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Galion

Parts Manual

503 Motor Grader

S/n 1667-5101

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GA-P-503 GRDR

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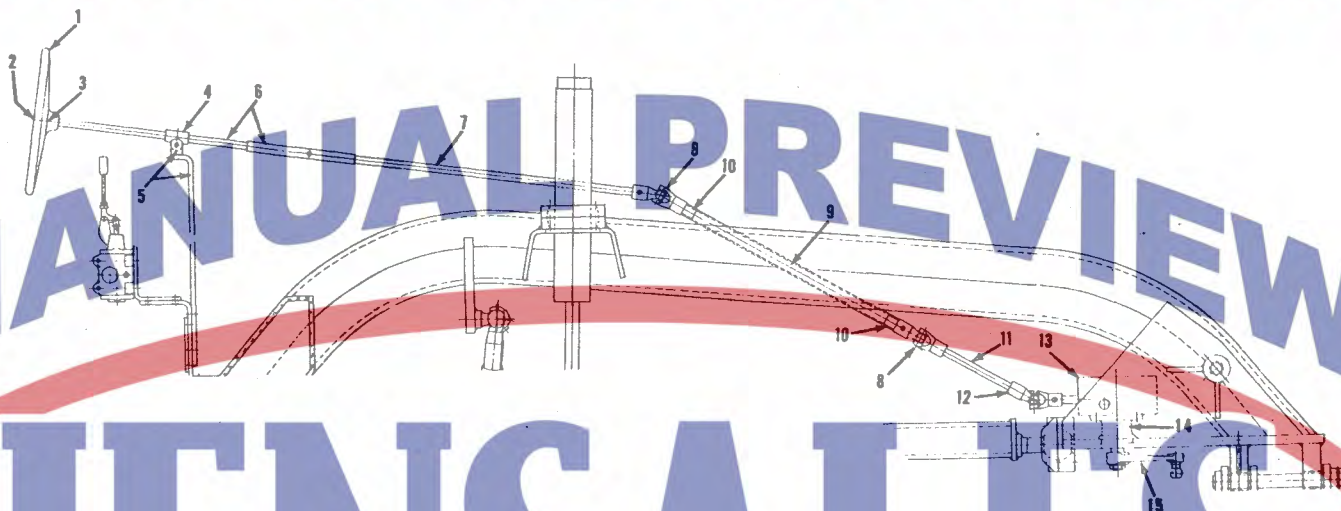
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REF. NO.	PART NUMBER	DESCRIPTION	NUMBER REQ'D.	SERIAL NO.
STEERING PARTS SERIAL NO. 03240 & UP				
1	B-6503	Wheel, steering (manual steering only) -----	1	
1A	R-11414	Wheel, steering (hydraulic booster steering only) -----	1	
2	D-28929	Nut, steering wheel -----	1	
3	D-22432	Key, steering wheel -----	1	
4	A-37646	Assembly, steering wheel shaft bearing ----- Includes: D-36399 Bushing -----	1 2	
5	AH-35720	Bracket, steering wheel shaft -----	1	
6	A-36565	Assembly, steering wheel shaft & tube -----	1	
7	D-36567	Shaft, steering -----	1	
8	D-597	Joint, universal -----	2	
9	D-35776	Shaft, steering -----	1	
10	D-36568	Bushing, steering shaft -----	1	
11	H-59168	Shaft, front steering (manual steering only) -----	1	
11A	H-57323	Shaft, front steering (hydraulic booster steering only) -----	1	
12	H-51104	Joint, universal (manual steering only) -----	1	
12A	H-57319	Joint, universal (hydraulic booster steering only) -----	1	
13	AB-53298	Assembly, steering gear ----- (manual steering only) (see breakdown) -----	1	
13A	AB-53299	Assembly, steering gear ----- (hydraulic booster steering only) (see breakdown) -----	1	
14	B-59170	Bracket, steering gear (manual steering only) -----	1	
14A	H-56558	Bracket, steering gear ----- (hydraulic booster steering only) -----	1	
15	D-56288	Arm, steering (manual steering only) -----	1	
15A	H-58116	Arm, steering (hydraulic booster steering only) -----	1	

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CLUTCH ASSEMBLY

REF. NO.	PART NUMBER	DESCRIPTION	NUMBER REQ'D.	SERIAL NO.
CLUTCH ASSEMBLY				
	CLA-1282-13	Assembly, clutch complete -----	1	1667-2914
	CLA-1282-15	Assembly, clutch complete -----	1	2915 & up
	Each Includes:			
	UCLA-26-3688-2	Assembly, clutch cover (incl. items 1 thru 14)	1	
1	CL-3688-2	Back Plate -----	1	
2	CL-5242-2	Pressure Plate -----	1	
3	CL-2317-2	Spring, pressure -----	12	
4	CL-4520	Pin, lever -----	3	
5	CL-3924	Cotter Pin, 3/32" x 5/8" lg. -----	3	
6	CL-1608	Nut, adjusting screw -----	3	
	UCL-6790-1	Assembly, lever (includes items 7 thru 14)	3	
7	CL-6790-1	Lever -----	3	
8	CL-6791	Segment, lever pin bearing -----	3	
9	CL-6417	Screw, adjusting -----	3	
10	CL-6487	Cap, adjusting screw -----	3	
11	CL-3742	Block, lever -----	3	
12	CL-8437	Spring, lever -----	3	
13	CL-4342	Pin -----	3	
14	CL-4622	Roller -----	6	
15	UCL-42-3832	Assembly, driven member ("Morlife" Facings) -	1	1667-2914
	UCL-44-3832	Assembly, driven member (Feramic Facings) -	1	2915 & up
	D-55313	Assembly, facing package for UCL-44-3832 -	1	2915 & up
		Driven Member -----	1	2915 & up
	Not Illustrated:			
	D-35907	Bearing, clutch pilot (N.D. No. 88026) -----	1	
For Clutch Release Bearing & corresponding parts refer to Transmission Section.				

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