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RB1400

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GE-P-RB1400

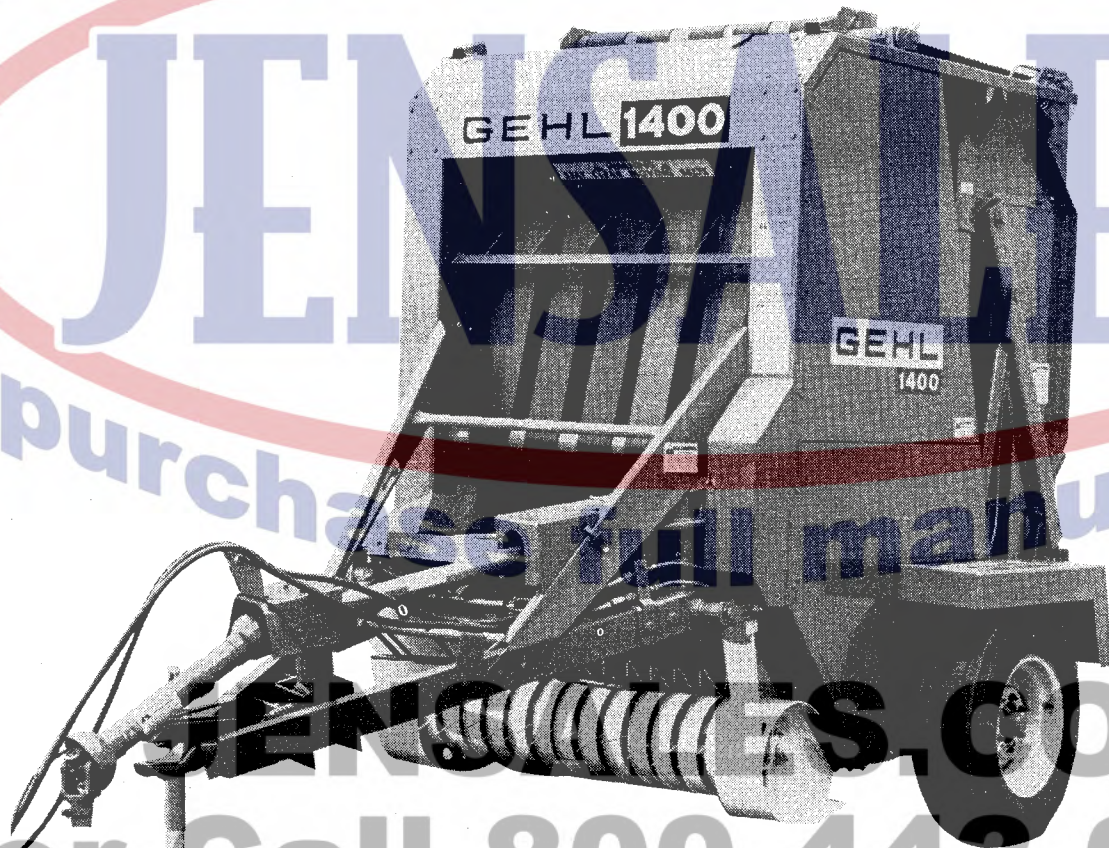
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SERVICE PARTS MANUAL

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Mr. Dealer:

Give complete information when ordering service parts. Always give complete part number and also complete part description. The model number and serial number of the unit should always be given.

Numbers for this unit are on a decal located under the Top Channel, near the Center Column of the Left Frame Assembly.

"Right" and "Left" are determined from a position standing at rear of the unit facing the direction of travel. From this position, the Universal Drive and Transmission are on the left side.

GEHL Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any unit previously delivered.



IMPORTANT HARDWARE NOTICE

Common hardware, such as nuts, cap screws, etc. are listed in the parts list but **NOT** illustrated. Hardware listed, is for mounting purposes and **NOT** included when the part is ordered for replacement.

All cap screws or bolts, called-out in the parts lists, are Grade 5, Cadmium or Zinc Plated unless otherwise noted. Hexagon nuts, for grade 5 cap screws or bolts, are Grade B. Hexagon nuts for other cap screws or bolts, are Grade A unless otherwise noted.

Attaching hardware (hexagon nuts, lock washers, etc.) are called-out with appropriate fasteners or parts. Refer to the "Attaching Hardware Table" (page 2) for appropriate part numbers.

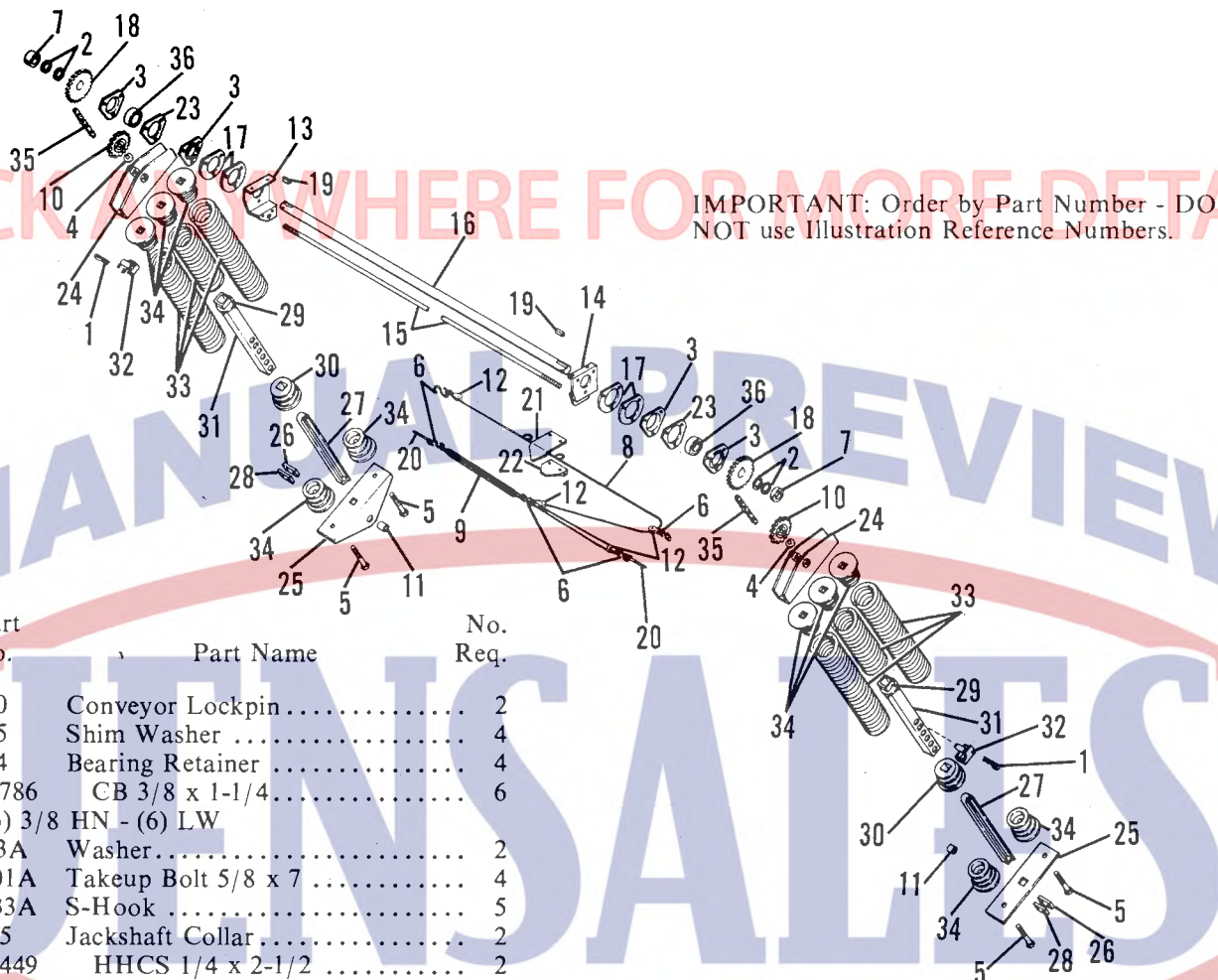
The following abbreviations are used in this manual:

CB	- Carriage Bolt
HHCS	- Hexagon Head Cap Screw
PTHMS	- Phillips Truss Head Machine Screw
SHSS	- Socket Head Set Screw
FHMS	- Flat Head Machine Screw
RHMS	- Round Head Machine Screw
HWHSTS	- Hexagon Washer Head Self Threading Screw
HWHTCS	- Hexagon Washer Head Thread Cutting Screw
HJN	- Hexagon Jam Nut
HLN	- Hexagon Lock Nut
HN	- Hexagon Nut
PW	- Plain Washer
LW	- Lock Washer
NF	- National Fine (Thread)
SL	- Self Locking (Thread)
T	- Tooth

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RB1400 - UPPER BELT TENSION and BALE SIZE MECHANISM_____



IMPORTANT: Order by Part Number - DO NOT use Illustration Reference Numbers.

Ref. No.	Part No.	Part Name	No. Req.
1	9H300	Conveyor Lockpin	2
2	H7165	Shim Washer	4
3	H8334	Bearing Retainer	4
	650786	CB 3/8 x 1-1/4	6
	(6) 3/8 HN - (6) LW		
4	H8353A	Washer	2
5	B11201A	Takeup Bolt 5/8 x 7	4
6	B11433A	S-Hook	5
7	041155	Jackshaft Collar	2
	650449	HHCS 1/4 x 2-1/2	2
	(2) 1/4 HLN		
8	052595	Indicator Cord 3/16 x 138	1
9	056336	Extension Spring	1
10	057370	Idler Sprocket (17T)	2
	650631	HHCS 5/8 x 4	2
	(2) 5/8 HN - (2) LW		
11	057705	Upper Link Tube	2
	650647	HHCS 5/8 x 2	2
	(4) 5/8 HLN - (4) LW - (8) PW		
12	058538	Pulley	4
	650487	HHCS 5/16 x 1	2
	(2) 5/16 HLN - (3) PW		
13	066153	Torsion Bar Support - Right	1
	650490	HHCS 3/8 x 1	2
	(2) 3/8 HN - (2) LW		
14	066154	Torsion Bar Support - Left	1
	650490	HHCS 3/8 x 1	2
	(2) 3/8 HN - (2) LW		
15	066155	Rewrap Rod	1
	(4) 5/8 HN		
16	066156	Stabilizer Shaft	1
17	066157	Bearing Spacer	4
18	066158	Sprocket (24T)	2
19	066160	Square Key 5/16 x 1-1/4	2
20	066172	Eyebolt	2
	(4) 5/16 HN - (2) PW		
21	066173	Bale Size Indicator	1
	650490	HHCS 3/8 x 1	2
	(2) 3/8 HN - (2) LW - (4) PW		

Ref. No.	Part No.	Part Name	No. Req.
22	066174	Indicator Base	1
23	066181	Bearing Spacer	2
24	066310	Upper Spring Base	2
25	066312	Spring Base	2
26	066314	Tab	2
	650535	HHCS 3/8 x 2-1/4	4
	(4) 3/8 HN - (4) LW		
27	066315	Stop Strip	2
28	066316	Spacer	2
29	066317	Extension Spring	2
30	066318	Spring Plug	2
	650694	HHCS 5/8 x 2-1/2	6
	(6) 5/8 LW - (4) PW		
31	066319	Extension	2
32	066322	Lockpin	2
33	066325	Extension Spring	4
34	066326	Spring Plug	10
	650694	HHCS 5/8 x 2-1/2	6
	(6) 5/8 LW - (4) PW		
35	066389	Belt Tightener Chain of 107 Links Including Two #2050 Connector Links (Each End)	2
	(Used after Serial #1250)		
	066328	Belt Tightener Chain of 107 Links	2
	(Used before Serial #1251)		
36	520065	Ball Bearing	2

ALWAYS GIVE MODEL AND SERIAL NUMBER WHEN ORDERING SERVICE PARTS

RB1400 - IMPLEMENT DRIVELINE, DRAWBAR & HITCHJACK

IMPORTANT: Order by Part Number - DO NOT use Illustration Reference Numbers.



RB1400 - IMPLEMENT DRIVELINE, DRAWBAR & HITCHJACK

Ref. No.	Part No.	Part Name	No. Req.	Ref. No.	Part No.	Part Name	No. Req.
1	9H253	Retainer.....	1	31	059773	Cutoff Cover.....	1
2	9H300	Lockpin.....	1		650487	HHCS 5/16 x 1.....	3
3	D932A	Washer.....	1		(3) 5/16 HN - (3) LW - (1) PW		
4	H6094	Hose Clamp.....	2	32	060295	Hose Mount.....	1
	650453	HHCS 1/2 x 1-1/2.....	2		650486	HHCS 5/16 x 3/4.....	2
	(2) 1/2 HLN w/Nylon Insert 068034				(2) 5/16 PW - (2) HLN		
5	H6172	Tubular Drive Key.....	1	33	060759	Upper Drawbar Clip.....	1
6	H8054	Shim Washer.....	1	34	060760	Lower Drawbar Clip.....	1
7	040057	Spacer.....	2	35	060979	Joint Retainer Bolt.....	1
8	044116	Latch.....	1	36	061006	Joint Retainer Wire.....	1
	650812	RHMS #1224 x 1/2.....	2	37	061124B	Universal Joint w/Spline Shaft - Assembled (540 RPM).....	1
	(2) #1224 HN - (2) LW				067173B	Universal Joint w/Spline Shaft - Assembled (Optional 1000 RPM).....	1
9	045998	Grease Seal.....	2		061125B-C	Universal Joint w/Spline Tube - Assembled.....	1
10	046000	Wheel Bolt.....	12	38			
11	046001	Wheel Nut.....	12		061687	Drawbar Clip Bolt 5/8 x 3-1/4... (4) 5/8 HLN.....	2
12	046754	Bearing Housing.....	1	39	061700D	Shear Bolt 5/16 x 1-3/4 Grade 2 . (540 RPM Only).....	1
	650533	HHCS 3/8 x 1-1/2.....	2		066285E	Shear Bolt 5/16 x 1-1/2 Grade 2 . (1) 5/16 HLN.....	1
13	055690	Latch Handle.....	1	40			
14	055691	Latch Spring.....	1	41	065674	Transmission Guard Side.....	1
15	055692	Latch Clip.....	1		650486	HHCS 5/16 x 3/4.....	3
16	056211	Compression Spring.....	1		(3) 5/16 HN - (3) LW - (3) PW		
17	057570A	Wheel Hub.....	2	42	065721	Transmission Guard.....	1
18	057911	Wheel Hub - Assembled..... (Includes One 520054 Cup, One 520199 Cup and Six 046000 Wheel Bolts).....	2		650448	HHCS 1/4 x 3/4.....	4
					(4) 1/4 HN - (4) LW		
19	058328	Hitch Pin.....	1	43	066245F	Transmission - Assembled..... (540 RPM).....	1
	(1) 3/4 HN - (1) PW				068335F	Transmission - Assembled..... (Optional 1000 RPM Kit).....	1
20	058421	Grease Cap.....	2		650495	HHCS 1/2 x 1-1/4.....	4
21	058453	Brace..... (Used before Serial #1753).....	2		(4) 1/2 LW		
	650453	HHCS 1/2 x 1-1/2.....	4	44	066255	Drawbar.....	1
	(4) 1/2 HN - (4) LW				650491	HHCS 3/8 x 1-1/4.....	1
22	059272	Shear Bolt Holder.....	2		(1) 3/8 HN - (1) LW		
23	059692	Support Shim.....	2	45	066267	Frame Shield.....	1
24	059721	Rope Guide.....	1		650486	HHCS 5/16 x 3/4.....	5
25	059722	Insulator Clamp.....	1		(5) 5/16 HN - (5) LW		
	650486	HHCS 5/16 x 3/4.....	2	46	066269	Shield Cover.....	1
	(2) 5/16 HN - (2) LW				650486	HHCS 5/16 x 3/4.....	3
26	059754	PTO Mount.....	1		(3) 5/16 HN - (3) LW		
	650527	CB 1/2 x 1-1/4.....	3	47	066276	Drawbar Brace - Right.....	1
	(3) 1/2 LW				650490	HHCS 3/8 x 1.....	2
27	059756	PTO Adjustment Rear Plate.....	1		(2) 3/8 HN - (2) LW		
	650491	HHCS 3/8 x 1-1/4.....	3	48	066278	Drawbar Brace - Left.....	1
	(3) 3/8 HN - (3) LW				650490	HHCS 3/8 x 1.....	4
	650527	CB 1/2 x 1-1/4.....	2		(4) 3/8 HN - (4) LW		
	(2) 1/2 LW -			49	066279	Upper Crossbar.....	1
	(2) 1/2 HLN w/Nylon Insert 068034				650490	HHCS 3/8 x 1.....	2
28	059757	PTO Pedestal.....	1		(2) 3/8 HN - (2) LW		
	(2) 5/16 HN - (2) LW			50	066280	Universal Rear Guard.....	1
29	059765	PTO Guard.....	1		650486	HHCS 5/16 x 3/4.....	2
30	059766	PTO Shield.....	1		(2) 5/16 HN - (2) LW		
	650448	HHCS 1/4 x 3/4.....	2				
	(2) 1/4 HN - (2) LW						

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