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MANUAL PREVIEW

# International Harvester

Parts Manual

**C221, C263, C282,  
C291 & C301 Engines  
6 Cylinder Gas & LP**

Parts Manual

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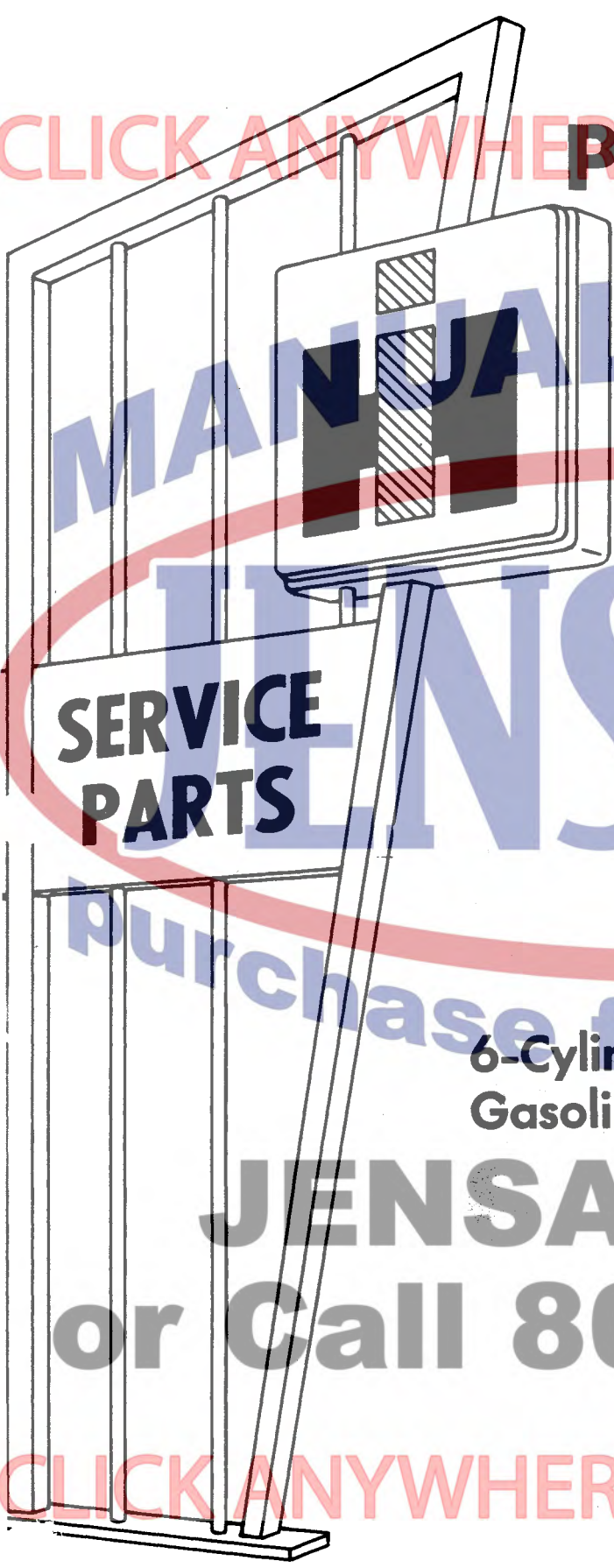
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# PARTS CATALOG



**SERVICE  
PARTS**

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**6-Cylinder Engines  
Gasoline — LP Gas**

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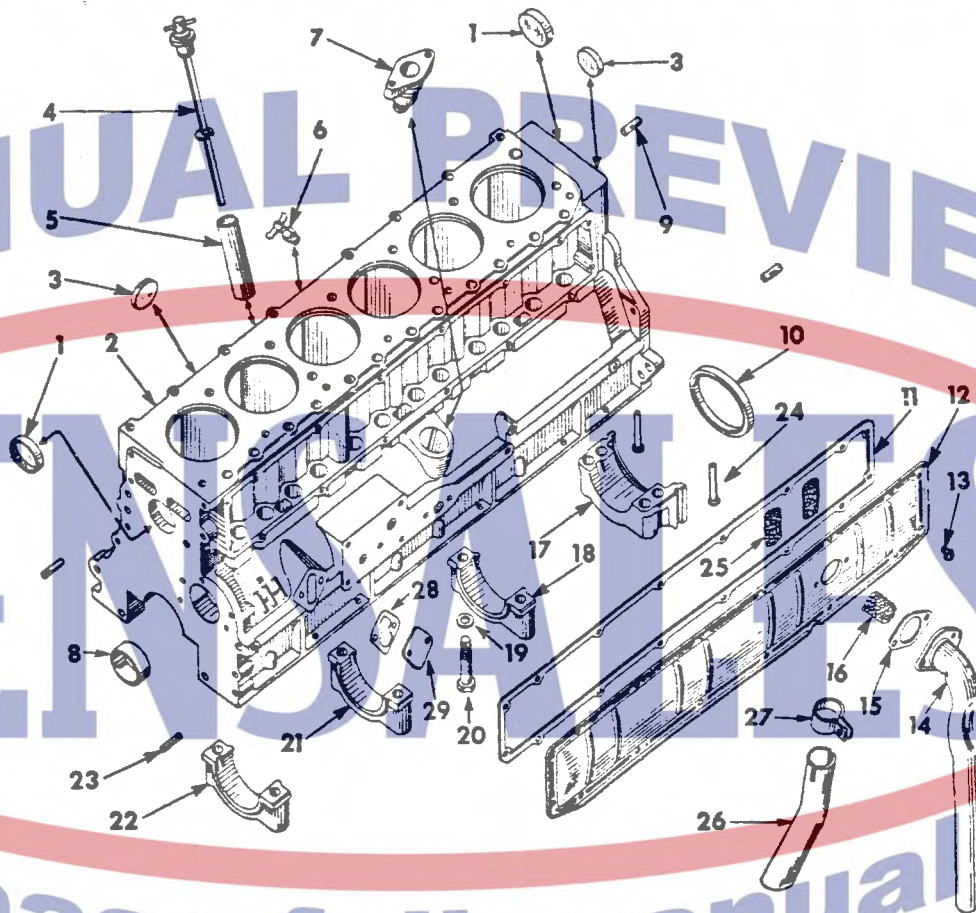


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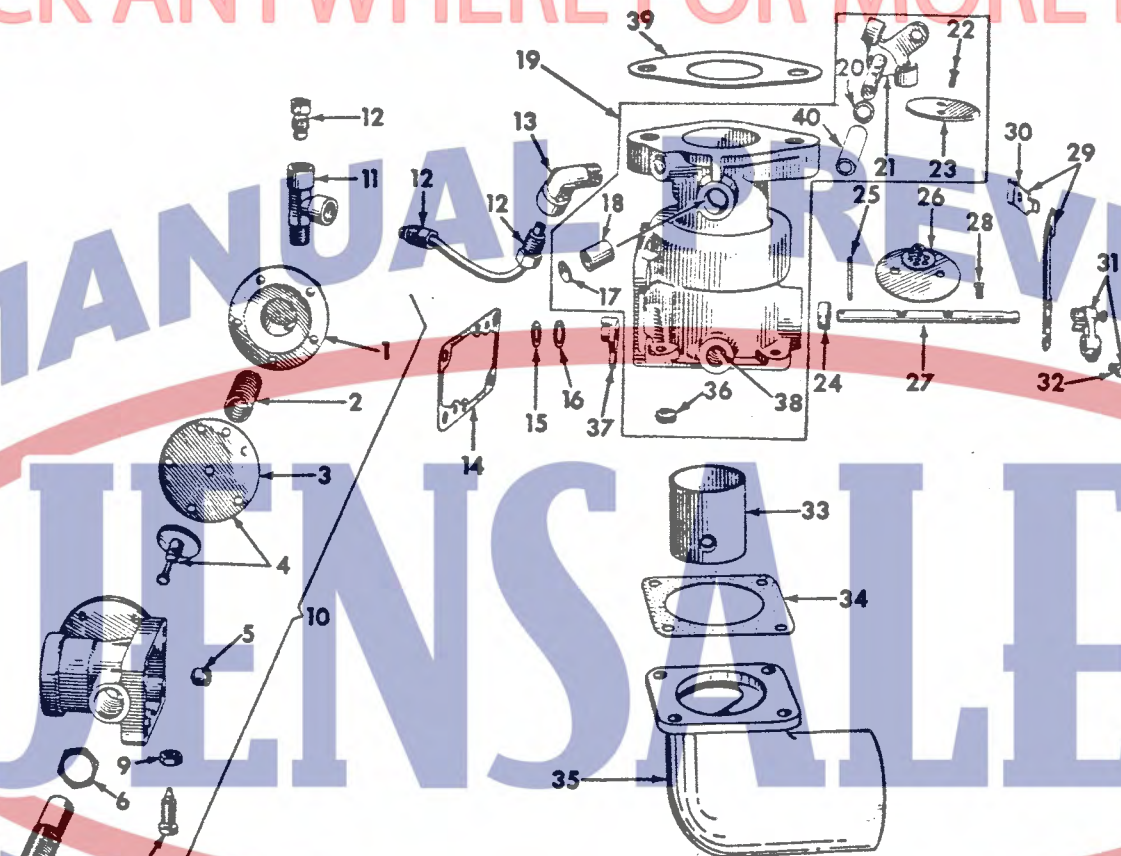
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| 403 550 R2     | A 36 | 936 493 R1     | B 24 |                |      |                |      |
| 403 585 R1     | A 36 | 936 493 R1     | C 22 |                |      |                |      |
| 403 586 R1     | A 36 | 939 263 R91    | B 35 |                |      |                |      |
| 403 617 R1     | A 10 | 939 263 R91    | C 28 |                |      |                |      |
| 403 617 R1     | E 8  | 1 014 457 R1   | B 4  |                |      |                |      |
| 404 179 R1     | A 20 | 1 014 457 R1   | C 3  |                |      |                |      |
| 404 392 R1     | E 16 | 1 014 457 R1   | E 4  |                |      |                |      |
| 404 395 R1     | E 17 |                |      |                |      |                |      |
| 404 724 R11    | A 13 |                |      |                |      |                |      |
| 404 754 R1     | E 17 |                |      |                |      |                |      |
| 405 634 R1     | A 12 |                |      |                |      |                |      |
| 405 634 R1     | A 14 |                |      |                |      |                |      |
| 405 634 R1     | B 9  | ST 552         | A 4  |                |      |                |      |
| 405 634 R1     | C 8  | ST 552         | A 31 |                |      |                |      |
| 405 634 R1     | E 9  | ST 552         | A 32 |                |      |                |      |
| 406 097 R1     | E 8  | ST 552         | B 31 |                |      |                |      |
| 406 600 R91    | E 3  | ST 552         | C 24 |                |      |                |      |
| 406 601 R91    | E 3  | ST 552         | E 4  |                |      |                |      |
| 406 605 R1     | E 8  | ST 552         | E 31 |                |      |                |      |
| 407 062 R91    | A 23 | ST 634         | A 9  |                |      |                |      |
| 407 062 R91    | B 18 | ST 634         | A 11 |                |      |                |      |
| 407 062 R91    | C 17 | ST 634         | B 8  |                |      |                |      |
| 453 025 R1     | E 31 | ST 634         | C 7  |                |      |                |      |
| 527 480 R1     | A 27 | ST 634         | E 8  |                |      |                |      |
| 527 704 R1     | E 34 | ST 680         | A 4  |                |      |                |      |
| 527 842 R1     | A 28 | ST 680         | A 8  |                |      |                |      |
| 527 842 R1     | A 30 | ST 680         | A 10 |                |      |                |      |
| 528 488 R1     | B 23 | ST 680         | B 7  |                |      |                |      |
| 530 283 R1     | E 8  | ST 680         | C 6  |                |      |                |      |
| 552 897 R1     | B 27 | ST 680         | E 7  |                |      |                |      |
| 570 012 R1     | A 25 | S 3 780        | E 34 |                |      |                |      |
| 570 063 R91    | B 27 | ST 552         | B 3  |                |      |                |      |
| 571 716 R1     | B 27 | ST 552         | C 3  |                |      |                |      |
| 572 953 R1     | B 27 |                |      |                |      |                |      |
| 574 110 R11    | B 27 |                |      |                |      |                |      |
| 574 111 R11    | B 27 |                |      |                |      |                |      |
| 600 373 R1     | E 34 |                |      |                |      |                |      |
| 607 895 R1     | A 25 |                |      |                |      |                |      |
| 614 452 R1     | A 25 | 23 174 V       | A 17 |                |      |                |      |
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| 615 009 R1     | B 27 | 23 174 V       | B 13 |                |      |                |      |
| 628 086 R91    | A 16 | 23 174 V       | C 12 |                |      |                |      |
| 628 086 R91    | B 12 | 23 174 V       | E 12 |                |      |                |      |
| 628 086 R91    | C 11 | 61 261 VA      | B 33 |                |      |                |      |
| 628 087 R1     | A 16 | 61 261 VA      | C 26 |                |      |                |      |
| 628 087 R1     | B 12 | 61 263 VA      | B 33 |                |      |                |      |
| 628 087 R1     | C 11 | 61 263 VA      | C 26 |                |      |                |      |
| 628 089 R1     | A 16 |                |      |                |      |                |      |
| 628 089 R1     | B 12 |                |      |                |      |                |      |
| 628 089 R1     | C 11 |                |      |                |      |                |      |
| 628 091 R1     | A 16 |                |      |                |      |                |      |
| 628 091 R1     | B 12 |                |      |                |      |                |      |
| 628 091 R1     | C 11 |                |      |                |      |                |      |
| 628 939 R1     | B 25 |                |      |                |      |                |      |
| 629 031 R91    | B 35 |                |      |                |      |                |      |
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