

# ALLIS - CHALMERS

ENGINE: G2800



|              |                                                                    |          |        |
|--------------|--------------------------------------------------------------------|----------|--------|
| BORE: 3.875" | 6 Cyl                                                              | Gas / LP | NOTES: |
| APPLICATION: | Combines: G Thru # 17000;<br>Tractors: 190XT; Wheel Loaders: 545 ; |          |        |

|                                                                                     | QTY | ITEM # | DESCRIPTION                                                   | LETTERED ITEMS INCLUDED IN KIT |   |  |  |
|-------------------------------------------------------------------------------------|-----|--------|---------------------------------------------------------------|--------------------------------|---|--|--|
|    |     |        |                                                               |                                |   |  |  |
|                                                                                     |     |        |                                                               |                                |   |  |  |
|                                                                                     |     |        |                                                               |                                |   |  |  |
|                                                                                     | 1   | 915145 | Out-of-Frame Kit                                              |                                | O |  |  |
|                                                                                     |     |        |                                                               |                                |   |  |  |
|    | 6   | 111139 | Sleeve & Piston Assembly "Replace Original Piston In Sets"    |                                | O |  |  |
|                                                                                     | 6   | 111141 | Piston Kit (Includes Rings) "Replace Original Piston In Sets" |                                |   |  |  |
|                                                                                     | 6   | 111128 | Cylinder Liner (Includes O-Rings)                             |                                |   |  |  |
|                                                                                     | 6   | 111129 | Cylinder Liner O-Ring Package                                 |                                |   |  |  |
|                                                                                     | 1   | 111131 | .005 Cylinder Liner Shim                                      |                                |   |  |  |
|                                                                                     | 1   | 111132 | .010 Cylinder Liner Shim                                      |                                |   |  |  |
|                                                                                     | 1   | 111133 | .015 Cylinder Liner Shim                                      |                                |   |  |  |
|                                                                                     | 1   | 111134 | .020 Cylinder Liner Shim                                      |                                |   |  |  |
|                                                                                     | 1   | 111135 | Block Repair Sleeve, Lower Liner Pilot Bore                   |                                |   |  |  |
|    | 6   | 111136 | Piston Ring Set (3-3/32 1-3/16)                               |                                |   |  |  |
|   | 6   | 211134 | STD Rod Bearing                                               |                                | O |  |  |
|                                                                                     | 6   | 211135 | .010 Rod Bearing                                              |                                |   |  |  |
|                                                                                     | 6   | 211136 | .020 Rod Bearing                                              |                                |   |  |  |
|                                                                                     | 6   | 211137 | .030 Rod Bearing                                              |                                |   |  |  |
|                                                                                     | 6   | 211138 | .040 Rod Bearing                                              |                                |   |  |  |
|  | 1   | 211139 | STD Main Bearing Set                                          |                                | O |  |  |
|                                                                                     | 1   | 211141 | .010 Main Bearing Set                                         |                                |   |  |  |
|                                                                                     | 1   | 211142 | .020 Main Bearing Set                                         |                                |   |  |  |
|                                                                                     | 1   | 211143 | .030 Main Bearing Set                                         |                                |   |  |  |
|  | 1   | 311218 | Head Gasket Set                                               |                                |   |  |  |
|                                                                                     | 1   | 311183 | Head Gasket                                                   |                                |   |  |  |
|                                                                                     | 1   | 311219 | Valve Cover Gasket (1)                                        |                                |   |  |  |
|                                                                                     | 1   | 311221 | Manifold Gasket                                               |                                |   |  |  |
|  | 1   | 311222 | Block Gasket Set                                              |                                |   |  |  |
|                                                                                     | 1   | 311223 | Timing Cover Gasket: Tractors                                 |                                |   |  |  |
|  | 1   | 311189 | Oil Pan Gasket                                                |                                |   |  |  |
|  | 1   | 311224 | Full Gasket Set w/Seals                                       |                                | O |  |  |
|  | 1   | 311192 | Front Crank Seal                                              |                                |   |  |  |
|                                                                                     | 1   | 311193 | Rear Crank Seal Kit (Single Lip)                              |                                |   |  |  |
|                                                                                     | 1   | 311194 | Rear Crank Seal (Single Lip)                                  |                                |   |  |  |
|                                                                                     | 1   | 311195 | Rear Wear Sleeve                                              |                                |   |  |  |
|  | 6   | 211144 | Pin Bushing                                                   |                                |   |  |  |
|                                                                                     | 1   | 211145 | Cam Bearing Set                                               |                                |   |  |  |
|  | 12  | 711127 | Rod Bolt                                                      |                                |   |  |  |
|                                                                                     | 1   | 711143 | Head Bolt Kit w/Washers                                       |                                |   |  |  |

(1) Valve Cover Fastener Improvement Kit (Shoulder Bolt Type) - 711123

AC-301-A

6/1/2006

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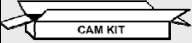
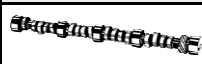
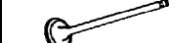
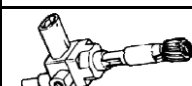
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|    |     |        |                                                      |                                |  |  |  |  |
|    |     |        |                                                      |                                |  |  |  |  |
|    | 1   | 511159 | Camshaft (Original Style w/Full Key)                 |                                |  |  |  |  |
|                                                                                     | 1   | 511156 | Camshaft "May Need 511127 + 511132 or 511133 Gear"   |                                |  |  |  |  |
|                                                                                     | 1   | 511113 | Cam Thrust Plate, After ESN 2G05621 (2 Bolt)         |                                |  |  |  |  |
|                                                                                     | 1   | 511157 | Cam Key (Full Woodruff Key)                          |                                |  |  |  |  |
|                                                                                     | 1   | 511114 | Cam Key (1/2 Woodruff Key)                           |                                |  |  |  |  |
|                                                                                     | 1   | 511127 | Cam Upgrade Bolt Kit (Bolt, Washer, Key)             |                                |  |  |  |  |
|    | 12  | 511117 | Tappet                                               |                                |  |  |  |  |
|    | 6   | 411134 | Exhaust Valve                                        |                                |  |  |  |  |
|                                                                                     | 6   | 411135 | Intake Valve                                         |                                |  |  |  |  |
|    | 12  | 411113 | Valve Guide                                          |                                |  |  |  |  |
|                                                                                     | 12  | 411114 | Valve Spring                                         |                                |  |  |  |  |
|                                                                                     | 6   | 411115 | Exhaust Valve Rotator                                |                                |  |  |  |  |
|                                                                                     | 24  | 411116 | Valve Keeper (Half)                                  |                                |  |  |  |  |
|                                                                                     | 6   | 411117 | Intake Valve Spring Retainer                         |                                |  |  |  |  |
|  | 6   | 411136 | Exhaust Valve Seat                                   |                                |  |  |  |  |
|                                                                                     | 6   | 411137 | Intake Valve Seat                                    |                                |  |  |  |  |
|  | 6   | 411138 | RH Rocker Arm                                        |                                |  |  |  |  |
|                                                                                     | 6   | 411139 | LH Rocker Arm                                        |                                |  |  |  |  |
|                                                                                     | 12  | 411122 | Rocker Arm Adjusting Screw                           |                                |  |  |  |  |
|                                                                                     | 1   | 411132 | Rocker Arm Shaft                                     |                                |  |  |  |  |
|  | 1   | 511131 | Cam Gear (Press-On Gear For Original Early Cam)      |                                |  |  |  |  |
|                                                                                     | 1   | 511132 | Cam Gear (Counterbored Gear For Late Cam Conversion) |                                |  |  |  |  |
|                                                                                     | 1   | 511135 | Crank Gear (1.000" Wide)                             |                                |  |  |  |  |
|                                                                                     | 1   | 511147 | Hydraulic Pump Drive Gear                            |                                |  |  |  |  |
|  | 1   | 511133 | Cam Gear (Counterbored Gear)                         |                                |  |  |  |  |
|                                                                                     | 1   | 511136 | Crank Gear (1.000" Wide)                             |                                |  |  |  |  |
|                                                                                     | 1   | 511148 | Hydraulic Pump Drive Gear                            |                                |  |  |  |  |
|                                                                                     | 12  | 511149 | Push Rod                                             |                                |  |  |  |  |
|  | 1   | 611122 | New Oil Pump (Cam Driven)                            |                                |  |  |  |  |
|  | 1   | 711113 | Crankshaft                                           |                                |  |  |  |  |
|                                                                                     | 2   | 711126 | Plug, Block (1.375")                                 |                                |  |  |  |  |
|                                                                                     | 1   | 711131 | Plug, Block (1.750")                                 |                                |  |  |  |  |
|                                                                                     | 1   | 811151 | Governor Overhaul Kit: 190XT Tractor                 |                                |  |  |  |  |
|                                                                                     | 1   | 811152 | Governor Weight Shaft Assembly w/Gear: 190XT Tractor |                                |  |  |  |  |
|                                                                                     | 1   | 811191 | Fuel Pump                                            |                                |  |  |  |  |
|                                                                                     | 1   | 811125 | Thermostat                                           |                                |  |  |  |  |
|                                                                                     | 1   | 811134 | New Water Pump: 190XT Tractor                        |                                |  |  |  |  |
|                                                                                     | 1   | 811165 | New Water Pump: G Combine                            |                                |  |  |  |  |
|                                                                                     | 1   | 811135 | Water Pump Kit                                       |                                |  |  |  |  |
|                                                                                     | 1   | 811136 | Block Heater                                         |                                |  |  |  |  |

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