Instructions for Ordering Parts

The drawings in this catalog are of general application to machines of this model and may not show your machine accurately in all details. We will furnish parts to fit the machine of which you give the Serial number, even if some of the illustrations do not show them as they actually appear on the machine.

As you stand at the power unit and face toward the boom, parts to the right are called “right hand” and those to the left are called “left hand”. The boom end of the machine is called “front,” and the power unit end is called “rear.” The driving tumbler are at the rear end of the Cats.

Each part, and in some cases groups of parts is given a reference number and name for use when ordering. The reference number is not the part number; it is to be used only for identification purposes. The actual part number will be determined from factory records.

Items such as sheaves with bushings, shafts with collar or hub or similar items all of which may have the bushing, collar or hub pressed in place or otherwise permanently assembled will be furnished assembled. If bushing, collar or hub or similar item only is wanted it should be ordered separately using the reference number and name shown on the catalog drawing.

All other items such as bolts, capscrews, set screws, dowels, retainers, gaskets, keys, shims, grease fittings or similar items which are not permanently assembled to the major item will not be furnished unless ordered.

When ordering parts please give the following information

1—The Reference Number and Name of the Part.

2—The Quantity Wanted.

3—The Serial Number Found on the Name Plate Attached to the Machine.

4—The Destination and Method of Shipment. State whether shipment is to be made by freight, express or parcel post. Mention any special routing or invoicing instructions.

5—When ordering parts for dragline and clamshell buckets, engines, light plants, electric motors, etc., give the serial numbers appearing on the name plates attached to them.

Bucyrus-Erie Company
Erie, Pa.

10-B Machine No. 91527
<table>
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<tr>
<th>CODE</th>
<th>NUMBER AND NAME</th>
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<tr>
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<tr>
<td>ABHEH</td>
<td>AB3  Rear end casting</td>
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<tr>
<td>ABHQU</td>
<td>AB8  Roller (1 only—includes AB9)</td>
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<tr>
<td>ABHUY</td>
<td>AB9  Roller bushing (1 only)</td>
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<tr>
<td>ABIBD</td>
<td>AB13 Roller washer (1 only)</td>
</tr>
<tr>
<td>ABIJM</td>
<td>AB21 Roller bearing (1 only)</td>
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<tr>
<td>ABILQ</td>
<td>AB23 Bearing bolts (set for 1 bearing)</td>
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<tr>
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<tr>
<td>ABIRU</td>
<td>AB29 Propelling shaft upper bushing</td>
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<tr>
<td>ABJGI</td>
<td>AB40 Boom foot pin (1 only)</td>
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<tr>
<td>ABKNO</td>
<td>AB58 Rear casting bolts (set)</td>
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<tr>
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<td>AB68 Left deck plate complete with bolts</td>
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<td>ABOTQ</td>
<td>AB99 Oil gauge</td>
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<td>ABOUR</td>
<td>AB100 Tool box</td>
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<td>ACZGU</td>
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<td>CIIZH</td>
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<td>ALI1W</td>
<td>LR172 Roller pin</td>
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<td>Retainer pin (1 only)</td>
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<td>ABRAR</td>
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<tr>
<td>ABUGY</td>
<td>Propelling chain adjusting screw</td>
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<td>ABUPL</td>
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<td>ABYJX</td>
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<tr>
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**Diagram:**
- Front view of a truck frame and related components.
- Labels for various parts like sprockets, bushings, tumbler shafts, and bolts.
- Diagram includes parts with labels like A37, A48, A16, BC13, BC56, BC10, BC11, BC15, etc.
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<tr>
<th>CODE</th>
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<tbody>
<tr>
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<td>BR215 Bell crank brake lever pin (1 only)</td>
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<tr>
<td>ADSID</td>
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<td>ADSJE</td>
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<td>BR219 Brake lever fulcrum pin (1 only)</td>
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<tr>
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<td>T57 Lining for T56 (includes T52)</td>
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<td>AYGM0</td>
<td>T160 Brake release spring</td>
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<td>AEHYE</td>
<td>C3  Suspension sheave pin</td>
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<tr>
<td>AEI</td>
<td>C7  A Frame leg</td>
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<td>C44 A Frame yoke</td>
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<td>AEKDG</td>
<td>C53 Right back leg</td>
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<td>AEKEH</td>
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<td>AEKGG</td>
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<tr>
<td>AEKTX</td>
<td>C69 A Frame pin</td>
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<td>AEKXA</td>
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<td>AEKYB</td>
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<td>AELCE</td>
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DRAG SHOVEL AUXILIARY A-FRAME

AUXILIARY A-FRAME

C120, C121, C122, C123, C124, C125, C126, C127, C128, C129, C130, C131, C179, C184, C216

BUCKRUS-ERIE CO.

1-C-341
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<td>AEMCD</td>
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<td>DB3 Drag Bail Chain - 1 Chain complete with Rings &amp; Links</td>
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<td>DB8 Rope Socket Wedge</td>
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<tr>
<td>AEMJL</td>
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<td>AEMKM</td>
<td>DB10 Bucket Tooth</td>
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<td>AEMNL</td>
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<tr>
<td>DEFAG</td>
<td>DB126 Right Drag Chain Clevis Plate</td>
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**NOTE:** Determine right hand or left hand parts by looking into open end of bucket.
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<td>F1 Swing rack pinion</td>
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<td>F3 Retainer cap screw (1 only)</td>
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<td>F4 Vertical shaft clutch</td>
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<td>F6 Rack pinion retainer</td>
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<td>F11 Vertical shaft gear (includes F12)</td>
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<td>AERPM</td>
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<td>AEXYP</td>
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<tr>
<td>AEXYR</td>
<td>F18 Bevel pinion retainer</td>
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<td>AEXYS</td>
<td>F30 Retainer cap screw (1 only)</td>
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<td>AEXYT</td>
<td>F170 Horizontal shaft gear</td>
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<td>F171 Gear retainer</td>
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<td>F172 Retainer cap screw (1 only)</td>
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<td>F313 Vertical shaft upper bearing (1 only)</td>
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<td>F314 Upper bearing spacer</td>
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<td>F328 Cover cap screw (1 only)</td>
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<td>F329 Oil pump piston</td>
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<td>F330 Piston rod</td>
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<td>F335 Cylinder cap screw (1 only)</td>
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<td>F337 Check spring (1 only)</td>
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<td>F343 Transmission case cover</td>
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<tr>
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<tr>
<td>CODE</td>
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<td>ABJGI</td>
<td>AB40 Boom foot pin</td>
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<tr>
<td>ACZBO</td>
<td>AB101 Boom foot pin dowel</td>
</tr>
<tr>
<td>AGONQ</td>
<td>JA1 Bare boom</td>
</tr>
<tr>
<td>AGORU</td>
<td>JA5 Shipper shaft bushing</td>
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<tr>
<td>AHOUY</td>
<td>JR1 Shipper shaft</td>
</tr>
<tr>
<td>AHOYB</td>
<td>JR4 Shipper shaft drum (includes JR284)</td>
</tr>
<tr>
<td>AHOZC</td>
<td>JR5 Rope socket wedge (1 only)</td>
</tr>
<tr>
<td>AHPEG</td>
<td>JR8 Point sheave (includes JR9)</td>
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<tr>
<td>AHPIL</td>
<td>JR9 Point sheave bushing</td>
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<tr>
<td>AHPOR</td>
<td>JR11 Point sheave pin</td>
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<td>AHPUX</td>
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<tr>
<td>AHPVY</td>
<td>JR14 Rope guard bolt</td>
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<tr>
<td>AHOIK</td>
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<tr>
<td>DEOSY</td>
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<td>AIGDP</td>
<td>JR284 Shipper shaft drum bushings (set of 2)</td>
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<tr>
<td>CKYKA</td>
<td>JR541 Boom foot crowd drum (includes JR542)</td>
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<tr>
<td>CFMAA</td>
<td>JR542 Crowd drum bushings (set of 2)</td>
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<tr>
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<tr>
<td>CPNII</td>
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<td>CNCO1</td>
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<td>ALJLY</td>
<td>LR164 Roller bearing</td>
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<tr>
<td>AMEPI</td>
<td>N1 Saddle block (includes 2 of N8, N9, set of N10,</td>
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<td>N11 and N16)</td>
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<tr>
<td>AMEWPN</td>
<td>N8 Clamp bolt (1 only)</td>
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<tr>
<td>AMEXQ</td>
<td>N9 Wearing plates (set of 6)</td>
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<td>AMERYR</td>
<td>N10 Wearing-plate cap screw (1 only)</td>
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<td>AMEZS</td>
<td>N11 Liner (set of 6)</td>
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<td>AMPME</td>
<td>N16 Filler bars (set of 12)</td>
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<td>ACZBO</td>
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<tr>
<td>ARQMO</td>
<td>JR21  Point sheave (includes JR22)</td>
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<td>ARQQO</td>
<td>JR22  Point sheave bushing</td>
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<td>ARQSU</td>
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<td>JR25  Point sheave spacer</td>
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<td>JR92  Guard bolt (1 only)</td>
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<tr>
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<td>JR106 Rope guard support (1 only)</td>
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<td>AHWCD</td>
<td>JR107 Support bolt (1 only)</td>
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