

CASE

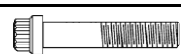


ENGINE: 504BDT

5.094" Fire Dam (5.387" Counterbore)

BORE: 4.625" 6 Cyl Diesel NOTES: 5.094" Fire Dam (5.374" Flange OD), 1.800" Pin, Keystone Compression Rings

APPLICATION: Crawlers: Early 1450; Excavators: 980; Loaders: W26B;
Tractors: Early 1370, 2470; 1470;

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
								
	1	924253	In-Frame Kit: 1370 Tractor Thru # 8727600				I	
	1	924164	In-Frame Kit: Except 1370 Tractor Thru # 8727600				I	
	1	925253	Out-of-Frame Kit: 1370 Tractor Thru # 8727600			O		
	1	925164	Out-of-Frame Kit: Except 1370 Tractor Thru # 8727600		O			
	6	121159	Sleeve & Piston Assembly	O	O	I	I	
	6	121155	Piston Assembly					
	6	121161	Cylinder Liner (Includes O-Rings)					
	6	121162	Cylinder Liner O-Ring Package (2 O-Ring Liner)					
	1	121145	Cylinder Liner Shim (.005")					
	1	121146	Cylinder Liner Shim (.010")					
	6	121156	Piston Ring Set					
	6	221139	STD Rod Bearing	O	O	I	I	
	6	221141	.002 Rod Bearing					
	6	221142	.010 Rod Bearing					
	6	221143	.020 Rod Bearing					
	6	221144	.030 Rod Bearing					
	1	221145	STD Main Bearing Set, w/Thrust Washers	O	O	I	I	
	1	221146	.002 Main Bearing Set, w/Thrust Washers					
	1	221147	.010 Main Bearing Set, w/Thrust Washers					
	1	221148	.020 Main Bearing Set, w/Thrust Washers					
	1	221149	.030 Main Bearing Set, w/Thrust Washers					
	1	221151	STD Thrust Washer Set (.157")	O	O	I	I	
	1	221152	.012 Thrust Washer Set (.163")					
	1	321164	Head Gasket Set	O	O	I	I	
	3	321148	Positive Valve Seal Set, Optional (Not in Gasket Sets)					
	3	321199	Valve Cover Gasket					
	1	321141	Lower Gasket Set w/Seals: 1370 Thru # 8727600		O			
	1	321161	Lower Gasket Set w/Seals: Except 1370 Thru # 8727600	O				
	1	321149	Timing Cover Gasket					
	1	321151	Injection Pump Gear Cover Gasket					
	1	321165	Full Gasket Set w/Seals: 1370 Thru # 8727600					
	1	321166	Full Gasket Set w/Seals: Except 1370 Thru # 8727600					
	1	321142	Pan Gasket Set: 1370 Thru # 8727600 (Cast Pan)				I	
	1	321159	Pan Gasket Set: Except 1370 Thru # 8727600 (Steel Pan)			I		
	1	321144	Front Crank Seal					
	1	321145	Front Wear Sleeve, Optional (Not in Gasket Sets)					
	1	321146	Rear Crank Seal					
	1	321147	Rear Crank Seal Kit, Optional (Not in Gasket Sets)					
	6	221153	Piston Pin Bushing (1.800" Pin)					
	1	221129	Cam Bearing Set					
	12	721111	Rod Bolt					
	3	721112	Head Bolt Kit w/Washers, Thru #2556251 (5.625")					
	3	721113	Head Bolt Kit w/Washers, After #2556251 (6.250")					

CLICK THE ITEM # TO VIEW OR PURCHASE PART

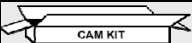
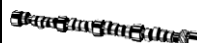
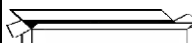
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5.094" Fire Dam (5.387" Counterbore)

BORE: 4.625"	6 Cyl	Diesel	NOTES: 5.094" Fire Dam (5.374" Flange OD), 1.800" Pin, Keystone Compression Rings
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APPLICATION: Crawlers: Early 1450; Excavators: 980; Loaders: W26B;
Tractors: Early 1370, 2470; 1470;

	QTY	ITEM #	DESCRIPTION	LETTERED ITEMS INCLUDED IN KIT				
	1	929512	Cam Kit: 980; 1370 Thru # 8727600; 1450, 1470, W26B					C
	1	929514	Cam Kit: 1370 After # 8727600; 2470					C
	1	929113	Valve Train Kit: 980; 1370 Thru # 8727600; 1450, 1470, W26B				V	
	1	929112	Valve Train Kit: 2470 Thru ESN 2529904				V	
	1	929111	Valve Train Kit: 1370 After # 8727600; 2470 Aft ESN 2529904				V	
	1	929313	Basic Valve Kit: Except 1370 After # 8727600; Late 2470	B				
	1	521111	Camshaft: 980; 1370 Thru # 8727600; 1450, 1470, W26B					C
	1	521123	Camshaft: 1370 After # 8727600; 2470					C
	1	521119	Cam Thrust Washer					
	1	521121	Cam Thrust Spring					
	1	521112	Camshaft Key					C
	12	521113	Tappet					C C
	6	421128	Exhaust Valve (45 Degree)	B	V	V	V	
	6	421129	In Valve: 980; Early 1370 & 2470; 1450,1470,W26B (45 Deg)	B		V	V	
	6	421132	Intake Valve: Late 1370 & 2470 (30 Degree)		V			
	12	421113	Valve Guide	B	V	V	V	
	12	421114	Valve Spring	B	V	V	V	
	6	421115	Valve Rotator: 980; 1370 Thru # 8727600; 1450,1470,W26B				V	
	12	421115	Valve Rotator: 1370 After # 8727600; 2470		V	V		
	24	421116	Valve Keeper (Half)	B	V	V	V	
	6	421133	Exhaust Valve Seat					
	6	421135	In Seat: 980; Early 1370 & 2470; 1450,1470,W26B (45 Deg)					
	6	421134	Intake Seat: Late 1370 & 2470 (30 Degree)					
	3	421118	Exhaust Rocker Arm, RH Cylinder # 1, 3, 5					
	3	421119	Exhaust Rocker Arm, LH Cylinder # 2, 4, 6					
	6	421121	Intake Rocker Arm					
	3	421122	Rocker Arm Shaft					
	1	521114	Cam Timing Gear					
	1	521115	Crank Timing Gear					
	1	521116	Idler Drive Gear					
	1	521117	Injection Pump Idler Gear w/Bushing					
	12	521118	Push Rod					
	1	621111	New Oil Pump: 980; 1370 Thru # 8727600; 1450,1470,W26B					
	1	621116	New Oil Pump: 1370 After # 8727600; 2470					
	1	621112	Oil Pump Shim (.005")					
	1	621121	New Oil Cooler: 1450 Thru ESN 2585697; 1470; Early W26B					
	1	621117	New Oil Cooler: 980; Early 1370; W26B After ESN 2523870					
	1	621118	New Oil Cooler: 1370 After # 8727600; 2470					
	1	121148	Block Repair Sleeve, Lower Liner Pilot Bore					
	1	721122	Crankshaft					
	1	721115	Plug, Cam (2 3/8")					
	3	721116	Plug, Block (1 3/8")					
	1	721117	Plug, Block (2")					
	2	821119	Thermostat (180 Degree)					
	1	821122	Block Heater					
	1	821121	Bypass Hose: Except W26B					
	2	821127	Oil Cooler Hose: 980; 1370 Thru # 8727600; Late W26B					

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