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Parts Manual

1200 David Brown

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FIGURE 2

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PISTONS, CONNECTING RODS, FLYWHEEL AND CRANKSHAFT

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1	921287	piston and gudgeon pin assembly (supersedes 914793)	4	
2	921288	piston (not supplied separately) ... (supersedes 914794)	1	
3	915240	piston ring—No. 1 compression ...	1	921287 (standard)
3	915241	piston ring—Nos. 2 and 3 compression ...	2	
4	915242	piston ring—scraper ...	1	
5	904370	gudgeon pin ...	1	
6	34501	circlip ...	2	
7	80043	connecting rod and cap assembly ...	4	80043
8	905198	bolt—connecting rod ...	2	
9	15135	Nyloc nut, $\frac{7}{16}$ BSF ...	2	
10	31669	bush—small end ...	4	standard
11	911904	bearing—big end (halves) ...	8	
12	915310	flywheel and starter ring assembly ...	1	
13	36134	starter ring ...	1	
14	903431	bolt, $\frac{7}{16}$ UNF, special ...	4	
15	10629	dowel ...	1	
16	910883	tabwasher ...	1	
	617003	nut, $\frac{7}{16}$ UNF ...	4	
17	912323	locating disc ...	1	
18	19167	ball bearing ...	1	
19	962157	crankshaft (with bearings and thrust washers) ...	1	
20	917898	gear ...	1	
	19608	key, Woodruff No. 606 ...	1	
21	971801	pulley ...	1	
22	623300	nut ...	1	
	626403	washer ...	1	
23	902037	main bearing—upper ...	3	standard
24	902038	main bearing—lower ...	3	
25	902023	thrust washer—upper ...	2	
26	902024	thrust washer—lower ...	2	

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