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MANUAL PREVIEW

Ford

Parts Manual

V-4 104 Cubic Inch

Gasoline Engine

Parts Manual

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GASOLINE ENGINE

V-4 FORD 104

Parts Manual



Catalog 000-68740



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OWATONNA

Manufacturing Company, Inc.
Owatonna, Minnesota 55060

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parts list

V-4 GASOLINE ENGINE

4 Cylinder 104 Cubic Inch Displacement

MODEL NO. _____

SPECIAL OPTION NO. _____

JENSALES.COM

or Call 800-443-0625

Industrial Engine Operations, Ford Parts Division
P.O. Box 1796, Dearborn, Michigan 48121

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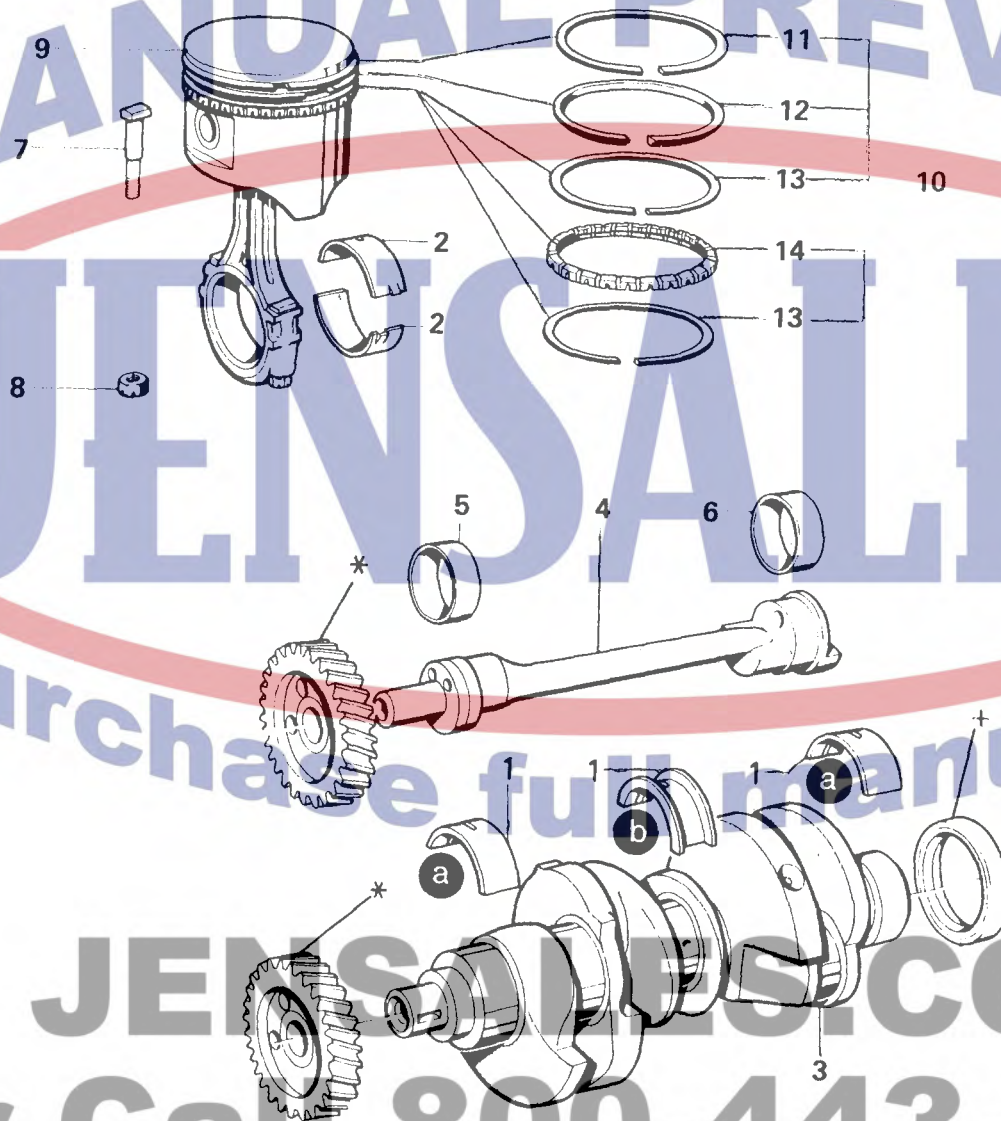
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MAIN BEARINGS, CRANKSHAFT, BALANCE SHAFT,
PISTON AND CONNECTING ROD ASSEMBLY

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REF	OMC PART	FORD PART NO	DESCRIPTION	QTY
1A			MAIN BEARINGS, CRANKSHAFT, BALANCE SHAFT, PISTON AND CONNECTING ROD ASSEMBLY	
			Main Bearing - Crankshaft - Front, Center and Rear	
		448126	Standard - Color Coded Red	4
		448127	Standard - Color Coded Blue	4
		448247	Standard - Color Coded Yellow	4
		448130	Standard OD, 0.25 ID	4
		448132	Standard OD, 0.50 ID	4
		448133	Standard OD, 0.75 ID	4
		448134	Standard OD, 1.00 ID	4
		448128	0.38 OD, Standard ID	4
		448135	0.38 OD, 0.25 ID	4
		448136	0.38 OD, 0.50 ID	4
		448137	0.38 OD, 0.75 ID	4
		448138	0.38 OD, 1.00 ID	4
		448129	0.38 OD, Standard ID Blue	4
1B		448139	Standard - Color Coded Red	2
		448140	Standard - Color Coded Blue	2
		448248	Standard - Color Coded Yellow	2
		448143	Standard OD, 0.25 ID	2
		448146	Standard OD, 0.50 ID	2
		448147	Standard OD, 0.75 ID	2
		448148	Standard OD, 1.00 ID	2
		448141	0.38 OD, Standard ID	2
		448149	0.38 OD, 0.25 ID	2
		448150	0.38 OD, 0.50 ID	2
		448151	0.38 OD, 0.75 ID	2
		448152	0.38 OD, 1.00 ID	2
		448142	0.38 OD, Standard ID	2
2			Bearings - Connecting Rod	
		464636	Standard - Color Coded Blue	8
		464638	Standard OD, 0.25 ID	8
		464640	Standard OD, 0.50 ID	8
		464641	Standard OD, 0.75 ID	8
		464642	Standard OD, 1.00 ID	8
		464637	0.38 OD, Standard ID	8
		464639	0.38 OD, 0.25 ID	8
3		801181	Crankshaft	1
4		436208	Shaft - Balance	1
5		444024	Bearing - Balance Shaft - Front - Standard	1
5		444025	Bearing - Front - 0.38	1
6		444027	Bearing - Rear - Standard	1
6		444028	Bearing - Rear - 0.38	1
7		405406	Bolt - Connecting Rod	8
8		228439	Nut - Connecting Rod	8
9		1539811	Piston and Connecting Rod Assembly - Standard	4
		1539812	.0196 (.50 mm) Oversize	4
		1539813	.0394 (1.00 mm) Oversize	4
10		710202	Kit - Piston Ring - Standard	1
11		424353	Piston Ring - Upper .0196 (.50 mm) Oversize	4
12		425365	Piston Ring - Lower .0196 (.50 mm) Oversize	4
13		425030	Piston Ring - Oil Control - .0196 (.50 mm) Oversize	8
14		448054	Piston Ring - Spacer - .0196 (.50 mm) Oversize	4
11		436600	Piston Ring - Upper .0394 (1.00 mm) Oversize	4
12		436602	Piston Ring - Lower .0394 (1.00 mm) Oversize	4
13		425032	Piston Ring - Oil Control .0394 (1.00 mm) Oversize	8
14		448055	Piston Ring - Spacer .0394 (1.00 mm) Oversize	4

REF	OMC PART NO	FORD PART NO	DESCRIPTION	QTY
1	030-28395	23025	EXHAUST Stud, Manifold, Exhaust M10 x M10 x h5 Modified Thread x 33MM Long	4
2	210-28396	227009	Nut, Hex M101	4
3	130-28397	406307	Gasket, Exhaust	2
4	420-21719		Exhaust Pipe Assembly, R.H. of Loader	1
	420-21720		Exhaust Pipe Assembly, L.H. of Loader	1
5	420-23149		Muffler	2
6	420-21679		Clamp, Muffler, 1 3/8 I.D.	2

EXHAUST

