



***New Idea***

**Parts Manual**

**708 Power Unit**

**With 6-Cyl Perkins  
Engine**

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**NI-P-708 PU**

**Parts Manual**

# REPAIR PARTS LIST

No. US-42

FOR



No. 708

## UNI-POWER UNIT

Perkins 6 Cyl. Turbocharged Diesel Engine

**JENSALES.COM**

**or Call 800-443-0625**



COLDWATER, OHIO, U.S.A. 45828

985976

NI-P-708 PU

# REPAIR PARTS LIST

No. US-42

FOR



No. 708

## UNI-POWER UNIT

Perkins 6 Cyl. Turbocharged Diesel Engine

EFFECTIVE: APRIL, 1977



COLDWATER, OHIO, U.S.A. 45828

985976

708 POWER UNIT  
354 Cu. in. 6 cylinder  
Turbocharged, Diesel



## DIRECTIONS FOR ORDERING REPAIR PARTS

DO NOT ORDER REPAIR PARTS FROM ILLUSTRATION ONLY,  
REFER TO DESCRIPTION OF THE PART.

Always order repairs by part number and part description. Right or left hand parts are determined by standing behind the Power Unit and looking in the direction of travel. Also give model, lot and serial number of Power Unit found on support post below cab.

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## LOWER MAIN FRAME, LOWER SIDE SHEETS, FUEL TANK



US708-101B

| Key | Part No. | Part Description             | Used | Lot No. |
|-----|----------|------------------------------|------|---------|
| 1   | 708810   | Frame Assembly               | 1    | US 221- |
| 2   | 011512   | Medallion                    | 1    | US 221- |
| 3   | 707892   | Shield Assembly              | 1    | US 221- |
| 4   | 707887   | Rail Assembly, R.H.          | 1    | US 221- |
| 5   | 709405   | Filler Sheet, R.H.           | 1    | US 221- |
| 6   | 708853   | Angle Assembly, R.H.         | 1    | US 221- |
| 7   | 730092   | Frame Mount Assembly         | 1    | US 221- |
| 8   | 707237   | Frame Mount                  | 1    | US 221- |
| 9   | 730507   | Mounting Pads                | 4    | US 221- |
|     | 013913   | Carriage Bolt, 5/8" x 3-1/2" | 4    | US 221- |
| 10  | 730541   | Spacer, Washer               | 8    | US 221- |
| 11  | 708888   | Filler Sheet, R.H.           | 1    | US 221- |
| 12  | 708423   | Angle                        | 1    | US 221- |
| 13  | 707863   | Rail Assembly, L.H.          | 1    | US 221- |
| 14  | 708274   | Wheel Sheet, Bottom          | 1    | US 221- |
| 15  | 707923   | Cross Angle                  | 1    | US 221- |
| 16  | 708860   | Angle Assembly, L.H.         | 1    | US 221- |
| 17  | 708495   | Bracket                      | 1    | US 221- |
| 18  | 709404   | Filler Sheet, L.H.           | 1    | US 221- |
| 19  | 708497   | Lower Side Sheet, L.H.       | 1    | US 221- |
| 20  | 708882   | Sill Assembly                | 1    | US 221- |
| 21  | 709048   | Side Sheet Assembly, L.H.    | 1    | US 221- |
| 22  | 731112   | Side Panel, Front            | 1    | US 221- |
| 23  | 762975   | Clamp                        | 2    | US 221- |
| 24  | 731110   | Top Panel                    | 1    | US 221- |
| 25  | 731111   | Side Panel, rear             | 1    | US 221- |
| 26  | 731109   | Door Assembly                | 1    | US 221- |
|     | 731114   | Hinge, complete              | 1    | US 221- |
| 27  | 708576   | Hydrostatic Pump mount       | 1    | US 221- |
| 28  | 708450   | Panel, rear                  | 1    | US 221- |
| 29  | 709728   | Bulkhead Assembly            | 1    | US 221- |
|     | 709019   | Cable insulators             | A.R. | US 221- |
| 30  | 731119   | Door Right Hand              | 1    | US 221- |
| 31  | K 2418   | Pipe Plug, 3/8" Standard     | 1    | US 221- |
| 32  | 708166   | Fuel sending unit            | 1    | US 221- |
| 33  | 700701   | Gasket                       | 1    | US 221- |
| 34  | 708863   | Fuel Tank Assembly           | 1    | US 221- |
| 35  | 731151   | Decal                        | 2    | US 221- |
| 36  | 708829   | Bracket                      | 1    | US 221- |
| 37  | 708821   | Motor mount assembly         | 1    | US 221- |
| 38  | 706252   | Spacer                       | 6    | US 221- |

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## SIDE RAILS AND REAR HOOD



| Key | Part No. | Part Description                  | Used | Lot No. |
|-----|----------|-----------------------------------|------|---------|
| 1   | 707915   | Filler Sheet Bottom               | 1    | US 221- |
|     | 012798   | Machine bolt, 3/8" x 1"           | 4    | US 221- |
| 2   | 707923   | Cross Angle                       | 1    | US 221- |
|     | 011713   | Machine bolt, 5/16" x 1"          | 8    | US 221- |
| 3   | 708273   | Wheel Sheet, top                  | 1    | US 221- |
|     | 011713   | Machine Bolt, 5/16" x 1"          | 7    | US 221- |
|     | 014086   | Machine Screw, 5/16" x 1/2"       | 10   | US 221- |
| 4   | 730858   | Door Assembly                     | 1    | US 221- |
|     | K 5020   | Spdd Nut, U-Type                  | 2    | US 221- |
| 5   | 707834   | Filler Sheet, top                 | 1    | US 221- |
|     | 730678   | Gasket                            | 1    | US 221- |
| 6   | 707223   | Spacer Washer                     | 4    | US 221- |
| 7   | 730507   | Mounting pad                      | 2    | US 221- |
|     | 013651   | Carriage bolt, 5/8" x 4-3/4"      | 2    | US 221- |
|     | 014264   | Washer                            | 2    | US 221- |
|     | 012796   | Locknut, 5/8" - 11                | 2    | US 221- |
| 8   | 707163   | Hood assembly, front              | 1    | US 221- |
|     | 012797   | Machinery bolt, 3/8" x 3/4"       | 5    | US 221- |
| 9   | 708680   | Cover                             | 2    | US 221- |
| 10  | 708266   | Fan bracket assembly              | 2    | US 221- |
|     | 012798   | Machine bolt                      | 4    | US 221- |
| 11  | 708156   | Hood assembly, L.H.               | 1    | US 221- |
|     | 012797   | Machine Bolt, 3/8" x 3/4"         | 7    | US 221- |
|     | 731154   | Decal                             | 1    | US 221- |
| 12  | 730522   | Fuel Line from water separator    | 1    | US 221- |
| 13  | 709415   | Bracket                           | 2    | US 221- |
| 14  | 703895   | Clamp                             | 2    | US 221- |
|     | 012797   | Machine Bolt, 3/8" x 3/4"         | 2    | US 221- |
| 15  | 708359   | Bracket                           | 2    | US 221- |
| 16  | 730511   | Bracket                           | 1    | US 221- |
| 17  | 709326   | Bracket                           | 1    | US 221- |
| 18  | 708615   | Solenoid, fuel valve              | 1    | US 221- |
| 19  | 730608   | Bracket                           | 1    | US 221- |
| 20  | 708158   | Hood Assembly, R.H.               | 1    | US 221- |
|     | 731153   | Decal                             | 1    | US 221- |
| 21  | 706792   | Air Cleaner bracket               | 1    | US 221- |
| 22  | 730072   | Hood assembly                     | 1    | US 221- |
|     | 011711   | Machine bolt, 5/16" x 3/4"        | 10   | US 221- |
|     | 012806   | Speed nut, U-Type                 | 10   | US 221- |
| 23  | 730899   | Lid                               | 1    | US 221- |
| 24  | 708203   | Hinge                             | 1    | US 221- |
|     | 013986   | Machine screw, 5/16" x 1/2"       | 3    | US 221- |
| 25  | 708270   | Hood Assembly Rear                | 1    | US 221- |
| 26  | 703235   | Screw assembly                    | 2    | US 221- |
|     | 730236   | Retaining washer                  | 2    | US 221- |
|     | 703234   | U-Type speed nut                  | 2    | US 221- |
| 27  | 702881   | Fuel cap                          | 1    | US 221- |
| 28  | 708642   | Filler tube assembly              | 1    | US 221- |
| 29  | 708776   | Grill                             | 1    | US 221- |
|     | 012797   | Machine bolt, 3/8" x 3/4"         | 8    | US 221- |
| 30  | 709900   | Socket, connection                | 1    | US 221- |
|     | 011004   | Machine bolt, 1/4" x 1" (Grade 5) | 2    | US 221- |
| 31  | 708483   | Tail light, complete              | 1    | US 221- |
|     | 702833   | Bulb GE-1156                      | 1    | US 221- |
| 32  | 015133   | Fitting                           | 1    | US 221- |
| 33  | 012769   | Elbow fitting                     | 1    | US 221- |
| 34  | 708990   | Clamp                             | 2    | US 221- |
| 35  | 709188   | Hose Clamp                        | 2    | US 221- |
| 36  | 708994   | Connector, tube                   | 1    | US 221- |
| 37  | 703234   | U-Type speed nut                  | A.R. | US 221- |
| 38  | 708991   | Clamp                             | 2    | US 221- |
| 39  | 015130   | Fitting                           | 1    | US 221- |
| 40  | 730625   | Water Separator                   | 1    | US 221- |
|     | 015121   | Fitting                           | 2    | US 221- |
| 41  | 730521   | Fuel Line to water separator      | 1    | US 221- |

| Key  | Part No. | Part Description                                                           | Used | Lot No. |
|------|----------|----------------------------------------------------------------------------|------|---------|
| NOTE | 730796   | Air filter complete, includes both filters,<br>retainers and dust unloader | 1    | US 221- |
| 1    | 706602   | Air filter indicator                                                       | 1    | US 221- |
| 2    | 012595   | Fitting connector                                                          | 2    | US 221- |
| 3    | 706603   | Air hose                                                                   | 1    | US 221- |
| 4    | 730762   | Dust unloader                                                              | 1    | US 221- |
|      | 709188   | Hose clamp                                                                 | 1    | US 221- |
| 5    | 731188   | Air hose, air stack to air filter                                          | 1    | US 221- |
| 6    | 709189   | Hose clamp                                                                 | 6    | US 221- |
| 7    | 730759   | Retaining clamp                                                            | 1    | US 221- |
| 8    | 730760   | Primary air filter                                                         | 1    | US 221- |
| 9    | 730763   | Wing nut                                                                   | 1    | US 221- |
| 10   | 730761   | Secondary air filter                                                       | 1    | US 221- |
| 11   |          | Air filter housing (order complete air filter)                             | 1    | US 221- |
| 12   | 706875   | Elbow, air filter to air tube                                              | 1    | US 221- |
| 13   | 706840   | Mounting bands                                                             | 2    | US 221- |
| 14   | 730513   | Angle clip                                                                 | 1    | US 221- |
| 15   | 706871   | Air intake tube                                                            | 1    | US 221- |
| 16   | 706876   | Air hose, air intake tube to turbocharger                                  | 1    | US 221- |
| 17   | 708897   | V-belt, fan drive                                                          | 1    | US 221- |
| 18   | 010171   | Locknut, 3/4 - 16                                                          | 2    | US 221- |
| 19   | K 4587   | Washer, 25/32" x 1-1/4" x 1/8"                                             | 2    | US 221- |
| 20   | 708912   | Sheave                                                                     | 1    | US 221- |
| 21   | 708259   | Hub                                                                        | 2    | US 221- |
|      | 010507   | Machine Bolt 3/8" x 3/4"                                                   | 8    | US 221- |
| 22   | K 2810   | Locking collar, 1-1/4"                                                     | 2    | US 221- |
| 23   | K 2578   | Bearing housing                                                            | 4    | US 221- |
| 24   | 012902   | Ball bearing                                                               | 2    | US 221- |
| 25   | K 3504   | Snap ring                                                                  | 1    | US 221- |
| 26   | 011253   | Woodruff key No. 9                                                         | 2    | US 221- |
| 27   | 708263   | Fan shaft                                                                  | 1    | US 221- |
| 28   | 730650   | Fan blade                                                                  | 1    | US 221- |
| 29   | 709187   | Hose clamp                                                                 | 4    | US 221- |
| 30   | 706873   | Radiator hose (formed)                                                     | 1    | US 221- |
| 31   | 706879   | Radiator tube                                                              | 1    | US 221- |
| 32   | 708837   | Shroud                                                                     | 1    | US 221- |
| 33   | 706872   | Radiator hose                                                              | 1    | US 221- |
| 34   | 731006   | Clamp assembly                                                             | 2    | US 221- |
| 35   | 703947   | Hose clamps                                                                | 2    | US 221- |
| 36   | 709108   | Hose                                                                       | 1    | US 221- |
| 37   | 731005   | Sealing ring                                                               | 1    | US 221- |
| 38   | 708085   | Sealing boot                                                               | 1    | US 221- |
| 39   | 709564   | Filling neck assembly                                                      | 1    | US 221- |
| 40   | 731189   | Radiator cap                                                               | 1    | US 221- |
| 41   | 709531   | Overflow tube                                                              | 1    | US 221- |
| 42   | 709323   | Overflow tank                                                              | 1    | US 221- |
| 43   | 709186   | Hose clamp                                                                 | 2    | US 221- |
| 44   | 709418   | Radiator hose                                                              | 1    | US 221- |
| 45   | 731373   | Radiator and cap                                                           | 1    | US 221- |
| 46   | 703212   | Drain cock                                                                 | 1    | US 221- |
| 47   | 705032   | Hose                                                                       | 1    | US 221- |
| 48   | 731160   | Bracket for hydraulic oil cooler                                           |      |         |
| 49   | 304535   | Clamp assembly                                                             | 1    | US 221- |
| 50   | 706996   | Clamp assembly                                                             | 1    | US 221- |
| 51   | 706877   | Exhaust pipe                                                               | 1    | US 221- |
| 52   | 730512   | Rain shield                                                                | 1    | US 221- |

| Key | Part No. | Part Description                | Used | Lot No. |
|-----|----------|---------------------------------|------|---------|
| 1   | 730680   | Shaft, inner axle, R.H.         | 1    | US 221- |
| 2   | 011480   | Oil seal                        | 2    | US 221- |
| 3   | 012582   | Cap Screw, 3/8-16 x 1-1/8"      | 10   | US 221- |
| 4   | 707479   | Differential Cage bearing, R.H. | 1    | US 221- |
| 5   | 707480   | Gasket                          | 1    | US 221- |
| 6   | K 3893   | Ball bearing                    | 2    | US 221- |
| 7   | 011479   | Snap ring                       | 2    | US 221- |
| 8   | 707477   | Inner bearing retainer          | 2    | US 221- |
| 9   | 732100   | Case and cover assembly         | 1    | US 221- |
| 10  | K 1875   | Pipe Plug, 1/4"                 | 1    | US 221- |
| 11  | 012584   | Hex head cap screw              | 19   | US 221- |
| 12  | 703853   | Breather                        | 1    | US 221- |
| 13  | K 3735   | Filler plug                     | 1    | US 221- |
| 14  | 012368   | Street elbow, 3/4" x 90°        | 1    | US 221- |
| 15  | 732113   | Cap screw                       | 4    | US 221- |
| 16  | 732114   | Washer                          | 4    | US 221- |
| 17  | 011812   | Hex head bolt, 3/8 — 16 x 1"    | 15   | US 221- |
| 18  | 011525   | Cap screw                       | 2    | US 221- |
| 19  | 732115   | Change gear case cover          | 1    | US 221- |
| 20  | 732116   | Gasket                          | 1    | US 221- |
| 21  | 011299   | Oil seal, gear shifting shaft   | 2    | US 221- |
| 22  | 707505   | Change gear case                | 1    | US 221- |
| 23  | 707506   | Gasket                          | 1    | US 221- |
| 24  | 709994   | Shift cable bracket             | 1    | US 221- |
| 25  | 709402   | Cable clamp includes shim       | 1    | US 221- |
| 26  | 011491   | Snap ring                       | 2    | US 221- |
| 27  | 732105   | Drive gear, 30 tooth            | 1    | US 221- |
| 28  | 732107   | Spacer, main shaft              | 1    | US 221- |
| 29  | 732106   | Drive gear, 31 tooth            | 1    | US 221- |
| 30  | 702123   | Shifter lock ball               | 4    | US 221- |
| 31  | 707900   | Lock ball spring                | 2    | US 221- |
| 32  | 707512   | Gasket                          | 2    | US 221- |
| 33  | 011524   | Ball spring screw               | 2    | US 221- |
| 34  | 012872   | Ball bearing                    | 1    | US 221- |
| 35  | 732112   | Spur gear, input drive shaft    | 1    | US 221- |
| 36  | 732103   | Ball bearing                    | 1    | US 221- |
| 37  | 709687   | Shifting rail adaptors          | 2    | US 221- |
| 38  | 706374   | Clevis                          | 1    | US 221- |
|     | 013174   | Drilled Rivet                   | 1    | US 221- |
| 39  | 709401   | Shift cable                     | 2    | US 221- |
|     | 708692   | Cable insulators gaskets        | 2    | US 221- |
| 40  | 011484   | Bearing, ball                   | 1    | US 221- |
| 41  | 707488   | Counter gear shaft              | 1    | US 221- |
| 42  | 012568   | Bearing, ball                   | 1    | US 221- |
| 43  | 707508   | Shift rail, 1st and Park        | 1    | US 221- |
| 44  | 707507   | Shift rail, 2nd and 3rd         | 1    | US 221- |
| 45  | 707510   | Shift fork, 1st and Park        | 1    | US 221- |
| 46  | 707509   | Shift fork, 2nd and 3rd         | 1    | US 221- |
| 47  | 011523   | Lock screw                      | 2    | US 221- |
| 48  | 011487   | Bearing, main shaft             | 1    | US 221- |
| 49  | 732104   | Main shaft                      | 1    | US 221- |
| 50  | 707490   | Gear, 2nd and 3rd               | 1    | US 221- |
| 51  | 707491   | Gear, 1st and Park              | 1    | US 221- |
| 52  | 011486   | Bearing, main shaft             | 1    | US 221- |
| 53  | 011488   | Snap ring                       | 1    | US 221- |
| 54  | 011490   | Bearing, intermediate shaft     | 1    | US 221- |
| 55  | 707500   | Gear, 2nd, Intermediate shaft   | 1    | US 221- |
| 56  | 707564   | Shaft, intermediate             | 1    | US 221- |
| 57  | 011489   | Bearing, Intermediate shaft     | 1    | US 221- |
| 58  | 011492   | Snap ring                       | 1    | US 221- |
| 59  | 011495   | Snap ring                       | 1    | US 221- |
| 60  | K 2283   | Bearing cup                     | 1    | US 221- |
| 61  | K 2284   | Tapered roller bearing          | 1    | US 221- |
| 62  | 707503   | Gear intermediate, driven       | 1    | US 221- |
| 63  | 707502   | Pinion Shaft                    | 1    | US 221- |
| 64  | 011493   | Bearing, roller, tapered        | 1    | US 221- |

| Key | Part No. | Part Description                                         | Used | Lot No. |
|-----|----------|----------------------------------------------------------|------|---------|
| 65  | 011293   | Bearing cup . . . . .                                    | 1    | US 221- |
| 66  | K 2269   | Bearing cup . . . . .                                    | 2    | US 221- |
| 67  | 011478   | Bearing, cone . . . . .                                  | 2    | US 221- |
| 68  | 011527   | Cap screw . . . . .                                      | 8    | US 221- |
|     | 014990   | Washer . . . . .                                         | 8    | US 221- |
| 69  | 707483   | Differential case . . . . .                              | 1    | US 221- |
|     | 707484   | Differential case, flange half with plain half . . . . . | 1    | US 221- |
|     | 707485   | Differential case, complete with ring gear . . . . .     | 1    | US 221- |
| 70  | 707473   | Thrust washer . . . . .                                  | 2    | US 221- |
| 71  | 707472   | Side gear differential . . . . .                         | 2    | US 221- |
| 72  | 702134   | Differential spider . . . . .                            | 1    | US 221- |
| 73  | 702135   | Differential pinion gears . . . . .                      | 4    | US 221- |
| 74  | 702138   | Thrust Washer . . . . .                                  | 4    | US 221- |
| 75  | 707474   | Ring gear . . . . .                                      | 1    | US 221- |
|     | 011528   | Pan head rivet . . . . .                                 | 12   | US 221- |
| 76  | 011526   | Oil drain plug . . . . .                                 | 1    | US 221- |
| 77  | 732119   | Park lock . . . . .                                      | 1    | US 221- |
| 78  | 732117   | Cap screw . . . . .                                      | 2    | US 221- |
| 79  | 707481   | Gasket . . . . .                                         | 1    | US 221- |
| 80  | 707513   | Dowel . . . . .                                          | 4    | US 221- |
| 81  | 707482   | Gasket . . . . .                                         | 1    | US 221- |
| 82  | 732108   | Hydrostatic Motor Adaptor . . . . .                      | 1    | US 221- |
| 83  | 011481   | Cap Screw . . . . .                                      | 1    | US 221- |
| 84  | 732111   | Cap screw, 9/16", 12 point . . . . .                     | 4    | US 221- |
| 85  | 732449   | Cap screw, 7/16", 6 point . . . . .                      | 3    | US 221- |
| 86  | 732110   | Stud . . . . .                                           | 4    | US 221- |
| 87  | 707498   | Gasket . . . . .                                         | 1    | US 221- |
| 88  | 707497   | Bearing Cap . . . . .                                    | 1    | US 221- |
| 89  | 011496   | Shim, .003 . . . . .                                     | A.R. | US 221- |
|     | 011497   | Shim, .005 . . . . .                                     | A.R. | US 221- |
|     | 011498   | Shim, .010 . . . . .                                     | A.R. | US 221- |
| 90  | 707504   | Bearing cap . . . . .                                    | 1    | US 221- |
| 91  | 707478   | Bearing cage differential, L.H. . . . .                  | 1    | US 221- |
|     | K 1336   | Pipe plug, 1/8" . . . . .                                | 1    | US 221- |
| 92  | 012543   | Shim, .003 . . . . .                                     | A.R. | US 221- |
|     | 012544   | Shim, .005 . . . . .                                     | A.R. | US 221- |
|     | 012545   | Shim, .010 . . . . .                                     | A.R. | US 221- |
| 93  | 730681   | Shaft, inter axle L.H. . . . .                           | 1    | US 221- |
| 94  | 731058   | Bracket assembly . . . . .                               | 1    | US 221- |
| 95  | 011073   | Machine bolt, 5/8" x 1" . . . . .                        | 2    | US 221- |

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