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Introduction

The purpose of this manual is to provide you with service information and procedures for disassembly and reassembly of the Model 54 Hydrostatic motor. We feel the procedures outlined in this manual should allow you to better service the motor and obtain the best results possible.

To assure accuracy of repair, and prevent part loss or damage, certain components or subassemblies are disassembled, inspected and reassembled upon removal from the motor. Refer to the list of contents (below) for various sections.

Cleanliness is most important: The level of cleanliness maintained in the disassembly and reassembly procedure, along with that of the entire hydrostatic circuit, has a direct effect on the performance of the Hydrostatic motor.
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**Special Service Tools Required**

*(See Steiger Tool Catalog)*

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