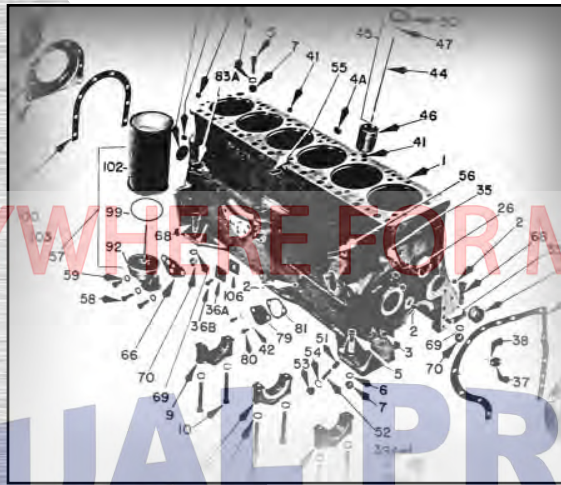




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MANUAL PREVIEW

Hough

Parts Manual

H-70

H-70B

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HO-P-H-70+B

PARTS MANUAL

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PAYLOADER®

TRACTOR-SHOVEL

model

H-70

4-wheel-drive

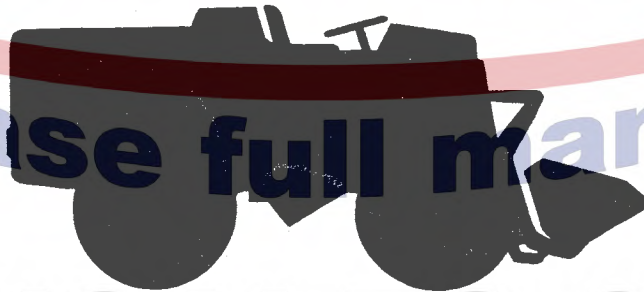
BEGINNING WITH SERIAL NUMBER

20 BH 1396 & UP GAS

21 BC 1366 & UP DIESEL

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FORM

PM-H-70B

FEBRUARY 1960

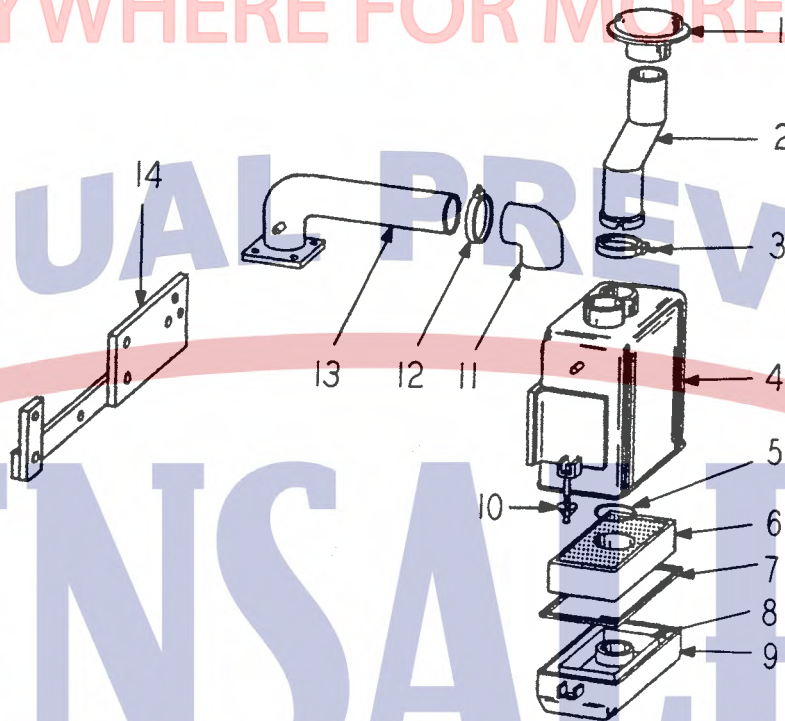


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The first 100 Diesel H-70B "PAYLOADERS" S/N 21BC-1366 thru 21BC-1466 are equipped with 158329 air cleaner. When ordering parts for the 158329 air cleaner, refer to the illustration and parts list below. "PAYLOADERS" with S/N 21BC-1467 & Up, refer to 154987 air cleaner on page 15 of H-70B Parts Manual.



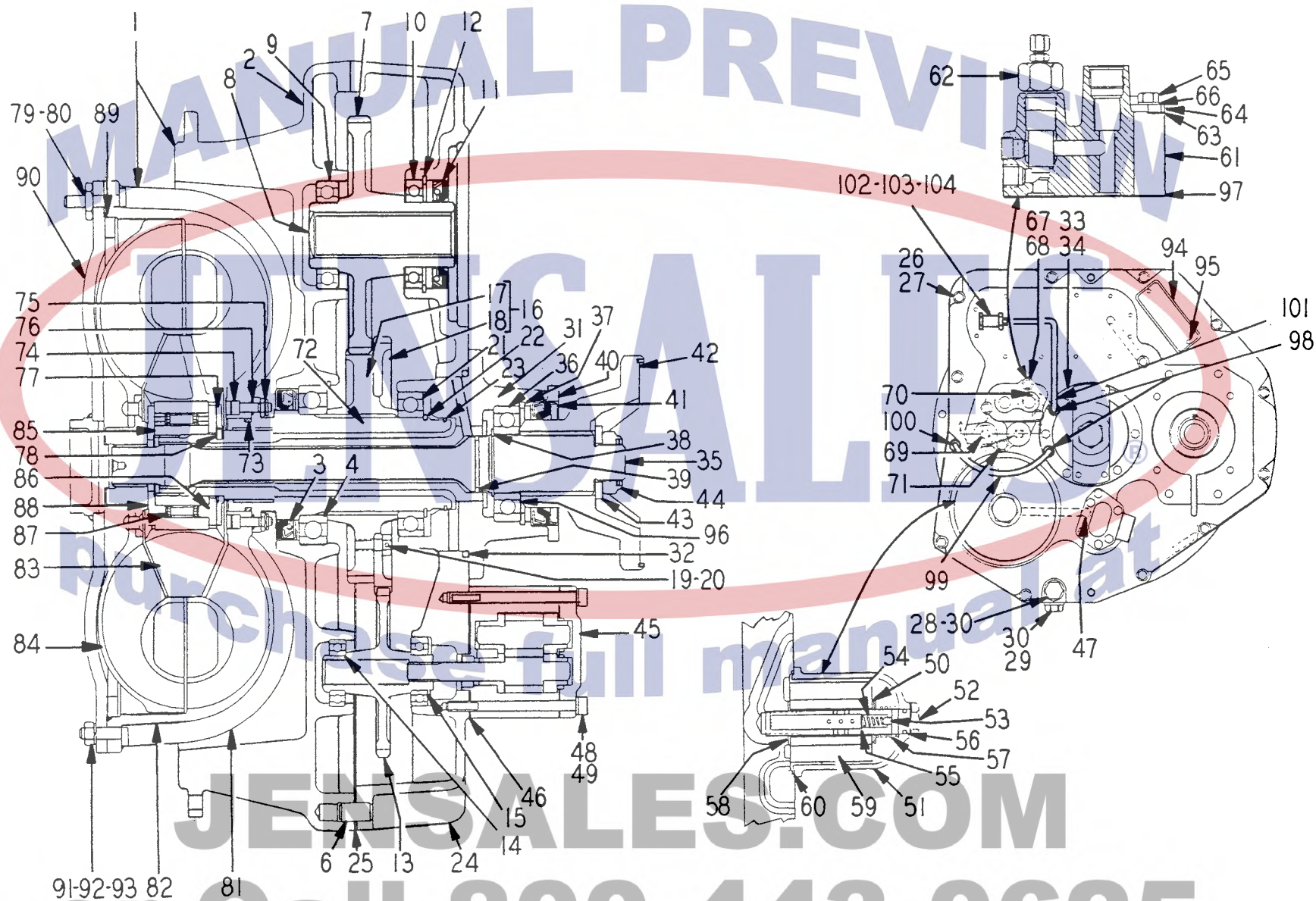
AIR CLEANER GROUP

ITEM NO.	PART NO.	PART NAME	Qty.	First Used On Serial Numbers	
				FROM	THRU
	158329	Air Cleaner (Incl. Items 4 thru 10)	1		
1	146961	Cap	1		
2	146894	Stack, Extension	1		
3	109248	Clamp	1		
4	163378	Upper Body Assembly	1		
5	149699	"O" Ring	1		
6	149695	Scrubber Assembly	1		
7	149698	Gasket	1		
8	149696	Splash Baffle Assembly	1		
9	149697	Oil Cup Assembly	1		
10	147700	Nut & Stud Assembly	1		
11	129306	Hose	1		
12	157632	Clamp	2		
13	158330	Tube Assembly	1		
14	163031	Bracket, Support	1		
	S-1610	Screw, Cap	2		
	S-1614	Screw, Cap	1		
	WF-38	Washer, Flat	3		
	WL-16	Washer, Lock	3		
	H-16	Nut	3		
	S-267	Screw, Cap	4		
	WF-36	Washer, Flat	4		

NOTE: With the 158329 air cleaner, order a 158332 rear hood.

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TORQUE CONVERTER & ACCESSORY DRIVE



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TORQUE CONVERTER & ACCESSORY DRIVE GROUP

ITEM NO.	PART NO.	PART NAME	Qty.	First Used On Serial Numbers	
				FROM	THRU
1	163870	Torque Converter Accessory Drive - Includes the following	1	20BH-1516	Up
2	129301	Housing - Converter	1	21BC-1591	Up
3	130005	Oil Seal	1		
4	130006	Ball Bearing	1		
6	116641	Pin - Dowel	2		
7	161808	Gear - 76T (Includes Item 8)	1		
8	131197	Plug - Expansion	1		
9	118524	Ball Bearing	1		
10	118524	Ball Bearing	1		
11	146458	Seal - Oil	1		
12	130009	Ring - Retaining	1		
13	130010	Gear - 54T	1		
14	118515	Ball Bearing	1		
15	118515	Ball Bearing	1		
16	133514	75T & 82T Gear Assembly (Includes 17 thru 20)	1		
17	130013	Gear - 75T	1		
18	130014	Gear - 82T	1		
19	130015	Capscrew - (Special)	6		
20	LW-1620	Lockwire	AR		
21	130016	Ball Bearing	1		
22	129557	Ring - Retaining	1		
23	130018	Ring - Sealing	1		
24	155448	Housing - Front	1		
25	130021	Gasket	1		
26	141095	Capscrew - 3/8" NC x 1" Counter-Bore	12		
27	WL-16	Lockwasher	12		
28	116716	Drain Plug	1		
29	121508	Drain Plug (Magnetic)	1		
30	114851	Washer - Copper	2		
31	163872	Shaft & Cap Assembly - Includes Dowel	1		
32	OR3-26	"O" Ring	1		
33	S-268	Capscrew	6		
34	WL-16	Lockwasher	6		
35	143280	Shaft Output - Converter	1		
36	130029	Ball Bearing	1		
37	135310	Ring - Retaining	1		
38	130030	Ring - Retaining	1		
39	130031	Sealing Ring	1		
40	131193	Retainer - Seal	1		
41	129370	Oil Seal	1		
42		Yoke - (See Drive Shaft Group)	1		
43	130033	Washer	1		
44	123298	Nut	1		
45		Oil Pump - (See Oil Pump Group)	1		
46	132259	Gasket	1		
47	OR4-14	"O" Ring	1		
48	S-2428	Capscrew	2		
49	WL-14	Lockwasher	2		
	130037	Filter Assembly (Includes Items 50 thru 59)	1		
50	WF-320	Washer	1		
51	130038	Shell - Oil Filter	1		
	141283	Filter By-Pass Valve Assembly	1		
52		Shaft - Oil Filter	1		
53		Ball - 1/2" Dia	1		
54		Spring	1		
55		Ring - Retaining	1		
56	OR4-20	"O" Ring	1		
57	130043	Spring	1		
58	130044	Washer - Rubber	2		
59	130045	Element - Filter	1		
60	OR3-33	"O" Ring	1		
61	153009	Body - Relief Valve	1		
62	148510	Cartridge	1		
63	130051	Gasket	1		

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