

CUMMINS



ENGINE: QSL 8.9L
6TAA-9004 CDC

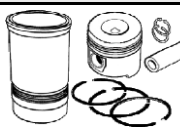
BORE: 4.488" 6 Cyl Diesel NOTES: CAPS Injection, 1 Pc Valve Cover, 24 Valves, Articulated Piston

APPLICATION: Tractors: STX325 Case-IH;

Provide Engine Serial #
To Verify All Parts

CLICK THE ITEM # TO VIEW OR PURCHASE PART

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	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
							
	1	934156	In-Frame Kit, Thru ESN 46344788			I	
	1	935156	Out-of-Frame Kit, Thru ESN 46344788	O			
	6	131327	Sleeve & Piston Assembly, Thru ESN 46344788	O		I	
	6	131389	Sleeve & Piston Assembly, After ESN 46344788				
	6	131328	Piston Kit, Thru ESN 46344788 (Includes Pin & Rings)				
	6	131359	Piston Kit, After ESN 46344788 (Includes Pin & Rings)				
	6	131115	Piston Pin				
	6	131133	Cylinder Liner w/Seal (9.210" OAL Excluding Fire Dam)				
	6	131114	Cylinder Liner Seal				
	1	131116	Cylinder Liner Shim (.010")				
	1	131117	Cylinder Liner Shim (.015") Note: 020, 030, 040 Available				
	6	131329	Piston Ring Set				
	6	231111	STD Rod Bearing	O		I	
	6	231112	0.25MM Rod Bearing				
	6	231113	0.50MM Rod Bearing				
	6	231114	0.75MM Rod Bearing				
	6	231115	1.00MM Rod Bearing				
	1	231116	STD Main Bearing Set (Oversize Thrust Also Available)	O		I	
	1	231117	0.25MM Main Bearing Set				
	1	231118	0.50MM Main Bearing Set (Oversize Thrust Also Available)				
	1	231119	0.75MM Main Bearing Set				
	1	231121	1.00MM Main Bearing Set				
	1	331178	Head Gasket Set	O			
	1	331179	STD Head Gasket				
	24	331181	Positive Valve Seal				
	1	331182	Valve Cover Gasket				
	1	331185	In-Frame Gasket Set			I	
	1	331186	Lower Gasket Set w/Seals	O			
	1	331184	Timing Gear Housing Gasket (Steel Edge Molded Rubber)				
	1	331119	Pan Gasket Set				
	1	331121	Front Crank Seal (Includes Dust Seal)				
	1	331122	Front Crank Seal Kit (Includes Wear Sleeve & Dust Seal)				
	1	331127	Front Crank Wear Sleeve Only				
	1	331123	STD Rear Crank Seal (Dry Housing)				
	1	331124	OS Rear Crank Seal & Wear Sleeve Kit (Dry Housing)				
	1	331125	STD Rear Crank Seal (Wet Housing)				
	1	331126	OS Rear Crank Seal & Wear Sleeve Kit (Wet Housing)				
	1	331128	Rear Crank Thin Wall Wear Sleeve "Use w/Standard Seal"				
	6	231176	Pin Bushing				
	7	231123	Cam Bearing (1)				
	12	731165	Rod Bolt				
	26	731145	Head Bolt (160MM Long)				

(1)Cam Plug: 741153

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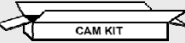
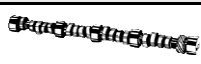
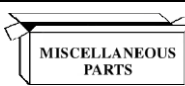
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	1	531146	Camshaft, Thru ESN 46324150					
	1	531148	Camshaft, After ESN 46324150					
	1	531138	Cam Thrust Plate					
	12	531145	Tappet, Roller Type Thru ESN 46324150 (1.101" OD)					
	12	531129	Tappet, Roller Type After ESN 46324150 (1.230" OD)					
	12	431159	Exhaust Valve					
	12	431161	Intake Valve					
	24	431162	Valve Guide					
	24	431163	Valve Spring					
	48	431149	Valve Keeper (Half)					
	24	431164	Valve Spring Retainer					
	12	431165	STD Exhaust Valve Seat					
	12	431166	STD Intake Valve Seat					
	6	431167	Exhaust Rocker Arm					
	6	431168	Intake Rocker Arm					
	12	431169	Crosshead "Bridge"					
	12	431171	Rocker Arm Shaft					
	6	431172	Support, Rocker Arm Shaft					
	1	531139	Cam Gear					
	1	531115	Crank Gear					
	12	531147	Push Rod, Thru ESN 46324150					
	12	531144	Push Rod, After ESN 46324150					
	1	631135	New Oil Pump					
	1	631136	Rebuilt Oil Pump					
	1	631113	Pressure Regulator Plunger					
	1	631114	Pressure Regulator Spring					
	1	631115	Oil Thermostat					
	1	631138	Oil Cooler: STX325 Thru JEE0099500					
	1	631151	Oil Cooler: STX325 After JEE0099500					
	6	631152	Piston Cooling Nozzles, Thru ESN 46324150					
	6	631153	Piston Cooling Nozzles, After ESN 46324150					
	1	731167	Crankshaft					
	1	731168	Damper Assembly					
	1	831145	Thermostat					
	1	831146	New Water Pump					
	1	831118	Fan Drive Bearing					
	1	831147	Belt Tensioner Assembly: STX325 Thru JEE0099500					
	1	831164	Belt Tensioner Assembly: STX325 After JEE0099500					
	1	831148	Block Heater					