Head Bolt Kit (9/16" Bolts)                               |                                |  |  |  |  |

(1)Oversize OD Liners Also Available (+.030-161177) or (+.100-161178)

(2)Not in Gasket Sets

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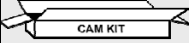
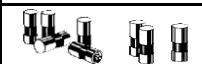
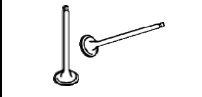
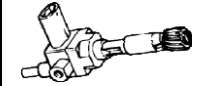
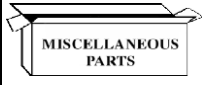
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BORE: 4.4007" 4 Cyl Diesel NOTES: Turbo, 4.4" Stroke, 1.625" Piston Pin

APPLICATION: Tractors:276VersatileBidirectional(1/88-12/89);

| QTY                                                                                 |  | ITEM # | DESCRIPTION                                                    | LETTERED ITEMS INCLUDED IN KIT |  |  |  |  |
|-------------------------------------------------------------------------------------|--|--------|----------------------------------------------------------------|--------------------------------|--|--|--|--|
|    |  |        |                                                                |                                |  |  |  |  |
|    |  |        |                                                                |                                |  |  |  |  |
|    |  | 1      | 561131 Camshaft                                                |                                |  |  |  |  |
|    |  | 8      | 561132 Tappet                                                  |                                |  |  |  |  |
|    |  | 4      | 461182 STD Exhaust Valve                                       |                                |  |  |  |  |
|                                                                                     |  | 4      | 461183 .003 Exhaust Valve                                      |                                |  |  |  |  |
|                                                                                     |  | 4      | 461184 .015 Exhaust Valve                                      |                                |  |  |  |  |
|                                                                                     |  | 4      | 461185 .030 Exhaust Valve                                      |                                |  |  |  |  |
|                                                                                     |  | 4      | 461186 STD Intake Valve                                        |                                |  |  |  |  |
|                                                                                     |  | 4      | 461187 .003 Intake Valve                                       |                                |  |  |  |  |
|                                                                                     |  | 4      | 461188 .015 Intake Valve                                       |                                |  |  |  |  |
|   |  | 8      | 401141 Service Repair Valve Guide (Use When Wear Exceeds .030) |                                |  |  |  |  |
|                                                                                     |  | 8      | 461193 Valve Spring                                            |                                |  |  |  |  |
|                                                                                     |  | 16     | 461131 Valve Keeper (Half)                                     |                                |  |  |  |  |
|  |  | 4      | 461159 STD Exhaust Valve Seat                                  |                                |  |  |  |  |
|                                                                                     |  | 4      | 461133 .020 Exhaust Valve Seat                                 |                                |  |  |  |  |
|                                                                                     |  | 4      | 461191 STD Intake Valve Seat                                   |                                |  |  |  |  |
|                                                                                     |  | 4      | 461192 .020 Intake Valve Seat                                  |                                |  |  |  |  |
|  |  | 4      | 461161 Exhaust Rocker Arm                                      |                                |  |  |  |  |
|                                                                                     |  | 4      | 461162 Intake Rocker Arm                                       |                                |  |  |  |  |
|                                                                                     |  | 1      | 461181 Rocker Arm Shaft                                        |                                |  |  |  |  |
|                                                                                     |  | 4      | 461145 Rocker Arm Locating Spring                              |                                |  |  |  |  |
|  |  | 1      | 561117 Cam Gear                                                |                                |  |  |  |  |
|                                                                                     |  | 1      | 561118 Crank Gear (Internal Keyway)                            |                                |  |  |  |  |
|                                                                                     |  | 1      | 561121 Idler Gear (3)                                          |                                |  |  |  |  |
|                                                                                     |  | 1      | 561122 Hydraulic Pump Drive Gear (Rear of Cam)                 |                                |  |  |  |  |
|                                                                                     |  | 8      | 561115 Push Rod                                                |                                |  |  |  |  |
|  |  | 1      | 661121 Oil Pump                                                |                                |  |  |  |  |
|                                                                                     |  | 1      | 661113 Intermediate Oil Pump Shaft                             |                                |  |  |  |  |
|                                                                                     |  | 1      | 661114 Oil Pump Drive Gear & Shaft                             |                                |  |  |  |  |
|  |  | 1      | 761141 Crankshaft (76 Tooth/RH Helix Balancer Gear)            |                                |  |  |  |  |
|                                                                                     |  | 1      | 761134 Crankshaft Balancer Drive Gear (LH Helix)               |                                |  |  |  |  |
|                                                                                     |  | 1      | 761123 Plug, Rear Cam / Hyd Pump Drive Gear Cover              |                                |  |  |  |  |
|                                                                                     |  | 2      | 761125 Plug, Oil Galley (.824" OD)                             |                                |  |  |  |  |
|                                                                                     |  | 1      | 761142 Balancer Overhaul Kit "Use w/LH Helix Crank Gear"       |                                |  |  |  |  |
|                                                                                     |  | 1      | 761143 Balancer Assembly "Use w/LH Helix Crank Gear"           |                                |  |  |  |  |
|                                                                                     |  | 1      | 861135 Thermostat                                              |                                |  |  |  |  |
|                                                                                     |  | 1      | 861133 Block Heater (1.500" Dia.Core Hole)                     |                                |  |  |  |  |

(3)Use 561125 For Bushing Only

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