



**G2300244, G2300277,
G2300278 & G2300285**

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HE-P-G2300 SER

Parts Manual

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PISTON & PIN ASSEMBLY

REF. PART NUMBER DESCRIPTION
NO.

QTY.

1	288124	PISTON AND PIN ASSEMBLY - 7.5:1 (G2300X244,277,285)	4
1	288128	PISTON AND PIN ASSEMBLY - 10:1 (G2300X278)	4
2	40-3010101	.Pin, Piston	x
3	40-0000706	.Retainer, Piston Pin	8

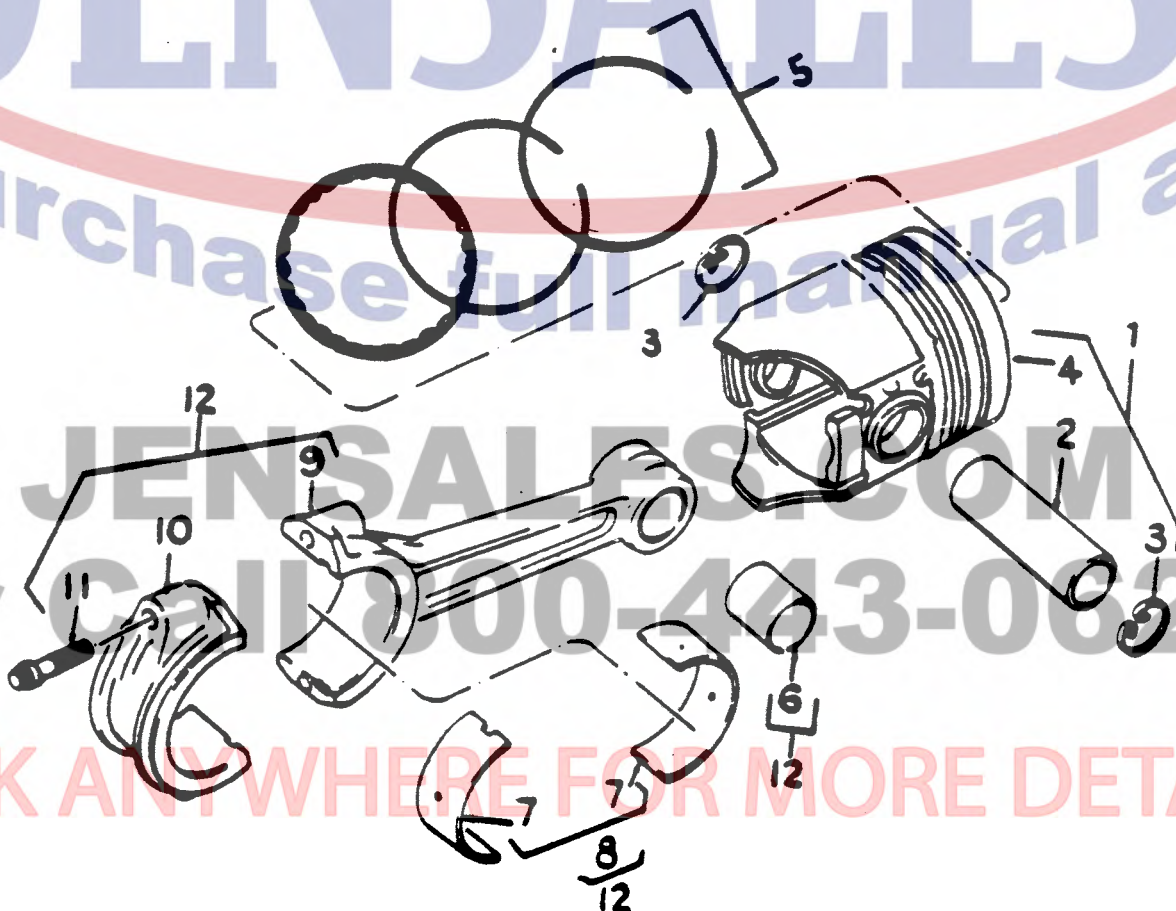
O.S. Piston, Pin & Retainer Assy. - 288124/+.020, .040

5	288536	RING SET, PISTON ASSEMBLY (For Service Use: 258137 - Complete Ring Set)	
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O.S. Ring Set - Complete Engine 288536/+.020, .040

CONNECTING ROD

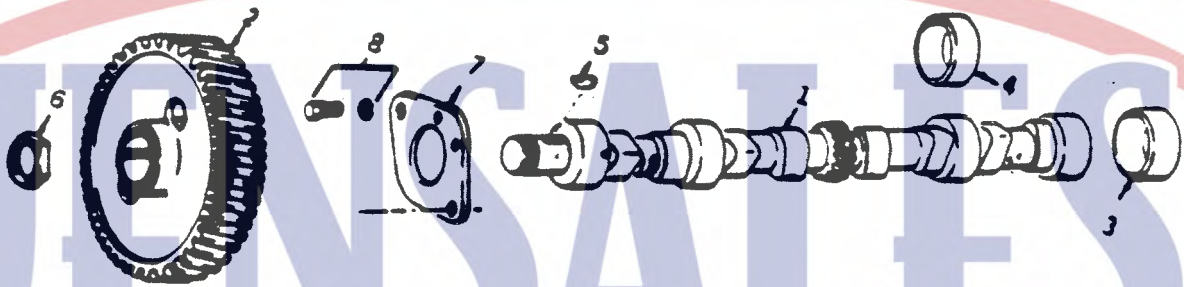
12	288291	ROD & BEARING ASSEMBLY, CONNECTING	1
6	288199	Bushing, Connecting Rod Piston Pin	4
11	40-3093302	Bolt - Connecting Rod	8
8	40-3093152	Bearing Assy., Pair	4



CAMSHAFT

REF. NO.	PART NUMBER	DESCRIPTION	QTY.
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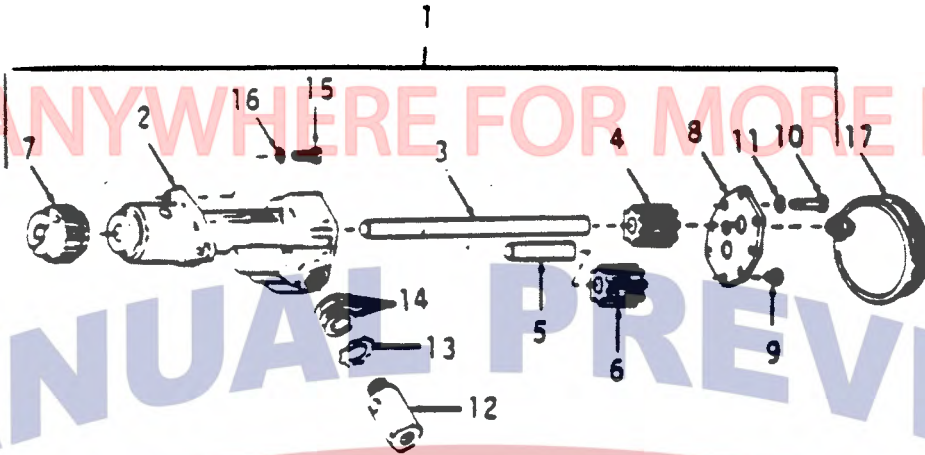
1	258060	CAMSHAFT	1
7	255072	Plate, Camshaft Attaching	1
8	201991	Plain Screw & L'Washer Assembly	2
2	40-3076101	Gear, Camshaft	1
5	2375-24248	Key, Camshaft Gear	1
6	255510	Nut, Camshaft Gear	1
3/4	40-3101157	Bearing, Camshaft - Front, Rear & Inter	4



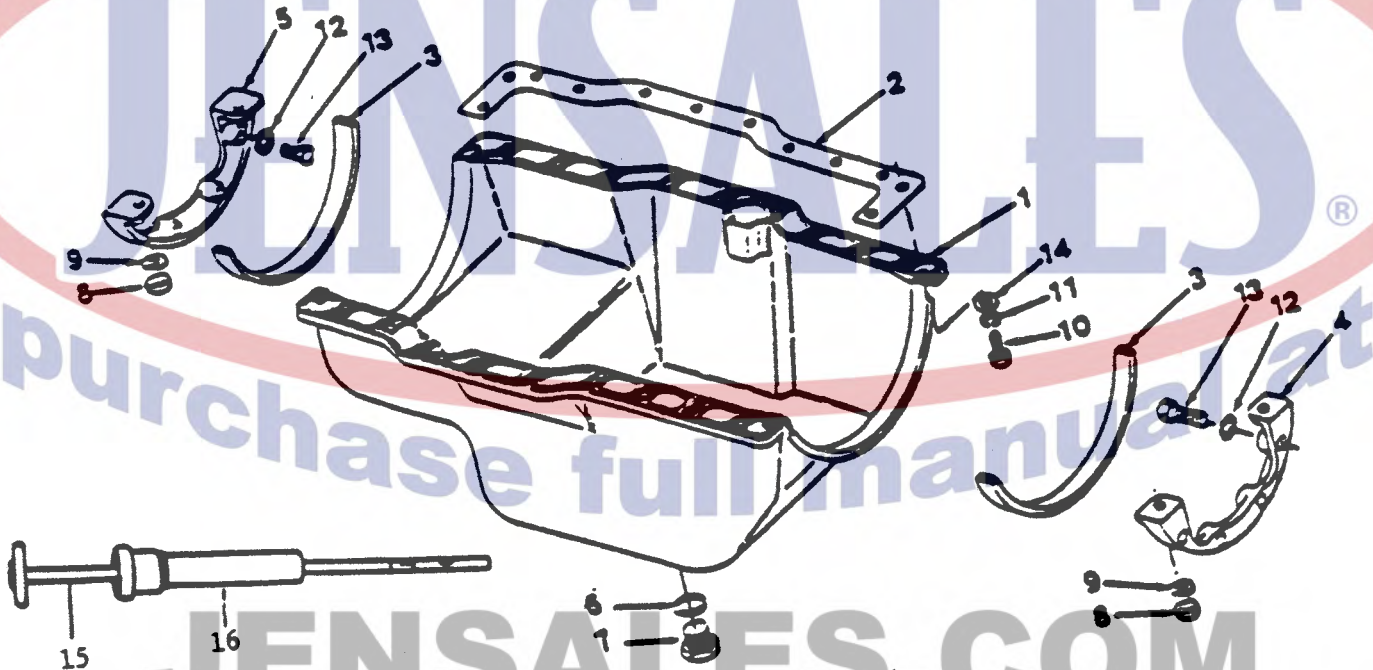
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LUBOIL PUMP



LUBOIL PAN



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LUBOIL PUMP

REF. NO.	PART NUMBER	DESCRIPTION	QTY.
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1	40-3025154	OIL PUMP ASSEMBLY	1
15	1000-12150	Screw, Oil Pump Att.	2
16	342	L'Washer	2
12	40-3092358	Oil Pressure Regulator - 65#	1
17	285235	Strainer	1

LUBOIL PAN

1	40-3019706	OIL PAN ASSEMBLY (G2300X277,278,285)	1
1	40-3018560	OIL PAN ASSEMBLY (G2300X244)	1
2	258990	Gasket - Oil Pan Attachment	2
10	40-0038468	Screw - Oil Pan Attachment	20
7	40-0000133	Drain Plug - Magnetic (G2300X277,278)	1
7	375105	Drain Plug - (G2300X244)	1
6	40-2090632	Gasket - Drain Plug (G2300X277,278)	1
6	206580	Gasket - Drain Plug (G2300X244)	1
4	40-3099502	Adapter - Front	1
5	40-3099503	Adapter - Rear	1
8	206581	Nut-Oil Pan Adapter Att.-Front & Rear (G2300X277,278,285)	4
8	1500-02221	Nut-Oil Pan Adapter Att. (G2300X244)	4
9	295117	L'Washer-Oil Pan Adapter Att.-Front & Rear (G2300X277,278)	4
9	615	L'Washer-Oil Pan Adapter Att.(G2300X244)	4
9	206118	L'Washer-Oil Pan Adapter Att.(G2300X285)	4
	40-0001395	Bolt-Adapter to Block Att. (G2300X277,278)	2
	40-0001208	Bolt-Adapter to Block Att. (G2300X277,278)	6
	40-0001396	Bolt-Adapter to Oil Pan Adapter Attaching (G2300X277,278)	4
	40-3103402	Seal - Oil Pan - Front and Rear	2
15	40-3092462	Bayonet Gauge Tube Assembly (G2300X277,278)	1
15	40-3093416	Bayonet Gauge (G2300X277,278,285)	1
15	40-3093456	Bayonet Gauge (G2300X244)	1
	40-3092409	Tube - Bayonet Gauge (G2300X285)	1

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