

CONTINENTAL



ENGINE: TM20

BORE: 91 MM	3 Cyl	Gas	NOTES: 2.0 Liter
APPLICATION: Industrial; Power Units; Skid Loaders: 1835C Case; L554 New Holland;			

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT			
							
	1	984215	In-Frame Kit			I	
	1	985215	Out-of-Frame Kit		O		
	3	181442	STD Piston Assembly		O	I	
	3	181443	0.50MM Piston Assembly				
	3	181444	0.75MM Piston Assembly				
	3	181445	1.00MM Piston Assembly				
	3	101229	Universal Repair Liner (3.7765" OD / 6.500" OAL)				
	3	181446	STD Piston Ring Set (2-2.0MM 1-4.0MM)		O	I	
	3	181447	0.50MM Piston Ring Set (2-2.0MM 1-4.0MM)				
	3	181448	0.75MM Piston Ring Set (2-2.0MM 1-4.0MM)				
	3	181449	1.00MM Piston Ring Set (2-2.0MM 1-4.0MM)				
	3	281536	STD Rod Bearing		O	I	
	3	281537	0.25MM Rod Bearing				
	3	281538	0.50MM Rod Bearing				
	3	281539	0.75MM Rod Bearing				
	3	281541	1.00MM Rod Bearing				
	1	281542	STD Main Bearing Set		O	I	
	1	281543	0.25MM Main Bearing Set				
	1	281544	0.50MM Main Bearing Set				
	1	281545	0.75MM Main Bearing Set				
	1	281546	1.00MM Main Bearing Set				
	1	381369	Head Gasket Set		O	I	
	1	381371	Head Gasket				
	1	381372	Valve Cover Gasket				
	1	381373	Manifold Gasket				
	6	381378	Valve Seal (1)				
	6	301138	Valve Seal (Positive Teflon Type) (1)				
	1	381374	Lower Gasket Set w/Seals		O		
	1	301142	Oil Pan Gasket (RTV Sealer)				
	1	381375	Front Crank Seal				
	1	381376	Rear Crank Seal Set (2 Halves)				
	1	381377	Rear Seal Kit (Includes Seal, Curing Inserts, RTV & Syringe)				
	3	281498	Pin Bushing "May Need To Machine Rod Bore To 1.205" ID"				
	6	781221	Rod Bolt				
	1	781222	Head Bolt Kit w/Washers				

(1)Not Included In Gasket Set

CT-123-A

4/1/2004

CLICK THE ITEM # TO VIEW OR PURCHASE PART

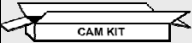
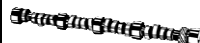
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	1	581342	Camshaft, w/Cam Gear Governor (Hollow Nose)					
	1	581349	Camshaft, w/External Governor (Solid Nose)					
	1	581253	Cam Thrust Plate					
	1	581347	Camshaft Nut					
	1	581343	Cam Key					
	6	541113	Tappet					
	3	481332	Exhaust Valve					
	3	481333	Exhaust Valve (Stellite)					
	3	481334	Intake Valve					
	6	481277	Valve Guide "Use With 301138 Positive Valve Seal"					
	6	481335	Valve Spring					
	3	481336	Exhaust Valve Rotator					
	3	481337	Intake Valve Retainer					
	12	481198	Valve Taper Lock Keeper (Half)					
	3	481338	Exhaust Valve Seat					
	3	481339	Exhaust Rocker Arm					
	3	481341	Intake Rocker Arm					
	1	481342	Rocker Arm Shaft w/Plugs					
	1	481343	Rocker Arm Shaft Assembly					
	1	581345	Cam Gear (Late 21 Degree)					
	1	581344	Crank Gear (Late 21 Degree)					
	6	581346	Push Rod					
	1	681164	Oil Pump					
	1	681165	Oil Pump Inlet Tube					
	1	681171	Oil Cooler					
	1	801126	Oil Filter					
	1	781223	Crankshaft					
	3	781224	Connecting Rod					
	1	741215	Plug, Cam (2 1/8")					
	4	701112	Plug, Block (1 5/8")					
	4	701113	Plug, Head (1 1/8")					
	1	701114	Plug, Head (7/8")					
	1	881176	Fuel Pump					
	1	881151	Cam Governor Assembly					
	1	881163	Governor Control Shaft Kit (2 Bearings, Seal, Felt)					
	1	881173	Thermostat					
	1	881174	New Water Pump w/Pulley: Case					
	1	881186	New Water Pump w/Pulley: New Holland					
	1	881175	Water Pump Kit: Case					
	1	881187	Water Pump Kit: New Holland					
	1	881181	Block Heater					

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