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REVISION No. 3
(Complete Revision)

**SERVICE
PARTS**

TC-86

404

and

2404

Tractors

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LIST OF ABBREVIATIONS

A period after the abbreviation is used only when the abbreviation form spells a common English word.

adj	adjustable	lb	pound, pounds
al	aluminum	lentil-hd	lentil head
ast	alloy steel	LH	left hand
amp	ampere, amperes	lkg	locking
anl	annealed	LP Gas	Liquefied Petroleum Gas
approx	approximately	lub	lubrication
assy	assembly	mach.	machine
att	attachment	med	medium
bd-hd	binding head	MI	malleable iron
b-hd	button head	NC	National Coarse (thread)
brg	bearing	NF	National Fine (thread)
brs	brass	ni	nickel
brz	bronze	ni-pltd-stl	nickel plated steel
cd-pltd	cadmium plated	No.	number
cd-pltd-stl	cadmium plated steel	NPT	National pipe thread
C-Z	cadmium or zinc plated	OC	outside circumference
cr-pltd	chromium plated	OD	outside diameter
cr-pltd-stl	chromium plated steel	O/S	oversize
CI	cast iron	ov-hd	oval head
csk	countersunk	oz	ounce, ounces
csk-hd	countersunk head	parkerized-stl	parkerized steel
cl-rec-hd	clutch recess head	pkg	package
com	common	pltd	plated
cone-pt	cone point	pt	point
cont	continued	PTO	power take-off
cop	copper	rd-end	round end
cpl	copper plated	rd-hd	round head
cot.	cotter	rd-pt	round point
c-pin	cotter pin	reg	regular
cres	corrosion-resistant-steel (stainless)	RH	right hand
cr-rec-hd	cross recess head	RPM	revolutions per minute
cre	corrosion resisting	SAE	Society of Automotive Engineers
crg	carriage	sf	semi-finished
cup-pt	cup point	slt	slotted
cyl	cylinder, cylinders	slt-hd	slotted head
deg	degree	slt-bd-hd	slotted binding head
dia	diameter	slt-fil-hd	slotted fillister head
dld	drilled	slt-f-hd	slotted flat head
dld-f/c-pin	drilled for cotter pin	slt-hex-hd	slotted hexagon head
dld-f/lkg-wire	drilled for locking wire	slt-pan-hd	slotted pan/head
dog-pt	dog point	slt-rd-hd	slotted round head
ext	external	slt-truss-hd	slotted truss head
f/	for	sq	square
fem	female	sq-hd	square head
fil-hd	fillister head	sq-nk	square neck
fin-nk	fin neck	std	standard
f-csk-hd	flat countersunk head	std-hd	standard head
f-fil-hd	flat fillister head	stl	steel
f-hd	flat head	str	straight
f-pt	flat point	T	teeth
flex.	flexible	tap.	tapping
fltd	fluted	thd	thread
ft	foot, feet	UNC	Unified Coarse (thread)
ga	gauge	UNF	Unified Fine (thread)
hd	head	U/S	undersize
hdls	headless	unfin	unfinished
hex.	hexagon	wb-hd	wagon box head
hex-hd	hexagon head	w/	with
hex-soc-hd	hexagon socket head	w/brz	with bronze
hp	horsepower	w/hex.	with hexagon
hv	heavy	w/o	without
hyd	hydraulic	zn	zinc
ID	inside diameter	zn-ct	zinc coated
in.	inch, inches	zn-pltd	zinc plated
int	internal		

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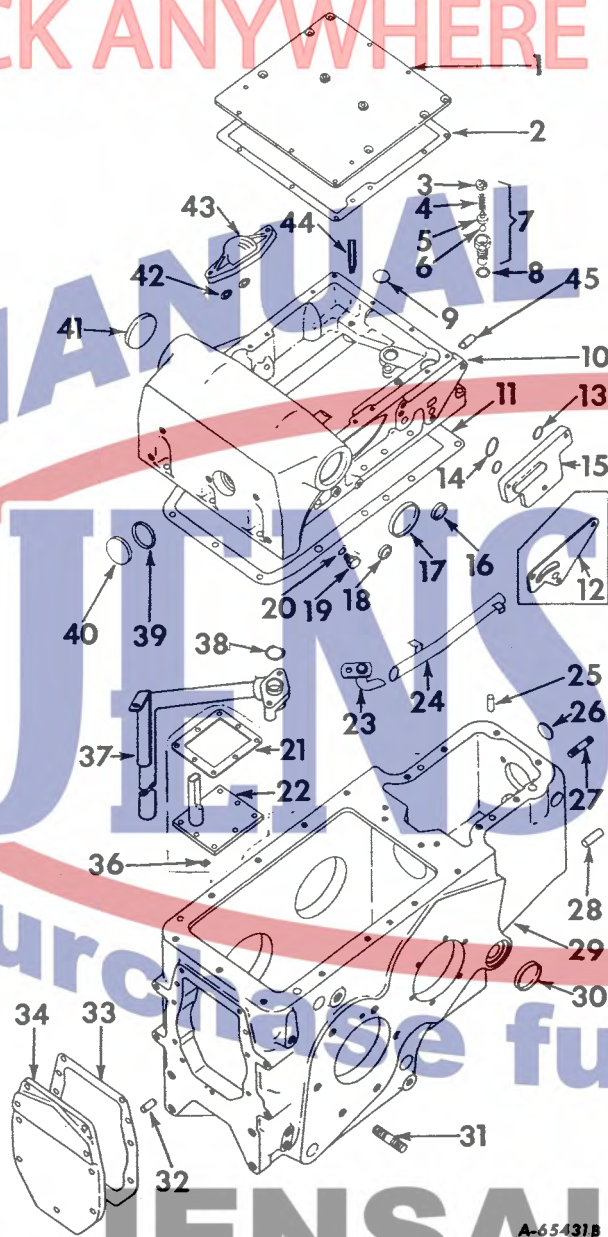
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**REAR FRAME AND DRIVING
MECHANISMS**

REF. NO.	PART NUMBER	DESCRIPTION
-------------	----------------	-------------

REAR FRAME, REAR FRAME COVERS AND CONNECTIONS



A-65431B

- | | | |
|---|--|--|
| 1 | 376 016 R11
114 663
179 816
379 757 R1
376 885 R1
180 079 | COVER ASSEMBLY, hydraulic unit housing
5/16-18 x 3/4" flat-hd mach SCREW (6)
5/16-18 x 3/4" cap SCREW (3)
5/16 x 3/4" nylock cap SCREW (2)
5/16 x 3/8" nylock cap SCREW (tractors
with deluxe cushion seat) (2)
5/16 x 1" cap SCREW (tractors with
deluxe cushion seat) (2) |
| 2 | 376 018 R1 | GASKET, hydraulic unit housing cover |
| 3 | § SCREW, spring retaining | |
| 4 | § SPRING, poppet relief valve | |

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**REAR FRAME AND DRIVING
MECHANISMS**

REF. NO.	PART NUMBER	DESCRIPTION
-------------	----------------	-------------

REAR FRAME, REAR FRAME COVERS AND CONNECTIONS - CONTINUED

- | | | |
|----|-----------------------------------|--|
| 5 | § RIDER, ball | |
| 6 | § BALL, 7/16" dia cr-stl | |
| 7 | 378 857 R92 | VALVE ASSEMBLY, poppet relief |
| 8 | 380 839 R1 | O-RING, relief valve |
| 9 | 172 557 | PLUG, 1-3/16" type 1 expansion |
| 10 | 389 524 R91 | HOUSING ASSY, hydraulic unit (tractors
without DRAFT CONTROL) (For Service
Replacement, also Order Ref. Nos. 9, 16,
17, 18, 19, 20, 39, 40 and 41.)
(Composed of -
1 BUSHING 376 009 R1
1 BUSHING 389 525 R1
1 BUSHING 376 526 R1
1 BUSHING 376 010 R1
1 BEARING 376 011 R11
§1 BEARING 376 011 R1
§1 BEARING 376 012 R1
§1 RETAINER 376 015 R1
§1 HOUSING 375 576 R2
§1 TUBE 376 007 R1) |
| | 179 840 | 3/8-16 x 1-1/8" cap SCREW (5) |
| | 179 846 | 3/8-16 x 1-7/8" cap SCREW (4) |
| | 179 833 | 1/2-13 x 1-1/4" cap SCREW (4) |
| 11 | 375 577 R1 | GASKET, hydraulic unit housing |
| 12 | 376 024 R1 | GASKET, valve mounting cover (used only
with COVER, 376 023 R1) |
| 13 | 381 884 R1 | O-RING, control valve end cover (1 x 1-3/16
x 3/32") (2) |
| 14 | 381 885 R1 | O-RING, control valve end cover (1-3/8 x
1-9/16 x 3/32") |
| 15 | 376 023 R3 | COVER, valve mounting
3/8 x 1" cap SCREW (2)
138 242 3/8 x 1" hex-socket-hd cap SCREW
103 321 3/8" lock WASHER (2)
179 840 3/8-16 x 1-1/8 hex- cap SCREW (3) |
| 16 | 378 085 R1 | PLUG, quadrant control core |
| 17 | 378 087 R1 | PLUG, rockshaft RH core |
| 18 | 378 084 R1 | PLUG, eccentric shaft core |
| 19 | 9 410 358 | PLUG, housing drain |
| 20 | 364 839 R1 | O-RING, housing drain plug (15/32 x 5/8 x
5/64") |
| 21 | 376 983 R1 | GASKET, hydraulic unit housing bottom
cover |
| 22 | 376 040 R11
179 814 | COVER ASSEMBLY, hydraulic unit housing
bottom
5/16 x 5/8" cap SCREW (8) |
| 23 | 379 923 R11
179 814
103 340 | PIPE ASSEMBLY, hydraulic housing drain
5/16-18 x 5/8" cap SCREW
11/32 x 11/16" x .080 ga WASHER |
| 24 | 379 925 R11
179 835
103 321 | TUBE ASSEMBLY, oil drain extension
3/8-16 x 5/8" cap SCREW
3/8" lock WASHER |
| 25 | 357 124 R1 | DOWEL, rear frame front cover (4) |
| 26 | 172 558 | PLUG, rear frame idler shaft hole (1-1/4"
type 1 EXPANSION) |
| 27 | 376 800 R1 | STUD, countershaft bearing cage (3) |
| 28 | 357 232 R1 | DOWEL, rear frame to clutch housing (2) |

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STEERING MECHANISM

REF. NO.	PART NUMBER	DESCRIPTION
POWER STEERING - CONTINUED (International Series Tractors with 3/8" O.D. Tubing - 501 to 3675)		
6	378 769 R11	TUBE ASSEMBLY, hydraulic power steering (order TUBE ASSEMBLY, 381 882 R11 and HOSE, 469 779 R91) - 501 to 1862
6	381 882 R11	TUBE ASSEMBLY, hydraulic power steering 1863 up
7	9 411 104	ELBOW w/NUT and WASHER ASSEMBLY, 3/8" TUBE 45° (O-RING type) (3)
8	382 924 R91	UNIT, hydraulic power steering (for components see list of parts under details of "Power Steering Unit")
9	381 067 R11	TUBE ASSEMBLY, power steering return
10	380 782 R1	TEE, power steering tube (2)
11	383 887 R92	VALVE ASSEMBLY, oil cooler relief
12	381 069 R21	TUBE ASSEMBLY, relief valve to filter
13	378 772 R11	TUBE ASSEMBLY, hydraulic power steering cylinder - piston end
14	378 771 R11	TUBE ASSEMBLY, hydraulic power steering cylinder - rod end
15	378 770 R11	TUBE ASSEMBLY, power steering to oil cooler
16	378 776 R1 103 024 181 315 103 319 181 314	CLAMP, power steering cylinder tubes 1/4NF NUT (2) 1/4-28NF x 1" cap SCREW 1/4" lock WASHER (2) 1/4-28 x 7/8" hex-hd SCREW
17	378 775 R1	BRACKET, power steering cylinder tubes
18	380 791 R91	HOSE, oil cooler (3/8" ID x 21" long) (2)
19	380 618 R11 179 810 103 340	BRACKET ASSEMBLY, oil cooler - LH 5/16-18 x 3/8" cap SCREW (2) 11/32 x 11/16 x 16 ga WASHER
20	380 619 R11 179 810 103 340	BRACKET ASSEMBLY, oil cooler - RH 5/16-18 x 3/8" cap SCREW (2) 11/32 x 11/16 x 16 ga WASHER
21	380 486 R91	COOLER ASSEMBLY, oil
22	374 548 R1 108 641	NUT, power steering cylinder (2) 1/8 x 1-3/8 cotter PIN (2)
23	377 188 R2	ARM, steering gear
24	380 734 R1	BRACKET, oil cooler tube
25	381 394 R1	CLAMP, power steering return tube 1/4" cd-pltd NUT 1/4 x 7/8" cap SCREW 1/4" lock WASHER
26	381 567 R91 381 566 R1	ELBOW, power steering cylinder cylinder elbow orifice PLUG
27	364 839 R1	O-RING, hose (15/32 x 5/8 x 5/64") (2)
28		CYLINDER ASSEMBLY, power steering (for components see list of parts under details of "Power Steering Cylinder")
29	378 452 R1	BRACKET, power steering cylinder (tractors without heavy duty front axle)
30	379 146 R91	HOSE ASSEMBLY, power steering cylinder tube (1/4" ID x 18" long)
31	381 208 R91	HOSE ASSEMBLY, power steering cylinder tube (1/4" ID x 13-1/2" long)



STEERING MECHANISM

REF. NO.	PART NUMBER	DESCRIPTION
POWER STEERING - CONTINUED (International Series Tractors with 3/8" O.D. Tubing - 501 to 3675)		
32	380 733 R1	BRACKET, power steering to oil cooler tube
33	381 068 R11	TUBE ASSEMBLY, tee to filter
34	9 410 202	CONNECTOR, filter tube
35	364 839 R1	O-RING, filter tube connector (15/32 x 5/8 x 5/64")
36	378 776 R1 109 084 179 796 120 380	CLAMP, power steering cylinder tube 1/4-20NF NUT 1/4-20NF x 1" cap SCREW 1/4" lock WASHER
37	378 773 R1	BRACKET, power steering cylinder tube
38	380 736 R11	TUBE ASSY, tee to oil cooler
The following parts which are included in the Power Steering Parts Accessory are illustrated with the Steering Mechanism or as indicated.		
	380 487 R91	BLADE ASSEMBLY, fan (illustrated with "FAN, THERMOSTAT and WATER PUMP")
	181 315 318 168 R1	1/4-28NF x 1" cap SCREW (4) fan blade SPACER
	378 395 R1	CAP, steering wheel monogramed
	350 708 R1	GASKET, hydraulic pump (illustrated with "HYDRAULIC POWER SUPPLY")
	373 070 R91 21 070 R1 374 831 R1 103 321	JOINT ASSEMBLY, center and rear universal 3/8-16NF NUT 3/8-16 x 1-3/4" cap SCREW 3/8" lock WASHER
	124 552	KEY, No. 13 Woodruff
	377 002 R91	MANIFOLD ASSEMBLY, hydraulic pump (Illustrated with "HYDRAULIC POWER SUPPLY")
	186 282 103 321	3/8-16 x 3-1/4" cap SCREW (3) 3/8" lock WASHER (3)
	313 579 R1	O-RING, flow control valve and manifold flange (15/16 x 1-3/16 x 1/8") (2) (Illustrated with "HYDRAULIC POWER SUPPLY")
	372 764 R1	O-RING, flow control valve and manifold flange (1-1/8 x 1-5/16 x 3/32") (2) (Illustrated with "HYDRAULIC POWER SUPPLY")
	21 249 D	PIN, rear steering shaft universal joint
	368 633 R92 186 282 103 321	PUMP ASSEMBLY, hydraulic (Illustrated with "HYDRAULIC POWER SUPPLY") 3/8 x 3-1/4" cap SCREW (2) 3/8" lock WASHER (2)
	373 085 R1	SHAFT, center steering
	377 029 R92	VALVE ASSEMBLY, flow control (Illustrated with "HYDRAULIC POWER SUPPLY")
	377 142 R1	WHEEL, steering worm
	377 163 R1	WORM, steering
	373 087 R1	YOKE, front steering shaft rear universal joint



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386 081 R1	96	395 278 R1	112	622 192 R91	95		
386 082 R1	96	395 278 R1	114	631 994 R1	122	V	7 911 T 56
386 192 R1	12	395 517 R1	48	651 814 R1	93		
386 440 R91	139	395 517 R1	51	651 814 R1	95		
386 441 R11	139	395 517 R1	53	651 814 R1	96		
386 442 R11	139	395 518 R1	46	651 815 R91	93		
386 696 R91	84	395 595 R1	48	651 815 R91	95		
387 028 R91	139	395 595 R1	50	651 815 R91	96		10 815 V 53
387 029 R1	139	395 627 R1	139	651 817 R1	93		11 002 VA 35
387 181 R1	139	395 628 R1	139	651 817 R1	95		11 002 VA 36
387 721 R1	30	395 781 R1	111	651 817 R1	96		23 174 V 15
387 920 R1	29	395 781 R1	113	651 818 R91	93		23 174 V 16
387 920 R1	41	395 783 R1	111	651 818 R91	95	W	61 176 V 56
388 350 R91	14	395 783 R1	113	651 818 R91	96		
388 917 R91	56	396 328 R1	39	657 379 R92	91		
389 273 R91	108	396 329 R91	39	657 380 R1	91		
389 280 R1	108	396 499 R1	38	657 382 R11	91		
389 445 R91	94	396 546 R91	39	864 456 R1	25		
389 524 R91	59	396 582 R1	111	879 474 R91	139		W 4 435 128
389 524 R91	108	396 582 R1	113	971 043 R1	108		
390 826 R92	113	396 976 R11	15	1 000 704 R4	138		
390 826 R92	122	397 092 R11	95	1 000 813 R1	138		
390 827 R11	114	397 130 R91	105	1 000 984 R2	138	COM	
390 977 R91	20	397 130 R91	116	1 001 181 R3	138		
391 028 R92	29	397 141 R1	38	1 001 766 R1	138		
391 251 R91	124	397 143 R1	38	2 750 418 R1	138		
391 251 R91	125	397 144 R1	38	2 750 578 R2	138		
391 341 R91	31	397 146 R1	38	2 750 839 R1	138		
391 344 R1	31	397 147 R1	38	2 751 127 R1	138		
391 347 R1	31	397 149 R1	38	2 751 135 R1	138		
391 733 R1	118	398 310 R1	132	2 751 184 R1	138		
392 041 R2	118	399 468 R11	96	2 751 226 R1	138		
392 249 R92	14	400 078 R1	100	2 751 288 R1	132	3-0625	
392 281 R91	138	400 678 R91	25	2 751 288 R1	138		
392 320 R1	119	400 678 R91	26	2 751 844 R1	131		
393 100 R1	72	401 955 R1	26	2 751 846 R1	131		
393 101 R1	72	401 956 R1	26	2 752 255 R2	138		
393 102 R1	72	407 024 R4	62	2 752 259 R1	139		
393 207 R1	106	407 040 R1	129	2 752 260 R1	139		
393 229 R91	30	440 255 R91	106	2 752 266 R1	139		
393 353 R91	34	446 179 R1	51	2 752 448 R1	138		
393 547 R91	47	452 779 R1	124	2 752 527 R1	138		
393 548 R91	49	460 047 R1	128	2 753 413 R1	138	E	
393 584 R91	50	469 338 R91	124	2 754 106 R1	132		
393 759 R91	38	469 779 R91	73	2 754 107 R1	132		
393 862 R11	96	469 779 R91	75				
394 129 R91	48	469 779 R91	77				
394 129 R91	51	469 779 R91	79				
394 132 R91	48	488 163 R91	123				