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J. I. Case Parts Manual

**931 Series
Comfort King
Draft-O-Matic**

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**SPARK IGNITION ENGINE
CYLINDER HEAD ASSEMBLY (CONT.)**

REF.	PART NO.	DESCRIPTION	REQ'D
40	A 24544	HEAD ASSY - cyl.(Gas)	3
40	A 21511	HEAD ASSY - cyl. (L.P.Gas)	3
41	NSS	GUIDE - valve (Order A21673)	12
42	NSS	INSERT - exhaust valve (Order A33453)	6
43	A 23653	PLUG - cyl. head (1-41/64" cup type).	2
44	A 23118	GASKET - cyl. head	3
45	A 23355	BOLT - cyl. head (9/16 x 6" N.C.hex.)	27
46	O 8569 AB	"O" RING - oil passage (1/2 x 11/16 x 3/32")	3
47	A 7669	RING - water passage (7/8 x 1-3/32 x 5/64 rubber)	6
52	NSS	VALVE - intake (Order A33455)	6
53	A 10726	SHIELD - oil, intake valve.	6
54	NSS	VALVE - exhaust (Order A33456)	6
55	O 9751 AB	SEAT - valve spring.	12
56	NSS	SPRING - valve (Order A21694)	12
57	NSS	RETAINER - intake valve spring (Order A21657)	6
58	NSS	ROTO CAP - exhaust valve(Order A24993)	6
59	NSS	KEEPER - valve spring (Order A40352)	24
60	A 21060	ROD - push	12
61	NSS	LIFTER - push rod (Order A21653)	12
66	A 33456	VALVE KIT - exhaust (Set of 2)	3
67	A 33455	VALVE KIT - intake (Set of 2)	3
68	A 21673	GUIDE KIT - valve (Set of 2)	6
69	A 33453	INSERT KIT - exhaust valve (Set of 2)	3
70	A 21694	SPRING KIT - valve (Set of 4)	3
71	A 24993	ROTO CAP KIT - exhaust valve (Set of 2)	3
72	A 21657	RETAINER KIT - intake valve (set of 2 retainers & 4 keepers).	3 [®]
73	A 40352	KEEPER KIT - valve spring (Set of 8)	3
74	A 21653	LIFTER KIT - push rod (Set of 4)	3

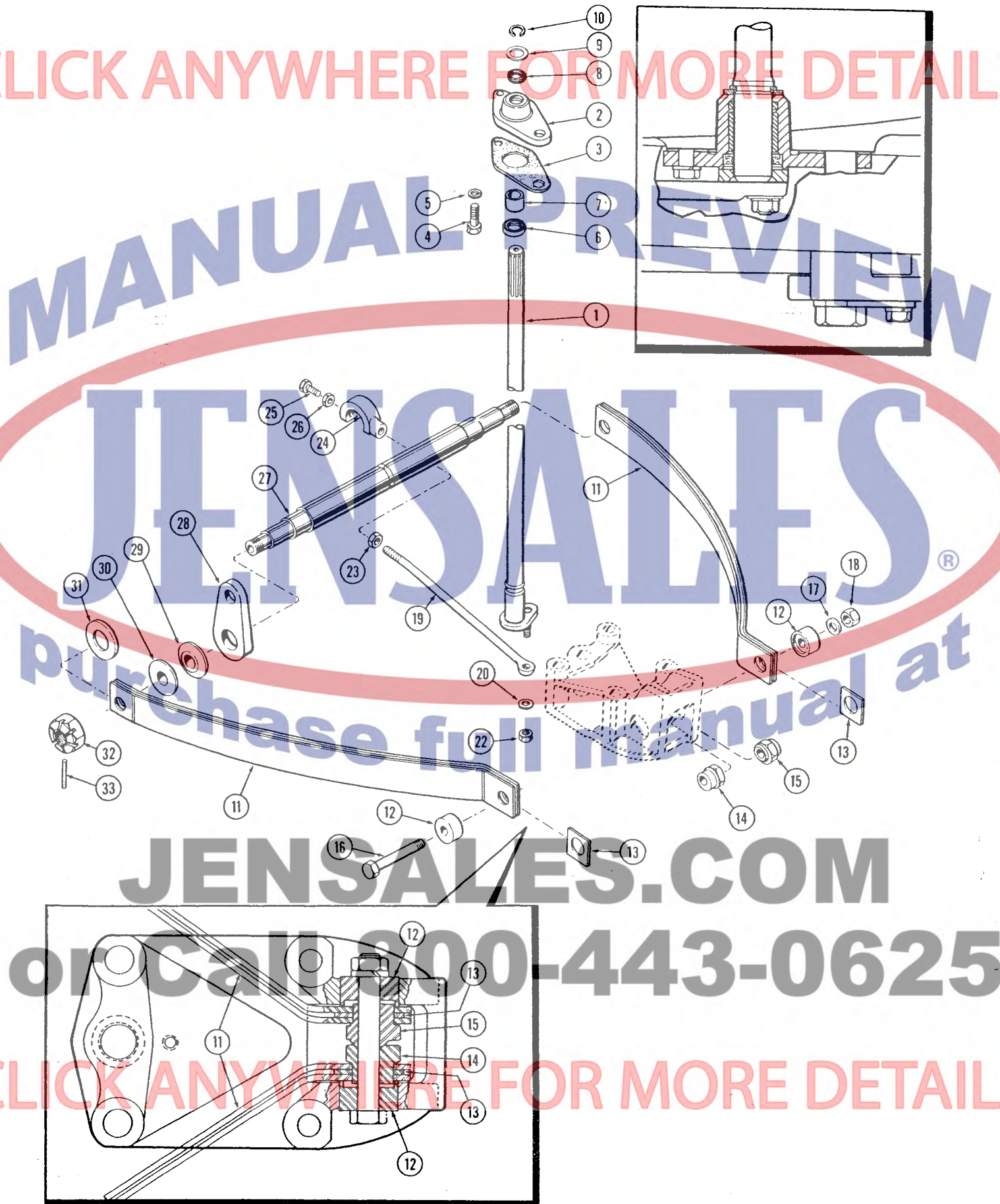
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DRAFT - O - MATIC LOWER SENSING LINKAGE

REF.	PART NO.	DESCRIPTION	REQ'D
1	A 33395	SHAFT - draft signal	1
2	A 32203	SUPPORT - signal shaft	1
3	A 32210	GASKET - support	1
4	13- 616	BOLT - support (3/8" x 1"N.C.hex.)	1
5	92- 6	WASHER (3/8" lock)	1
6	A 23903	SEAL - oil, support (1 x 1-1/2 x 1/4")	1
7	0 7056 AB	BEARING - support (1 x 1-1/4 x 1")	1
8	A 9394	QUAD RING - support (1 x 1-1/4 x 9/64")	1
9	0 124 GR	WASHER - signal shaft (1-1/32 x 1-1/2")	1
10	A 33315	RING - snap, signal shaft ret.	1
11	A 32988	SPRING - wishbone	4
12	A 33407	SPACER - wishbone adj.	2
13	A 33408	SPACER - wishbone spring	2
14	A 33409	CAM - wishbone adj., right hand.	1
15	A 33410	CAM - wishbone adj., left hand	1
16	13- 1076	BOLT (5/8 x 4-3/4" N.C.hex.)	1
17	92- 10	WASHER (5/8" lock)	1
18	25- 1610	NUT (5/8" N.C.hex.)	1
19	A 33405	LINK- draft signal control.	1
20	95- 6	WASHER - link (7/16 x 1 x 5/64")	1
22	131- 590	NUT (3/8" N.C.Flexloc)	1
23	25- 158	NUT - link lock (1/2" N.C.half hex.)	1
24	A 33006	LOCK - control link	1
25	13- 618	BOLT - lock (3/8" x 1-1/8" N.C.hex.)	1
26	25- 146	NUT (3/8" N.C.half hex.)	1
27	A 33399	BAR - cross, wishbone	1
28	A 32953	LINK - cross bar	2
29	A 33402	WASHER - dished, draft arm, inner	2 ^R
30	A 33397	WASHER - dished, draft arm, outer	2
31	A 33398	SPACER - wishbone	2
32	A 33404	NUT - wishbone ret.	2
33	138- 2014	PIN - nut ret. (3/16 x 1-7/8" roll)	2

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13	514	145	7	13	624	9	5	13	836	147	40
13	516	75	15	13	624	31	5	13	0836	105	37
13	516	61	43	13	624	135	33	13	844	103B	70
13	516	141	18	13	624	11	38	13	0844	57	48
13	516	151	38	13	624	27	23	13	0844	61	46
13	518	47B	17	13	624	29	16	13	848	147	17
13	518	5	19	13	624	33	42	13	852	103B	70
13	520	135	15	13	624	99	15	13	892	113B	54
13	524	23	15	13	628	75	25	13	1012	145	46
13	524	43	15	13	628	129	26	13	1020	133	15
13	532	111	36	13	628	141	11	13	1024	137	42
13	540	113	31	13	632	143B	25	13	1024	147	11
13	610	105	7	13	632	83	20	13	1028	47	31
13	612	149	22	13	632	133	18	13	1028	47	37
13	612	75	34	13	640	33	23	13	1028	123	71
13	612	147	3	13	640	11	25	13	1028	137	19
13	612	33	28	13	644	129	30	13	1028	147	38
13	612	7	8	13	644	81	24	13	1028	107	8
13	612	7	19	13	660	77	3	13	1028	85	8
13	612	27	55	13	692	11	40	13	1028	85	27
13	612	53	46	13	692	33	44	13	1028	145	38
13	612	55	15	13	724	81	28	13	1032	47	33
13	612	57	30	13	732	87	30	13	1032	123	52
13	612	85	32	13	736	85	44	13	1032	23	20
13	614	47B	2	13	760	9	24	13	1032	43	20
13	614	155	19	13	760	31	24	13	1036	107	23
13	614	5	53	13	812	143	15	13	1036	109B	32
13	616	101	7	13	814	113B	74	13	1040	107B	8
13	616	103	12	13	816	143	15	13	1040	107B	39
13	616	103B	59	13	820	101B	42	13	1040	109	8
13	616	91	14	13	820	47	44	13	1040	109	39
13	616	43	44	13	820	75	3	13	1044	149	25
13	616	113B	78	13	820	113B	74	13	1056	79	69
13	616	115	25	13	820	155	14	13	1060	79	69
13	616	143B	25	13	820	111	55	13	1060	147	41
13	616	147	23	13	820	111	8	13	1076	149	16
13	616	113	44	13	822	113	18	13	1076	119	16
13	616	11	24	13	822	125	41	13	1232	149	2
13	616	29	39	13	822	133	3	13	1236	93	4
13	616	33	22	13	824	113B	54	13	1236	145	44
13	616	119	4	13	824	113B	67	13	1272	109B	34
13	616	141	22	13	824	121	38	13	1276	149	14
13	618	33	29	13	824	125	42	13	1276	149	27
13	618	5	24	13	824	137	40	13	8104	47	39
13	618	55	16	13	824	113	19	13	8112	103B	69
13	618	119	25	13	824	17	2	14	58	147	16
13	620	5	25	13	824	39	2	14	68	145	16
13	620	39	49	13	824	57	47	14	412	153	43
13	620	17	37	13	824	61	45	14	414	153	16
13	620	147	5	13	824	93	3	14	512	135	41
13	620	7	28	13	324	95	53	14	516	115	30
13	620	129	26	13	824	133	4	14	532	141	25
13	620	113	6	13	824	151	29	14	616	57	43
13	620	5	44	13	824	153	49	14	616	61	37
13	620	11	37	13	826	11	42	14	720	97	36
13	620	33	41	13	826	33	46	14	816	155	34
13	620	35	28	13	828	103	24	14	856	89B	16
13	620	81	19	13	828	103	35	14	840	91	32
13	620	91	4	13	828	137	4	14	1028	87	18
13	620	91	38	13	828	11	43	14	1028	87	42
13	620	97	11	13	828	33	47	14	1032	89B	23
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15	8136	113B	68	25	139	85	40	73	410	89B	3
15	12128	85	11	25	139	87	3	73	410	143	32
25	104	43	35	25	139	87	27	73	410	89	3
25	104	143	23	25	144	21	37	73	412	129	8
25	104	143	34	25	144	53	38	75	412	29	10
25	104	21	27	25	146	103	13	75	412	39	32
25	104	53	27	25	146	91	5	75	412	17	28
25	104	81	16	25	146	119	26	75	412	145	5
25	104	145	21	25	146	133	20	75	424	39	33
25	105	47B	7	25	146	141	43	75	424	7	17
25	105	47B	19	25	155	111	51	75	424	17	27
25	105	143B	16	25	155	117	15	75	424	29	11
25	105	111	38	25	156	103B	82	75	436	9	7
25	105	7	14	25	156	31	22	75	436	31	7
25	105	7	42	25	156	115	34	75	510	61	39
25	105	23	16	25	156	91	22	75	520	61	44
25	105	29	49	25	158	21	14	77	046	117	39
25	105	43	16	25	158	53	14	77	48	143	21
25	106	103	9	25	158	119	23	83	44	21	21
25	106	103B	63	25	158	153	14	83	44	53	21
25	106	47B	46	25	178	89B	17	83	47	21	16
25	106	75	27	25	224	7	18	83	47	53	16
25	106	9	22	25	224	29	12	84	44	55	3
25	106	135	36	25	235	55	29	84	45	21	36
25	106	143B	27	25	1010	109B	19	84	45	53	37
25	106	155	21	25	1010	137	32	84	88	115	28
25	106	5	28	25	1010	109B	5	85	46	53	43
25	106	7	10	25	1010	109B	12	92	3	75	40
25	106	7	21	25	1010	109B	26	92	3	23	10
25	106	29	17	25	1012	109B	41	92	3	43	10
25	106	81	21	25	1110	137	18	92	4	39	34
25	106	91	11	25	1110	143B	24	92	4	43	36
25	106	91	15	25	1110	95	19	92	4	129	11
25	106	141	3	25	1112	57	44	92	4	131	42
25	106	141	12	25	1112	61	38	92	4	143	33
25	107	85	46	25	1114	107	7	92	4	17	29
25	107	87	32	25	1114	107	22	92	4	81	17
25	108	73	30	25	1114	107	37	92	4	153	17
25	108	133	6	25	1114	107B	7	92	5	47B	6
25	108	153	9	25	1114	107B	23	92	5	47B	18
25	108	153	50	25	1114	107B	38	92	5	77	34
25	108	87	8	25	1114	107B	55	92	5	113B	60
25	108	125	44	25	1114	109	7	92	5	113B	83
25	108	137	28	25	1114	109	23	92	5	115	31
25	108	155	16	25	1114	109	38	92	5	135	16
25	108	149	5	25	1114	109	55	92	5	135	42
25	108	111	9	25	1118	149	10	92	5	137	22
25	114	117	41	25	1118	85	14	92	5	143B	4
25	114	153	18	25	1510	91	28	92	5	111	37
25	115	135	43	25	1510	93	27	92	5	111	52
25	115	91	17	25	1510	5	49	92	5	113	48
25	116	25	40	25	1512	75	24	92	5	5	20
25	116	27	25	25	1516	151	42	92	5	23	17
25	116	57	42	25	1520	123	58	92	5	43	17
25	116	61	36	25	1610	119	18	92	5	81	8
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25	116	81	27	25	1918	89	11	92	5	117	14
25	116	95	32	25	1918	89	30	92	5	127	28
25	116	153	25	25	1918	89B	11	92	5	141	19
25	117	9	13	48	410	21	25	92	5	151	39
25	117	29	31	48	410	53	25	92	6	33	45
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25	117	7	39	61	620	27	26	92	6	101	8
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92	6	77	40	92	8	137	5	95	6	115	26
92	6	33	30	92	8	137	41	95	6	119	20
92	6	39	50	92	8	155	15	95	6	135	34
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92	6	7	29	92	8	149	6	95	10	109B	10
92	6	9	6	92	8	143	16	95	10	109B	17
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92	6	31	6	92	8	11	44	111	317	111	6
92	6	113B	79	92	8	17	3	111	320	141	42
92	6	129	31	92	8	33	48	113	2	61	22
92	6	135	35	92	8	39	3	113	2	57	29
92	6	143B	26	92	8	73	16	113	102	143	6
92	6	155	20	92	8	73	29	113	110	57	12
92	6	113	7	92	8	91	34	113	110	61	13
92	6	113	45	92	8	95	55	113	120	43	2
92	6	5	27	92	8	105	38	113	121	23	5
92	6	5	45	92	8	133	5	113	122	57	16
92	6	5	54	92	8	141	9	113	122	61	15
92	6	7	9	92	8	151	30	113	207	111	2
92	6	7	20	92	8	153	13	113	208	111	31
92	6	11	26	92	8	153	51	113	209	111	30
92	6	11	39	92	10	47	32	113	403	95	11
92	6	11	41	92	10	47	38	113	403	139B	43
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92	6	33	24	92	10	149	17	117	601	109	42
92	6	33	43	92	10	107	9	117	601	107B	25
92	6	53	47	92	10	107	24	117	601	107B	42
92	6	55	17	92	10	107B	9	117	601	109	11
92	6	81	3	92	10	109	40	117	601	109	25
92	6	81	22	92	10	109B	11	117	601	109	57
92	6	81	26	92	10	109B	33	117	601	107B	11
92	6	83	21	92	10	149	26	117	601	107B	57
92	6	85	33	92	10	107B	40	126	9	81	5
92	6	91	12	92	10	109	9	126	11	39	26
92	6	91	16	92	10	109B	4	126	11	17	34
92	6	91	23	92	10	109B	18	126	16	75	31
92	6	91	39	92	10	109B	25	126	16	141	17
92	6	93	10	92	10	13	36	126	24	91	40
92	6	95	33	92	10	23	22	126	28	13	8
92	6	99	16	92	10	95	20	126	28	35	5
92	6	119	5	92	10	119	17	126	44	151	12
92	6	133	46	92	10	133	16	126	48	89B	26
92	6	141	4	92	10	145	41	126	51	105	22
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92	6	141	23	92	10	35	17	126	111	69	48
92	6	151	3	92	10	43	22	126	117	95	18
92	6	153	24	92	10	85	9	126	129	35	11
92	7	85	45	92	10	85	28	126	129	13	31
92	7	87	31	92	10	137	43	126	132	103	32
92	7	9	26	92	12	149	15	129	503	7	32
92	7	31	26	92	12	149	28	129	6	133	24
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92	8	103	25	92	14	107	6	129	101	159	9
92	8	103	36	92	14	107	21	129	102	23	2
92	8	103B	71	92	14	107	36	129	102	43	5
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92	8	47	45	92	14	107B	22	129	122	155	13
92	8	75	4	92	14	107B	37	129	122	155	32
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129	284	111	18	138	55	115	33	175	429	143	3
129	289	111	25	138	58	65	35	175	443	29	21
129	367	91	26	138	59	153	41	175	447	145	35
129	406	147	32	138	69	153	40	176	394	53	5
129	503	57	35	138	73	125	24	176	398	21	5
129	571	109	44	138	73	129	18	177	133	47	11
129	571	109	27	138	88	97	23	178	805	97	25
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129	571	107B	59	138	98	21	18	187	328	143B	6
129	571	107B	13	138	98	53	18	187	1012	141	41
129	571	107B	44	138	99	75	44	187	1016	143	8
129	571	109	13	138	100	111	47	187	1102	57	39
129	571	109	59	138	101	55	7	187	1102	61	33
131	114	9	2	138	102	103	11	187	1108	143B	8
131	114	31	2	138	127	111	13	187	1108	153	35
131	114	7	16	138	128	135	19	187	1126	159	14
131	114	29	13	138	130	101	20	187	1145	95	51
131	114	145	22	138	130	21	6	192	6	133	23
131	130	143	9	138	130	53	6	192	16	65	30
131	138	143	30	138	158	121	23	192	19	159	8
131	151	141	26	138	215	101B	47	192	20	155	12
131	369	135	4	138	2002	153	31	192	20	155	31
131	510	141	46	138	2009	117	36	192	20	143	7
131	590	139	17	138	2011	113	5	192	20	23	3
131	590	119	22	138	2014	119	33	192	20	43	4
131	706	121	16	138	2015	121	13	192	21	111	3
132	5	21	46	138	2016	121	3	192	21	111	32
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132	5	55	35	138	2020	121	20	192	25	47	35
132	5	95	48	138	2021	53	4	192	25	123	54
132	5	97	7	138	2021	21	4	192	25	123	72
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132	25	21	23	141	6	95	27	193	10	97	12
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132	25	117	19	166	24	139	21	193	14	87	43
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132	32	39	41	166	74	79	62	193	30	17	47
132	32	17	49	166	115	47	33	193	32	101B	43
132	45	21	29	166	115	123	52	193	32	137	27
132	45	53	29	166	115	23	21	193	32	139B	55
132	46	21	32	166	115	43	21	193	32	97	14
132	46	21	42	169	56	65	8	193	34	137	31
132	46	53	32	169	135	155	8	193	44	5	10
132	46	55	5	173	74	5	16	193	44	11	30
132	47	93	31	173	77	57	23	193	45	143B	15
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132	48	87	4	173	102	25	31	193	63	59	24
132	48	87	28	173	203	73	38	193	63	63	21
132	48	95	5	173	212	159	28	193	70	159	15
132	48	95	14	173	237	57	14	193	71	61	40
132	48	95	28	173	237	61	14	193	71	143	19
132	50	91	30	173	254	75	6	193	73	5	14
132	69	21	39	173	255	155	8	193	73	55	21
132	69	53	40	174	96	23	9	193	73	33	34
132	97	89	12	174	96	43	9	193	73	29	22
132	97	89	31	175	405	147	27	193	82	135	21
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195	33	137	26	219	45	95	3	222	104	27	46
195	33	21	13	219	45	95	16	222	104	43	26
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195	53	91	7	221	26	33	4	222	112	25	49
195	103	143	4	221	41	11	6	222	112	25	53
195	506	65	13	221	41	33	6	222	112	25	56
195	509	65	7	221	44	51	12	222	112	113	34
195	520	23	4	221	88	151	15	222	113	25	4
195	520	43	3	221	137	23	35	222	113	25	8
195	533	111	17	221	412	11	17	222	113	27	51
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211	7	133	31	221	845	137	15	222	114	43	27
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214	262	7	54	221	1843	33	7	222	506	47B	28
214	262	29	61	221	1843	39	4	222	564	47	22
214	264	7	24	221	1843	127	47	223	4	159	31
214	264	29	9	221	1849	103B	84	223	20	59	19
217	15	25	15	221	1849	129	5	223	20	63	16
217	16	25	17	222	24	79	73	321	18	157	15
217	42	113	36	222	25	25	2	321	122	157	6
217	107	23	23	222	26	43	40	321	230	157	14
218	5006	125	33	222	28	79	72	321	287	157	12
218	5007	125	30	222	31	39	39	321	297	157	7
218	5007	127	44	222	31	39	46	321	333	157	16
218	5007	129	14	222	31	17	21	321	364	157	10
218	5008	125	35	222	31	17	42	321	422	157	11
218	5008	131	57	222	42	25	58	321	605	157	9
218	5008	113	10	222	43	113	33	321	608	157	17
218	5008	113	12	222	43	23	39	321	674	157	5
218	5008	113	23	222	45	25	6	321	731	157	4
218	5064	113	11	222	45	27	49	321	736	157	2
218	5064	113	22	222	46	43	30	321	737	157	2
218	5108	113	9	222	47	23	31	321	738	157	13
218	5156	125	32	222	47	27	45	321	767	157	8
219	1	85	21	222	72	25	51	321	772	157	3
219	1	123	57	222	102	113	35	321	773	157	3
219	1	149	12	222	102	23	38	321	814	157	18
219	1	55	11	222	102	23	40	321	824	157	20
219	1	91	45	222	102	25	48	321	828	157	19
219	1	121	8	222	102	25	52				
219	6	65	32	222	102	25	57				
219	14	103	3	222	103	25	3				
219	14	103	27	222	103	25	7				
219	14	95	10	222	103	27	50				

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