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MANUAL PREVIEW

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Parts Manual

VAS

Parts Manual

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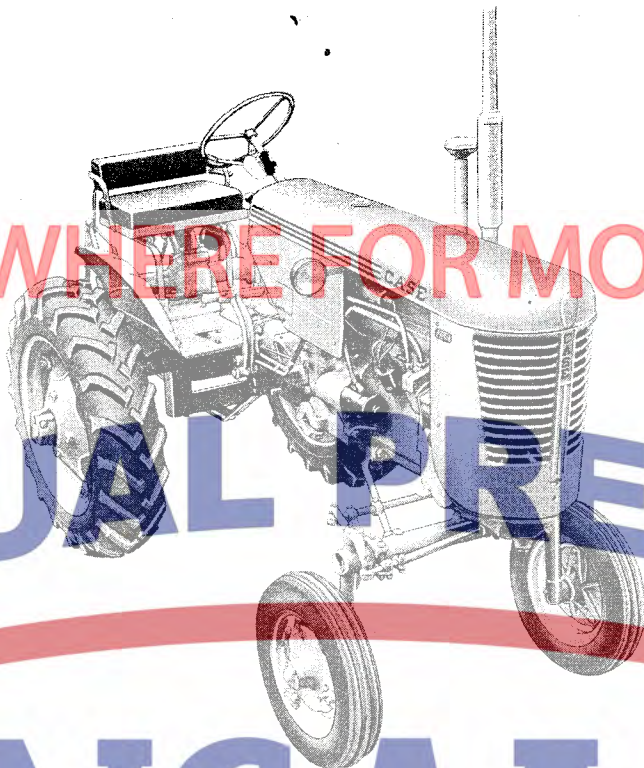
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MANUAL PREVIEW

CASE

"VAS" TRACTOR

PARTS CATALOG

No. R. I. 230

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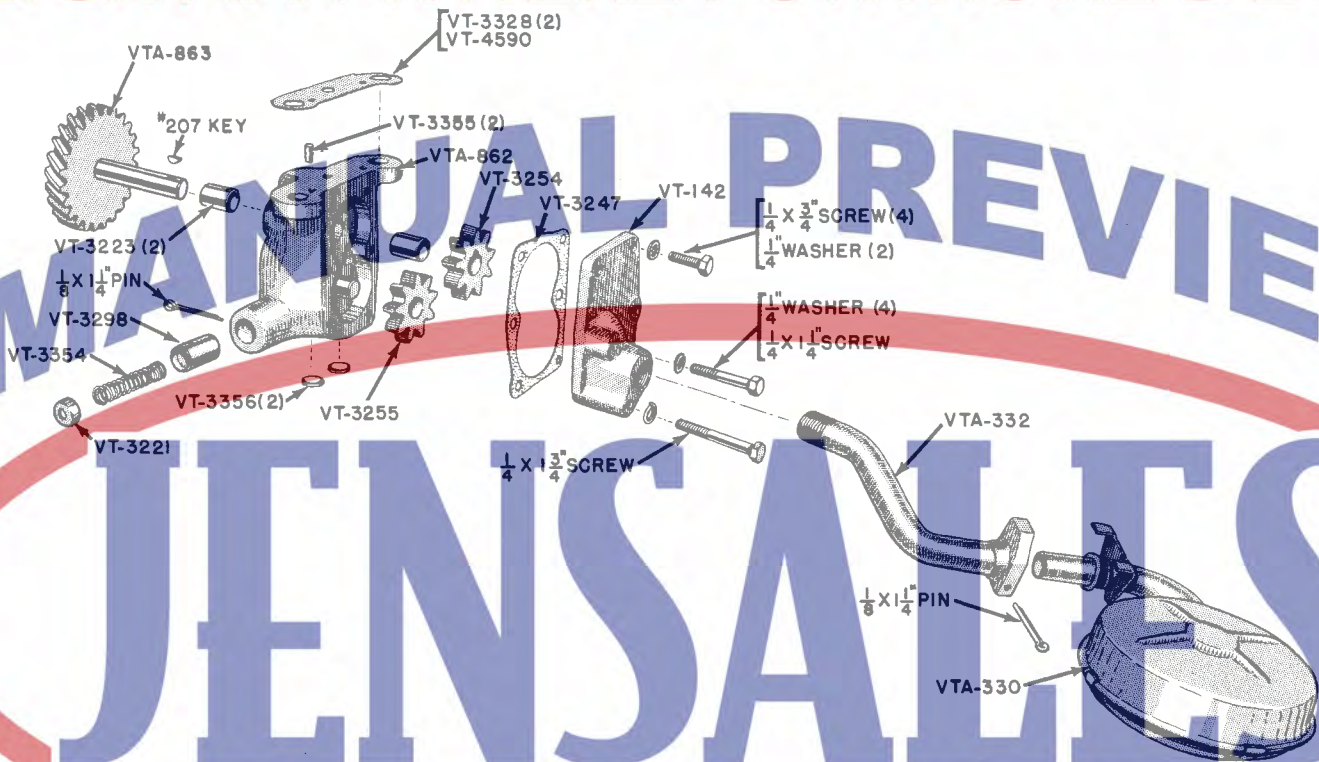
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"VAS" TRACTOR - PARTS CATALOG

ENGINE OIL PUMP



Part Number	DESCRIPTION	Quantity Used
VT-142	Cover, oil pump	1
	1/4 x 3/4" screw, cap, hex. head, U.N.C.	4
	1/4 x 1-1/4" screw, cap, hex. head, U.N.C. with lockwasher	1
	1/4 x 1-3/4" screw, cap, hex. head, U.N.C. with lockwasher	1
	1/4" washer, lock	2
	1/4" washer, shakeproof, I.T.	2
VT-158	Body, oil pump (use VTA-862)	1
VT-3221	Retainer, relief spring	1
VT-3223	Bushing, oil pump body	2
VT-3226	Drive gear, oil pump (use VTA-863)	1
VT-3247	Gasket, oil pump body cover	1
VT-3252	Shaft, drive, oil pump (use VTA-863)	1
VT-3254	Gear, driver, oil pump - 9 teeth	1
	#207 key, woodruff	1
VT-3255	Gear, driven, oil pump - 9 teeth	1
VT-3298	Valve, relief, oil pressure	1
VT-3328	Shim (.002)	2
VT-3354	Spring, oil pressure relief	1
VT-3355	Pin, dowel	2
VT-3356	Plug, hubbard, 1/2" diameter	2
VT-4590	Shim (.005)	1
VTA-330	Float-o-assembly	1
VTA-332	Pipe, suction, assembly	1
	1/8 x 1-1/4" pin, cotter	1
VTA-862	Body, oil pump	1
	1/8 x 1-1/4" pin, cotter	1
VTA-863	Drive gear, shaft, and pin assembly	1
VT-2507	Complete pump assembly, less float and suction pipe	1

DO NOT ORDER PARTS FROM THE ILLUSTRATION ONLY. REFER TO THE LIST ALSO.

"VAS" TRACTOR - PARTS CATALOG

GASOLINE MANIFOLD, EXHAUST PIPE, AND MUFFLER

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Part Number	DESCRIPTION	Quantity Used
VT-286	Elbow, exhaust	1
	3/8 x 1" screw, cap, hex. head, U.N.C. with lockwasher	2
VT-329	Manifold, intake	1
	5/16 x 3/4" screw, cap, hex. head, U.N.C. with lockwasher	2
VT-330	Manifold, exhaust	1
	3/8 x 2" screw, cap, hex. head, U.N.C. with lockwasher	2
VT-3362	Nut, hexagon (brass) 3/8" - 16	7
VT-3393	Washer, plain 3/4" O.D. x 13/32" I.D. x 1/16"	3
VT-3394	Gasket, manifold	1
VT-3591	Pipe, exhaust	1
VT-3864	Clamp, muffler	1
	5/16 x 1-1/4" screw, machine, with square nut and lockwasher	1
VT-4504	Washer, plain 7/8" O.D. x 13/32" I.D. x 1/8"	4
VTA-1135	Muffler, exhaust, with clamp (machinery item)	1

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