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AND IMPEMATIC LIVEDRIVE

STANDARD WIDTH AND NARROW MODELS

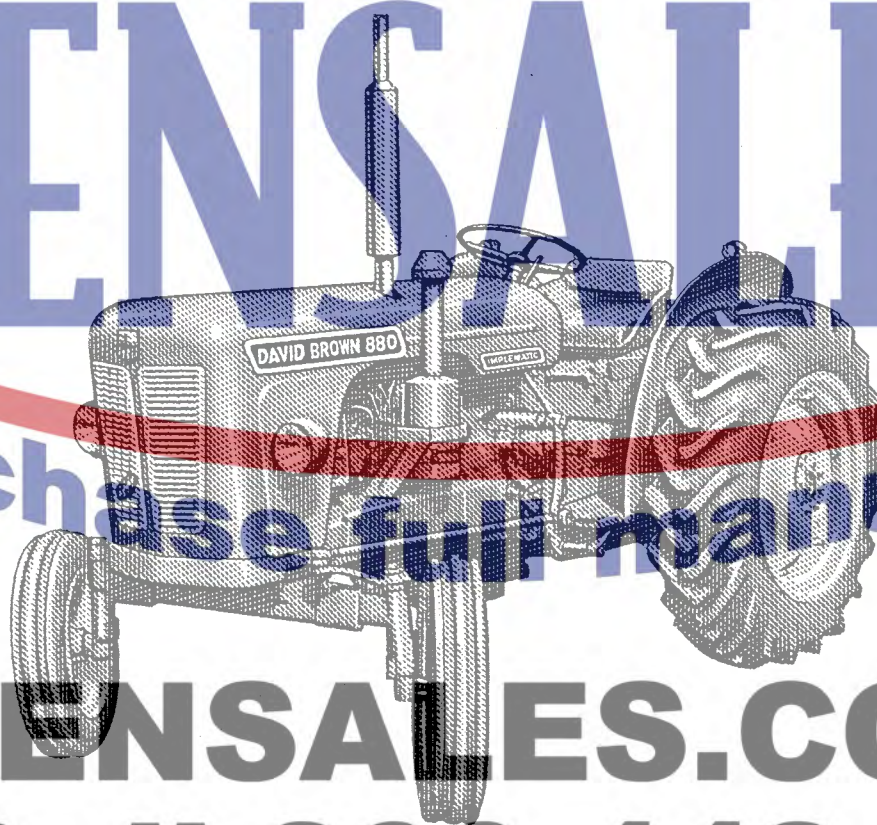
PARTS CATALOGUE

(Publication DBT 497)

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TRACTOR MODELS AND SERIAL NUMBERS

This Parts Catalogue applies to the following Tractor Models:

Model	Engine Series	Tractor Serial No.
950 Implematic	AD4/40U	950/3B/400,001 onward.
950 Implematic Livedrive	AD4/40T	950/3A/400,001 onward.
880 Implematic	AD4/40U	880/D/350,001 onward.
880 Implematic Livedrive	AD4/40T	880/C/350,001 onward.
850 Implematic	AD4/36B	850/D/310,001 onward.
850 Implematic Livedrive	AD4/36A	850/C/310,001 onward.
880 Implematic Narrow	AD4/40U	880/D/395,001/N onward.
880 Implematic Narrow Livedrive	AD4/40T	880/C/395,001/N onward.
850 Implematic Narrow	AD4/36B	850/D/390,001/N onward.
850 Implematic Narrow Livedrive	AD4/36A	850/C/390,001/N onward.

NOTE: For the earlier series of 950 Implematic Tractors (Serial Numbers 63,001 to 81,850) refer to Parts Catalogue DBT 464.

For the earlier series of 850 Implematic Tractors (Serial Numbers 300,001 to 306,350) refer to Parts Catalogue DBT 471.

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PISTONS, CONNECTING RODS, FLYWHEEL AND CRANKSHAFT

(ALL MODELS)

1	900806	Piston—Complete with Rings— $3\frac{5}{8}$ in. dia. (Standard) ...	4	880 and 950 900806
	900800	Piston—(Not supplied separately) ...	4	
2	64974	Ring—Compression Ring No. 1 ...	4	
3	64975	Ring—Compression Ring No. 2 and No. 3 ...	8	
4	83789	Ring—Scraper ...	4	
5	37023	Gudgeon Pin ...	4	
6	34501	Circlip—Gudgeon Pin ...	8	
1	900805	Piston—Complete with Rings— $3\frac{1}{2}$ in. dia. (Standard) ...	4	850 900805
	900799	Piston—(Not supplied separately) ...	4	
2	65628	Ring—Compression Ring No. 1 ...	4	
3	65629	Ring—Compression Ring No. 2 and No. 3 ...	8	
4	89734	Ring—Scraper ...	4	
5	34992	Gudgeon Pin ...	4	
6	34501	Circlip—Gudgeon Pin ...	8	
7	36268	Connecting Rod and Cap Assembly ...	4	36268
8	31669	Bearing—Small End ...	4	
9	31797	Bolt ...	8	
10	31798	Nut ...	8	
11	10618	Tab Washer ...	8	
12	901649	Bearing—Big End—Upper and Lower (Halves) ...	8	
13	906567	Flywheel and Starter Ring ...	1	Standard
	900717	Flywheel and Starter Ring ...	1	Livedrive
14	36134	Starter Ring ...	1	Non-Livedrive
15	19167	Ball Bearing ...	1	
16	10629	Dowel ...	1	
17	10608	Bolt—Flywheel ...	4	
18	10623	Tab Washer ...	1	
	19404	Nut, $\frac{7}{8}$ BSF ...	4	Livedrive
	89686	Locating Disc ...	1	
19	623300	Crankshaft Nut ...	1	
20	68057	Pulley—Crankshaft ...	1	
	19607	Key, Woodruff No. 506 ...	1	
21	10602	Flinger—Oil ...	1	
22	34460	Gear—Crankshaft ...	1	
	19607	Key, Woodruff No. 506 ...	1	
23	903050	Belt—Fan and Dynamo Drive ...	1	
24	902199	Crankshaft (Complete with Bearings and Thrust Washers) ...	1	
25	67396	Bearing—Crankshaft Main—Upper Front ...	1	Standard
26	901650	Bearing—Crankshaft Main—Lower Front ...	1	
27	67397	Bearing—Crankshaft Main—Upper Centre ...	1	
28	901651	Bearing—Crankshaft Main—Lower Centre ...	1	
29	67398	Bearing—Crankshaft Main—Upper Rear ...	1	
30	901652	Bearing—Crankshaft Main—Lower Rear ...	1	
31	67494	Thrust Washer—Crankshaft Upper ...	2	
32	67495	Thrust Washer—Crankshaft Lower ...	2	

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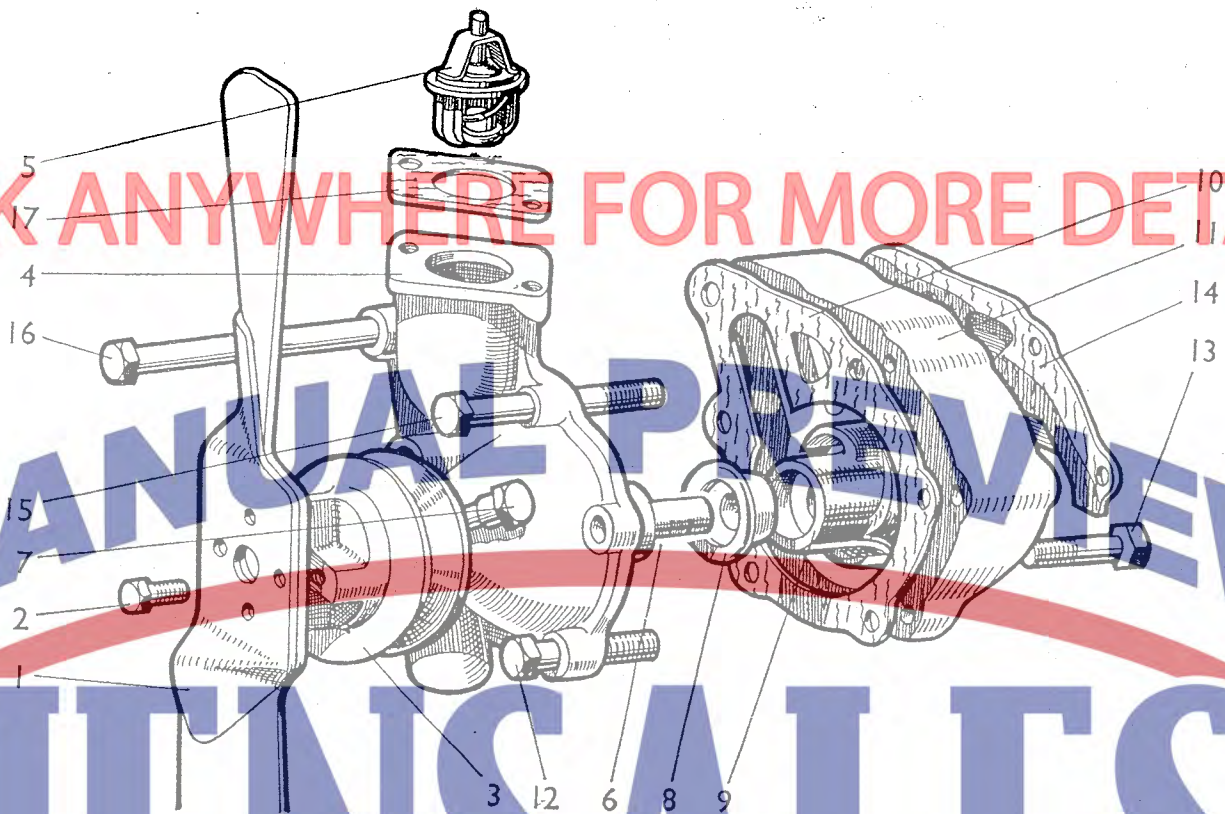


FIGURE 5

Fig. 5	Part No.	Description	Quantity	Remarks
		WATER PUMP		
		(ALL MODELS)		

	902192	Water Pump (Less Fan and Outlet Pipe)	1	
1	904656	Fan (Two-blade)	1	850
	904656	Fan (Two-blade)	2	880
	30668	Fan (Two-blade)	1	950
2	19256	Bolt, $\frac{3}{8}$ BSF $\times \frac{3}{4}$ in.	4	
	19482	Spring Washer, $\frac{3}{8}$ in.	4	
3	68056	Fan Pulley	1	
	622251	Grease Nipple—Shaft and Bearing	1	
4	902220	Body—Water Pump	1	
5	900368	Thermostat	1	
	910411	Gasket...	1	
6	11651	Shaft and Bearing—Impeller	1	
7	11672	Screw—Locating Bearing in Pump Body	1	
	11673	Tab Washer	1	
8	68949	Gland Seal	1	
9	902131	Impeller	1	
10	11660	Gasket—Support Plate to Pump Body	1	
11	901912	Plate—Pump Support	1	
12	19241	Bolt, $\frac{3}{8}$ BSF $\times 1$ in.	1	Pump body to
13	602701	Bolt, $\frac{3}{8}$ BSF $\times 2\frac{1}{4}$ in.	1	support
	19403	Nut, $\frac{3}{8}$ BSF	1	plate
	19482	Spring Washer, $\frac{3}{8}$ in.	2	
14	901913	Gasket	1	Support plate
15	19252	Bolt, $\frac{3}{8}$ BSF $\times 2\frac{3}{4}$ in.	3	to
16	11254	Bolt, $\frac{3}{8}$ BSF $\times 4\frac{1}{2}$ in.	1	cylinder head
	19482	Spring Washer— $\frac{3}{8}$ in.	4	
17	30653	Gasket—Outlet Pipe	1	
	903213	Water Pump Repair Pack (Bearing, Seal and Gaskets)	1	