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Avery
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OPERATING INSTRUCTIONS FOR B. F. AVERY MODEL "A" TRACTOR

PLUS PARTS SECTION

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MANUAL ^{THE} PREVIEW

B. F. AVERY

MODEL "A" TRACTOR

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B. F. AVERY & SONS CO.

Louisville, Kentucky

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OPERATING INSTRUCTIONS FOR B. F. AVERY MODEL "A" TRACTOR

SPECIFICATIONS—MODEL "A"

Number of Cylinders4
 Bore and stroke3¼ x 4
 Piston displacement133 Cu. in.
 R.P.M. { Field1450
 Governed { Belt1700
 Main Bearings3
 Cam Shaft Bearings4
 IgnitionBattery
 StartingElectric & Manual
 Clutch9" Single Plate
 Fan Diameter15"
 Oil FilterFram (Replaceable Element)
 Air CleanerVortex Oil Bath
 CarburetorTillotson ⅞" YC-10A
 GovernorFlyball (Throttling)
 FuelGasoline
 SteeringWorm
 Cooling System (Type).....Thermo-Syphon
 Fuel Tank Capacity12 Gal.

Crankcase Capacity5 Qts.
 Cooling System Capacity11 Qts.
 Number of Wheels3
 Tire Size—Front600x16
 Tire Size—Front Dual and Adj. Axle..5.00x16
 Single6.00x16
 Wheel Base80"
 Overall Length118"
 Overall Width64" to 85" Adjustable
 Height to Top of Radiator55"
 Overall Height62"
 Tread (Adjustable)48" to 76"
 Cultivating Clearance23"
 Shipping Weight with 10-24 Tires (Approx.)2280
 Drawbar Height with 10-24 Tires..14-16½-19"
 Drawbar Lateral Movement20"
 Transmission and Differential Case (Cap.) 8 Qts.
 And add 2 extra qts. when using Power Pulley.
 Final Drive Capacity1½ Qts. each

TRACTOR SPEED AT GOVERNED ENGINE SPEED

	9-24 Tire	10-24 Tire	11-24 Tire
First Gear	2.29	2.93	3.02
Second Gear	3.62	4.55	4.8
Third Gear	5.95	7.6	7.85
Reverse	2.64	3.41	3.52

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EXTRA EQUIPMENT SPECIFICATIONS

Belt Pulley Diameter8½"
 Width of Face6½"
 Pulley Speed (R.P.M.).....1037
 Belt Speed (F.P.M.)2300

Operating Speed P.T.O. (R.P.M.)550
 Power Take off Connection {Size1⅜"
 (SAE Standard) {Type.....6 Spline
 Rear Wheel Weights150 lbs. each

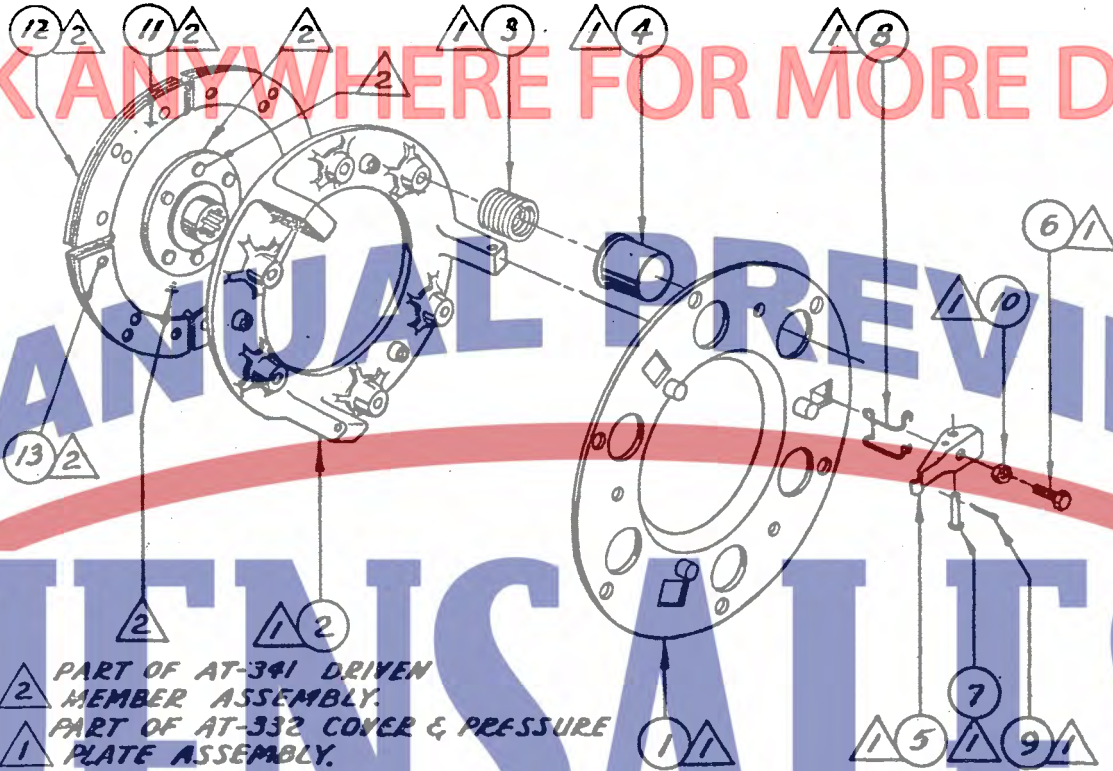
B. F. AVERY MODEL "A" SERVICE PARTS LIST

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WHEN ORDERING PARTS BE SURE TO STATE MODEL, SERIAL AND ENGINE NUMBER OF TRACTOR

B. F. AVERY MODEL "A" SERVICE PARTS



NOTES:

AT-331 CLUTCH ASSEMBLY COMPLETE W/DRIVEN MEMBER®

Page No.	Index No.	Part No.	NAME	DESCRIPTION	Tractor Serial No.	Quan.
SEC. 3—HOOD, GRILLE AND SIDE PLATES (Continued)						
81M2			Tinnerman Nut, $\frac{1}{4}$ "-20.....	Side Panels at Main Frame.....		4
51M12			Washer, $\frac{3}{8}$ ".....	Side Panels at Main Frame.....		2
2M1212			Cap Screw, $\frac{3}{8}$ "-24 x $1\frac{1}{2}$ ".....	Hood Strap.....		2
48M122			Lock Washer, $\frac{3}{8}$ ".....	For Above Cap Screw.....		2
38M12			Hex. Nut, $\frac{3}{8}$ "-24.....	For Above Cap Screw.....		2
AT325			Name Plate.....	For Name Plate.....	7A270 up	1
48M062			Lock Washer No. 10.....	For Name Plate.....	7A270 up	2
44M06			Square Nut, $\frac{1}{2}$ "-24.....	For Name Plate.....	7A270 up	2
18M1006			Stove Bolt, $\frac{1}{8}$ "-18 x $\frac{3}{4}$ ".....	Hood to Radiator (Used with No. 112709 Hood Assy.).....		2
51M10			Washer, $\frac{1}{2}$ ".....	For Above Bolt.....		2
48M102			Lock Washer, $\frac{1}{2}$ ".....	For Above Bolt.....		2
112903			Fastener Unit.....	Side Plates to Main Frame.....		4
51M10			Washer, $\frac{1}{2}$ ".....	Side Panel to Main Frame.....		2
18M1006			Stove Bolt—Less Nut, $\frac{1}{8}$ "-18 x $\frac{3}{4}$ ".....	For Side Plates No. 112110 and No. 112111.....		10
81M3			Tinnerman Nut, $\frac{1}{2}$ "-18.....	For Above Bolt.....		10
51M10			Washer, $\frac{1}{2}$ ".....	Side Plates to Radiator (Used with No. 112110 and No. 111121).....		4
120100			Hood Strap Washer.....	Replaces AT324 For AT321A Hood.....		2
120150			Tinnerman Jam Nut.....	For Radiator Grill.....	15A830 up	8
120219			Sheet Metal Screw No. 14A x $\frac{1}{4}$ ".....	For Radiator Grill.....	15A830 up	14
120125			Hood Strap Washer.....	For AT321B Hood.....		2
SEC. 4—CLUTCH						
..	..	120027A	Clutch Assy.....	Replaces AT331 (Interchangeable).....	15A400 up	1
..	..	120028	Cover and Pressure Plate Assy.....	Replaces AT332 (Interchangeable).....	15A400 up	1
..	..	120031	Lever Assy.....	Replaces AT337 (Interchangeable).....	15A400 up	3
..	..	120032	Lever Adj. Screw.....	Replaces AT338 (Not Interchangeable).....	15A400 up	3
..	..	120033	Lever Anti-Rattle Spring.....	Replaces AT340 (Not Interchangeable).....	15A400 up	3
..	..	120034	Pressure Spring.....	Replaces AT335 (Not Interchangeable).....	15A400 up	6
..	..	120040	Pressure Plate.....	Replaces AT334 (Interchangeable).....	15A400 up	1
..	..	AT331	Clutch Assy.....	Replaces No. 112022 (Not Interchangeable).....	8A601 up to 15A399, inc.	1
..	..	AT332	Cover and Pressure Plate Assy.....	Replaced by 120027.....	8A601 up to 15A399, inc.	1
33	1	AT333	Cover Assembly.....	Replaced by 120029.....	8A601 up to 15A399, inc.	1
33	2	AT334	Pressure Plate.....	Replaced by 120040.....	8A601 up to 15A399, inc.	1
33	3	AT335	Pressure Spring.....	Replaced by 120034.....	8A601 up to 15A399, inc.	6
33	4	AT336	Pressure Spring Retainer.....	Replaced by 120034.....	8A601 up	6

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HYDRAULIC UNIT

B. F. AVERY MODEL "A" SERVICE PARTS

Page No.	Index No.	Part No.	NAME	DESCRIPTION	Tractor Serial No.	Quan
78	..	120298	Hydraulic Unit	18A195 up	1	
78	..	12P68	Package of Seals-Hydraulic Unit	18A195 up	1	
78	1	120196	Piston Rod	18A195 up	1	
78	2	120212	Piston	18A195 up	1	
78	3	120197	Cup Seal	18A195 up	2	
78	4	120198	Retainer	18A195 up	2	
78	5	120080	Self-Locking Nut	18A195 up	1	
78	6	120135	Piston Rod Extension	18A195 up	1	
78	7	2M1614	Cap Screw 1/2" x 1 3/4"	18A195 up	1	
78	8	48M162	Lockwasher 1/2"	18A195 up	3	
78	9	38M16	Hex. Nut 1/2"	18A195 up	3	
78	10	AT665	Bushing	18A195 up	1	
78	11	120170	End Cap, Front	18A195 up	1	
78	12	120174	Gasket-Front End Cap	18A195 up	1	
78	13	1M1010	Cap Screw 5/8" x 1 1/4"	18A195 up	8	
78	14	48M102	Lockwasher 5/8"	18A195 up	9	
78	15	120173	Snap Ring	18A195 up	1	
78	16	120172	Washer	18A195 up	1	
78	17	120171	Oil Seal	18A195 up	1	
78	18	AT644	Seal Ring	18A195 up	1	
78	19	AT830	Back-up Washer	18A195 up	1	
78	20	AT823	Pipe Plug	18A195 up	2	
78	21	120139	Selector Valve Lever Assy.	18A195 up	1	
78	22	1M1006	Cap Screw 5/8" x 3/4"	18A195 up	1	
78	23	50M10	Washer 5/8"	18A195 up	2	
78	24	120199	Ferrule	18A195 up	1	
78	25	120146	Headed Pin	18A195 up	2	
78	26	55M0204Z	Cotter Pin 1/8" x 1/2" (Plated)	18A195 up	2	
78	27	50M08Z	Washer 1/4" (Plated)	18A195 up	2	
78	28	120210	Seal Ring	18A195 up	2	
78	29	120211	Back-up Washer	18A195 up	2	
78	30	120344	Seal Ring	18A195 up	2	
78	31	120186	Release Valve	18A195 up	2	
78	32	120188	Valve Seat	18A195 up	2	
78	33	120189	Seal Ring	18A195 up	2	
78	34	120187	Spring-Front Release Valve	18A195 up	1	
78	35	120348	Spring-Rear Release Valve	18A195 up	1	
78	36	75M08	Ball 1/4"	18A195 up	3	
78	37	120190	Spring-Small	18A195 up	2	
78	38	120222	Retainer	18A195 up	2	
78	39	AT825	Pipe Plug 1/2" Slotted	18A195 up	3	
78	40	AT824	Pipe Plug 1/8" Hollow Hex.	18A195 up	4	
78	41	120065	Fitting-Pressure Line to Unit	18A195 up	1	
78	42	120065	Fitting-Suction Line to Unit	18A195 up	1	
78	43	120194	Pipe Assy.	18A195 up	1	
78	44	120200	Pipe Plug-Filler	18A195 up	1	
78	45	120181	Washer	18A195 up	2	
78	46	120180	Spacer	18A195 up	1	
78	47	120179	Spring	18A195 up	1	
78	48	120182	Cam	18A195 up	1	
78	49	120225	Nut	18A195 up	1	
78	50	120175	End Cap-Rear	18A195 up	1	
78	51	120176	Gasket-Rear End Cap	18A195 up	1	
78	52	120184	Plug	18A195 up	1	
78	53	120206	Gasket	18A195 up	1	
78	54	75M13	Ball 1 1/2"	18A195 up	1	
78	55	120183	Spring	18A195 up	1	
78	56	120217	Mounting Plate Assy.	18A195 up	1	
78	57	2M1612	Cap Screw 1/2" x 1 1/2"	18A195 up	2	
78	58	120145	Washer	18A195 up	1	
78	59	2M1206	Cap Screw 3/8" x 3/4"	18A195 up	1	
78	60	48M122	Lockwasher 3/8"	18A195 up	1	
78	61	120167	Plug-Level and Drain	18A195 up	2	
78	62	120168	Gasket	18A195 up	2	
78	63	AT831	Expansion Plug	18A195 up	1	
78	64	AT627	Retainer-Relief Valve	18A195 up	1	
78	65	120191	Spring-Relief Valve	18A195 up	1	
78	66	120193	Shim-.021"	18A195 up	x	
78	67	120192	Shim-.040"	18A195 up	x	
78	68	AT629	Gasket	18A195 up	1	
78	69	AT628	Plug	18A195 up	1	
78	70	55M0204	Cotter Pin 1/8" x 1/2"	18A195 up	1	
78	70	120177	Cylinder	18A195 up	1	

WHEN ORDERING PARTS BE SURE TO STATE MODEL, SERIAL AND ENGINE NUMBER OF TRACTOR

B. F. AVERY MODEL "A" SERVICE PARTS

SEC. 53 NUMERICAL LIST

Part No.	Name	Section	Part No.	Name	Section	Part No.	Name	Section
051	Retaining Screw	48	16180	Pin	8	87572	Washer	6
0240	Retaining Screw	48	16199A	Cork Seal	14	90037	Hose	35
0244	Screw	48	16454	Gear Cover Thrust Screw Assy	12	95003	Expansion Plug 1 1/4"	7
0676	Gasket	48				95004	Expansion Plug 1"	7
0702	Main Adjustment Screw Gland	48	17301	Shift Rail Lock Pin—Long	23	105375	Oil Pressure Gauge	29
0703	Packing Nut	48	18129	Alemite Fitting	41	112004	Rear Crossmember Assy	1
0705	Packing	48	18515	Washer	41	112009	Foot Rest Assy	1
0759	Lock Washer	48	23056	Fuse Block Assy	32	112015	Steering Housing	5
0788	Spring	48	26030	Plunger	10	112017	Fuel Tank Support	37
0992	Lock Washer	48	26080	Stud	20	112018	Engine Fan Assy	35
02519	Welch Plug	48	28883	Throttle Lever Pawl	37	112019	Fan Belt	35
02531	Welch Plug	48	28917	Cable Assy	30	112021	Magneto	31
02661	Bushing	48	28934	Ignition Switch with 2 Keys	29,32	112022	Clutch Assy	4
02817	Gasket	48	28935	Ignition Switch with Keys	29,32	112025	Radiator Assy	35
03257	Regulating Screw	48	32044	Choke Wire Clip	37	112026	Drawbar Bracket	39
05655	Idle Adjustment Screw	48	35025	Washer	4	112029A	Front Wheel Assy	41
05725	Spring	48	35045	Castellated Nut	5	112032	Front Wheel Fork and Spindle Assy	5
05829	Main Adjustment Screw	48	35592	Ball Joint	37	112035	Oil Seal	33,41
06096	Gasket	49	35971	Clip	30	112036	Front Wheel Bearing Spacer	41
06147	Gasket	48	36323	Open End Wrench	45	112037	Front Wheel Bearing Retainer	41
06232	Throttle Shutter	48	37012	Stud	39	112038	Shaft	41
06233	Pinion Pin	48	37202	Release Rod Spring	4	112039	Cover	5
06260	Float	48	37566	Stud	31,50	112040	Felt	5
06264	Idle Tube	48	37634	Washer	4	112041A	Worm Wheel (Order 120354)	5
06287	Inlet Needle and Seat	48	37820	Washer	4	112042	Snap Ring	5
06326	Retaining Screw	48	38023	Lock Wire	9	112043	Oil Seal	5
06352	Spring	48	38032	Starter Opening Cover	17	112044	Worm Shaft	5
06355	Throttle Stop Lever	48	38050	Dowel	8	112045	Worm Gear (Order 120354)	5
06357	Throttle Lever	48	38124	Cap Screw	17,22	112046	Shim	5
06362	Main Nozzle (Standard)	48	38132	Gear Cover Thrust Screw Washer	12	112047	Bearing Retainer	5
06363	Throttle Shaft	48	38262	Oil Pressure Regulator Gasket	15	112055	Spring	6
06364	Choke Lever and Shaft	48	38263	Oil Pressure Regulator Piston	15	112057	Steering Gear Housing Cover	5
06365	Throttle Stop Lever Asm	48	38265	Oil Pressure Regulator Screw	15	112058	Housing Cover Cap	5,33
06366	Body—Lower Half	48	38267	Oil Pressure Regulator Jam Nut	15	112059	Fan Bracket	35
06367	Body—Upper Half	48	38268	Oil Pressure Regulator Acorn Nut	15	112060	Oil Filter Assy	38
06368	Body—Upper Half Asm	48	38275	Oil Pump Drive Gear Pin	16	112062	Exhaust Pipe	20
06370	Gasket	48	39016	Washer	5,33	112063	Pilot Bearing	4
06371	Washer	48	41793	Sediment Bowl	37	112064	Clutch Housing and Guide Assy	4
06559	Main Nozzle (Alcohol)	48	43845	Open End Wrench	45	112067	Clutch Shaft	4
06713	Choke Shutter	48	43846	Open End Wrench	45	112068	Snap Ring	4,33
06729	Spring	48	43847	Open End Wrench	45	112069	Bearing	4
06730	Vacuum Piston	48	44069	Clip	30	112070	Clutch Shaft Bearing Retainer	4
06731	Screw	48	44264	Pin	41	112071	Clutch Release Sleeve and Bearing Assy	4
06732	Body—Upper Half	48	44537	Oil Seal	33	112072A	Clutch Release Sleeve	4
06733	Body—Upper Half Asm	48	46524	Key	8,10	112073	Clutch Release Bearing	4
06833	Gasket	48	46575	Distributor Cable Clip	30,13	112074	Clutch Release Yoke	4
06848	Gasket and Packing Set Asm	48	46598	Oil Pump Drive Gear Washer	16	112075	Clutch Release Shaft	4
07195	Repair Parts Kit	48	47583	Hose Clamp	38	112076	Clutch Release Shaft Snap Ring	4
08317	Screw Lock/washer	48	50257	Cable Assy	30	112077	Clutch Release Yoke Shaft	4
182	Nut	37	53245	Washer	14	112078	Oil Tube Assy	4
451	Male Elbow	37	53248	Cap Screw	12	112081	Stud	23
503	Pin	5	53255	Stud	20	112082	Dowel	23
618B	Spark Plug	13	7180	Connector	37	112086	Clutch Release Rod	4
716	Hose Clamp	35,38	85118	Acorn Nut	5	112092	Offset Yoke	4
852D	Fuel Tank Filler Cap	37	85469	Washer	29	112093	Tube	5
7229	Generator Locating Pin	25						
7816	Washer	20						
7868	Throttle Lever Pawl Spring	37						
15411	Screw Driver	45						
15436	Stud	37						
16025	Key	9						

WHEN ORDERING PARTS BE SURE TO STATE MODEL, SERIAL AND ENGINE NUMBER OF TRACTOR

B. F. AVERY MODEL "A" SERVICE PARTS

SEC. 53 NUMERICAL LIST

Part No.	Name	Section	Part No.	Name	Section	Part No.	Name	Section
112095	Steering Shaft Bushing	5	112214	Release Lever Roller	4	112460	3rd Speed Gear and Bushing Assy.	23
112096	Steering Shaft	5	112215	Headed Pin	4	112462	3rd Speed Gear Bushing	23
112098	Steering Wheel	5	112216	Needle Roller	4	112463	3rd Speed Gear Locating Washer	23
112099	Rear Wheel Center	43	112217	Pressure Spring Washer	4	112464	3rd Speed Gear Spring Retaining Washer	23
112100	Rear Wheel Flange Nut	33,43	112218	Pressure Spring	4	112465	Snap Ring	23
112105	Radiator Filler Cap	35	112219	Cap Screw	4	112466	Nut	23,36
112106	Radiator Anti-Squeak	35	112220	Fan Hub Assy.	35	112467	Bearing Cap Gasket	23
112108	Radiator Guard	3	112221	Fan Spindle	35	112468	Bearing Cap	24
112110	Hood Side Plate, R. H.	3	112222	Fan Spindle Washer	35	112469	Cap Screw	23
112111	Hood Side Plate, L. H.	3	112223	Fan Thrust Nut Assy.	35	112470	Snap Ring	23,36
112114	Fuel Tank Assy.	37	112224	Fan Blade Gasket	35	112471	Main Shaft	23
112115	Anti-Squeak "3"	37	112225	Fan Blade Assy.	35	112472	3rd Speed Gear (Main Shaft)	23
112116	Anti-Squeak "7"	37	112226	Fan Bracket Clamp Washer	35	112473	Gear Spacer	23
112117	Anti-Squeak "36"	37	112227	Pipe Plug	35	112474	2nd Gear	23
112122	Engine Hood Assy.	3	112232	Gasket	37	112475	Low and Reverse Gear	23
112127	Outlet Pipe	38	112233	Starting Crank Tube Assy.	6	112477	Main Shaft Bearing Adj. Shim .010	23
112128	Carburetor Hose	38	112243A	Steering Gear Assy.	5	112478	Main Shaft Bearing Adj. Shim .005	23
112130	Air Cleaner Hose	38	112244	Fender Step Bar	44	112479	Main Shaft Bearing Cap Gasket	23
112132	Throttle Quadrant and Control Assy.	37	112245	Rod	37	112480	Main Shaft Bearing Cap	23
112135	Throttle Lever	37	112246	Radiator Support	35	112481	Oil Seal	36
112137	Yoke Pin	37	112253	Front Wheel Stop	5	112482	Differential Assy.	24
112140	Drawbar Bracket and Stud Assy.	39	112254	Rear Axle Housing	33	112483	Differential Case	24
112141	Drawbar Bracket Swivel Link	39	112256	Brake Drum	34	112484	Ring Gear	24
112142	Drawbar Pin	39	112257	Set Screw	34	112485	Thrust Washer	24
112148	Drawbar Swivel Pin	39	112261	Brake Cam Shaft	34	112486	Side Gear	24
112155	Guide	39	112262	Brake Cam Shaft Bearing	34	112487	Pinion Pin	24
112158	Fender, R. H.	44	112267	Brake Lining	34	112488	Thrust Washer	24
112159	Fender, L. H.	44	112268	Brake Cam Pin	34	112489	Pinion	24
112160	Fender Angle, R. H.	44	112269	Brake Adjusting Nut	34	112490	Retainer Assy.	24
112161	Fender Angle, L. H.	44	112270	Brake Spring	34	112491	Differential Carrier	24
112168	Rear Axle Assy., R. H.	33	112271	Brake Cover	34	112493	Shim	24
112169	Rear Axle Assy., L. H.	33	112274	Bearing	33	112494	Shim	24
112171	Brake Hand Lever Assy., L. H.	34	112275	Snap Ring	33	112495	Gasket	24
112172	Pin	34	112276	Bearing Cap Gasket	33	112496	Wheel Shaft and Stud Assy.	33
112180	Fuel Strainer Assy.	37	112277	Bearing Cap	33	112497	Gasket	23,36
112181	Drawbar Assy.	39	112278	Snap Ring	33	112498	Cover	23
112183	Drawbar Support Bracket	39	112279	Snap Ring	33	112499	Guide and Control Cover Assy.	23
112184	Drawbar Support	39	112282	Stud	33	112500	Control Cover	23
112185	Stud	23	112283	Gear	33	112501	Shift Lever Guide	23
112188	Main Frame Channel Assy., R. H.	1	112284	Snap Ring	33	112502	Low and Reverse Shift Rail	23
112189	Main Frame Channel Assy., L. H.	1	112285	Slotted Nut	33	112503	2nd and 3rd Shift Rail	23
112190	Tool Box Assy.	40	112287	Gasket	33	112504	Low and Reverse Shift Fork	23
112193	Tool Box Support	40	112288	Gear Cover	33	112505	2nd and 3rd Shift Fork	23
112194	Clutch Driven Member Assy.	4	112289	Brake Latch Pin	34	112506	Shift Mesh Lock Spring	23
112198	Facing	4	112290	Brake Lever Latch	34	112507	Shift Lever	23
112202	Rivet	4	112413	Air Cleaner Assy.	38	112508	Shift Lever Pivot Washer	23
112205	Clutch Cover Plate Assy.	4	112414	Gasket	31	112509	Snap Ring	23
112207	Clutch Pressure Plate and Lever Assy.	4	112442	Steering Shaft Support and Bearing Assy.	5	112510	Dust Cover	23
112208	Pressure Plate	4	112443	Steering Shaft Guide and Bushing Assy.	5			
112209	Release Lever Assy.	4	112451	Power Take-off Locating Stud	23			
112210	Release Lever	4	112452	Reverse Idler Bearing	23			
112211	Release Lever Screw	4	112453	Reverse Idler Shaft	23			
112212	Release Lever Yoke	4	112454	Reverse Idler Gear	23			
112213	Release Lever Yoke Pin	4	112455	Reverse Idler Lock Plate	23			
			112456	Countershaft and Bevel Pinion (Integral)	23			
			112457	Snap Ring	23			
			112458	Low and Reverse Sliding Gear	23			
			112459	2nd and 3rd Sliding Gear	23			

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SEC. 53 NUMERICAL LIST

Part No.	Name	Section	Part No.	Name	Section	Part No.	Name	Section
112511	Shift Lever Knob.....	23	112828	Transmission and Stud Assy..	23	113036	Connecting Rod Cap Bolt....	19
112512	Gasket.....	23	112830	Transmission Case Assy. (No Studs).....	23	113037	Shim.....	19
112517	Reverse Idler Shaft Plug (Cork).....	23	112832	Gasket.....	37	113038	Shim.....	19
112518	Differential Pinion Pin Lock Pin.....	24	112833	Adapter Assy.....	38	113039	Piston.....	18
112519	Shift Rail Lock Pin—Short..	23	112838	Hose.....	35	113042	Piston.....	18
112521	Stud.....	23	112840	Propeller Shaft Housing.....	42	113043	Bushing.....	18
112523	Dowel.....	23	112841	Cup Assy.....	38	113044	Compression Ring.....	18
112552	Throttle Rod Quadrant.....	37	112858	Cup.....	38	113047	Compression Ring.....	18
112605	Clamp.....	30	112859	Pre-Filter.....	38	113052	Piston Pin.....	18
112606	Grommet.....	30	112860	Baffle Assy.....	38	113053	Piston Pin.....	18
112630	Element Assy.....	38	112861	Pre-Filter.....	38	113054	Piston Pin.....	18
112633	Drawbar—Upper Half Assy..	39	112862	Latch Assy.....	38	113056	Cylinder Head Gasket.....	13
112635	Drawbar—Lower Half.....	39	112863	Air Cleaner Cup Assy.....	38	113058	Gear Cover Oil Seal Assy....	12
112636	Drawbar Spacer.....	39	112864	Air Cleaner Cup.....	38	113061	Gear Cover Dowel.....	12
112637	Washer.....	31,50	112865	Chamber Assy.....	38	113062	Gear Cover Gasket.....	12
112645	Alemite Fitting.....	5	112866	Pre-Filter.....	38	113065	Bell Housing Gasket.....	17
112647	Seal Ring.....	33	112867	Latch Assy.....	38	113066	Dowel.....	17
112649	Throttle Quadrant.....	37	112884	Sediment Bowl Gasket.....	37	113073	Oil Pump Gasket.....	16
112650	Throttle Lever.....	37	112885	Fuel Line Assy.....	37	113074	Oil Pan.....	22
112658	Steering Shaft Universal Joint.....	5	112887	Brake Cam.....	34	113075	Oil Pan Gasket.....	22
112676	Fender Assy., R. H.....	44	112888	Brake Band and Lining Assy.	34	113077	Washer.....	16
112677	Fender Assy., L. H.....	44	112892	Brake Lining.....	34	113078	Oil Pan Strainer.....	22
112697	Seal Ring.....	33	112900	Engine Support.....	2	113080	Gasket.....	20
112698	Pinion.....	33	112901	Collets.....	2	113081	Water Inlet Pipe Gasket....	35
112699	Main Axle.....	33	112903	Fastener Unit.....	3	113082	Water Inlet Pipe.....	35
112700	Rear Crossmember Assy.....	1	112904	Magneto Boot.....	31	113083	Water outlet Pipe Gasket....	35
112708	Air Cleaner.....	38	112905	Throttle Quadrant.....	37	113084	Water Inlet Pipe.....	35
112709	Engine Hood Assy.....	3	112907	Throttle Lever Assy.....	37	113087	Governor Gear Weight and Shaft Assy.....	14
112713	Clamp.....	38	112911	Throttle Lever Spring.....	37	113088	Governor Shaft.....	14
112714	Stud.....	23	112923	Gasket.....	38	113091	Governor Weight.....	14
112726	Clutch Driven Member Assy..	4	112924	Rivet.....	4	113092	Snap Ring.....	14
112728	Facing—Thin.....	4	113001	Cylinder Block and Main Bearing Assy.....	7	113100	Manual Control Lever Assy..	14
112729	Facing—Thick.....	4	113004	Governor Gear Bearing.....	7	113102	Manual Control Lever Bearing.....	14
112730	Rivet.....	4	113005	Camshaft Front Bearing.....	7	113103	Manual Control Lever Screw	14
112733	Loom.....	30	113009	Main Bearing.....	7	113104	Manual Control Spring.....	14
112734	Clamp.....	30	113010	Main Bearing.....	7	113105	Gasket.....	14
112735	Carburetor Throttle Rod.....	37	113011	Cap.....	7	113106	Cap Screw.....	7
112736	Brake Handle Lever Assy., R. H.....	34	113012	Cap.....	7	113107	Camshaft Thrust Washer....	10
112744	Governor Throttle Rod.....	37	113013	Shim.....	7	113108	Connecting Rod Nut.....	19
112751	Governor Throttle Rod Guide.	37	113014	Shim.....	7	113109	Lockscrew.....	18
112753	W8-24 Rim Assy.....	43	113015	Oil Pressure Regulator Spring	15	113110	Pin.....	14
112754	Release Spring Sleeve.....	4	113016	Bayonet Oil Gauge.....	11	113111	Lever Stop Screw.....	14
112755	Release Yoke Spring.....	4	113017	Crankshaft.....	8	113112	Valve Tappet Nut.....	21
112776	Drawbar Support Bracket.....	39	113018	Gear.....	8	113113	Cap Screw.....	13
112790	Carburetor Assy.....	37	113019	Cap Screw.....	9	113114	Cylinder Head.....	13
112791	Pin.....	5	113020	Flywheel.....	9	113115	Oil Ring.....	18
112793	Cap Screw.....	43	113023	Camshaft Gear.....	10	113118	Oil Ring.....	18
112803	Rear Wheel Center.....	43	113026	Valve Spring.....	21	113119	Manifold.....	20
112804	Rear Wheel Flange Nut....	33,43	113027	Valve Spring Seat.....	21	113125	Governor Cover.....	14
112805	Wheel Shaft and Stud Assy..	33	113028	Pin.....	21	113128	Cylinder Head.....	13
112807	Stud.....	33	113029	Valve Tappet.....	21	113130	Oil Pump Drive Gear.....	16
112816	W8-24 Rim Assy.....	43	113030	Valve Tappet Screw.....	21	113131	Front Gear Cover.....	12
112819	Oil Seal.....	23	113031	Valve Cover.....	21	113134	Crankshaft Pulley.....	8
112820	Oil Seal.....	24	113032	Valve Cover Gasket.....	21	113135	Camshaft (Includes Plunger)	10
112821	Journal.....	42	113033	Connecting Rod Assy.....	19	113138	Cap Screw.....	14
112822	Bushing.....	42				113139	Spacer.....	14
112823	Snap Ring.....	42						

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SEC. 53 NUMERICAL LIST

Part No.	Name	Section	Part No.	Name	Section	Part No.	Name	Section
113146	Cylinder Head.....	13	113779	Snap Ring.....	36	120022	Reflector Assembly.....	32
113147	Felt Washer.....	16	113780	Shift Lever and Shaft Assy.....	36	120023	Lens Gasket.....	32
113148	Oil Seal.....	17	113784	Oil Seal.....	36	120024	Lens Retaining Band.....	32
113149	Cap Screw Slotted Head.....	22	113785	Retainer.....	36	120025	Inside Cable Assy.....	32
113154	Fork Riser Assy.....	14	113786	Spring.....	36	120027	Clutch Assy.....	4
113155	Cap Screw.....	7	113787	Shift Finger.....	36	120028	Cover and Pressure Plate Assy.	4
113156	Main Bearing.....	7	113788	Washer.....	36	120031	Lever Assy.....	4
113157	Main Bearing.....	7	113789	Set Screw.....	36	120032	Lever Adj. Screw.....	4
113158	Main Bearing.....	7	113803	Case Assy.....	36	120033	Lever Anti-Rattle Spring.....	4
113159	Main Bearing.....	7	113859	Choke Wire.....	37	120034	Pressure Spring.....	4
113160	Main Bearing.....	7	113864	Pulley.....	36	120035	Radiator Support.....	35
113161	Main Bearing.....	7	113911	Decalcomania.....	46	120036	Engine Support Assy.....	2
113162	Cap.....	7	113912	Decalcomania.....	46	120037	Engine Support Plate.....	2
113163	Cap.....	7	113929	Power Take-off and Pulley Assy.....	36	120038	Engine Support Bracket.....	2
113164	Cap.....	7				120039	Stud.....	35
113165	Cap.....	7	113931	Driven Gear.....	36	120040	Pressure Plate.....	4
113166	Cap.....	7	113932	Sliding Gear.....	36	120060	Self Locking Nut.....	51
113167	Cap.....	7	114077	Fan Belt.....	35	120061	Ell Adaptor Union 90°.....	60
113168	Connecting Rod Assy.....	19	114078	Generator Support Cradle.....	25	120062	Pressure Line.....	50
113169	Connecting Rod Assy.....	19	114080	Generator Support Cradle Cap.....	25	120063	Suction Line.....	50
113170	Connecting Rod Assy.....	19	114082	Battery Platform.....	27	120065	Street Ell 45°.....	51
113172	Governor Body Plug.....	14	114083	Rubber.....	27	120074	Knob Assy. for Fuse.....	29
113175	Cylinder Block and Main Bearing Assy.....	7	114084	Washer.....	27	120075	Rivet.....	24
113179	Ring Gear.....	9	114085	Cap Screw.....	27	120077	Pipe Plug.....	17
113192	Cylinder Head.....	13	114091	Hold Down Bolt Assy.....	27	120079	Choke Control Support.....	37
113193	Bell Housing and Oil Seal Assy.....	17	114093	Cable Assy.....	30	120080	Choke Control Assy.....	37
113195	Cap Screw Fillister Head.....	22	114094	Support Plate.....	29	120081	Hug Lock Nut.....	1, 40, 52
113196	Flywheel.....	9	114095	Hold Down Bolt.....	27	120083	Seat Support.....	40
113197	Cylinder Head.....	13	114096	Cable Assy.....	30	120084	Pivot Bracket.....	40
113198	Cylinder Head.....	13	114097	Instrument Panel.....	29	120087	Seat Support Assy.....	40
113203	Bearing.....	14	114098	Oil Line.....	29	120088	Spring.....	40
113204	Governor.....	14	114099	Cable Assy.....	30	120089	Safety Band.....	40
113751	Snap Ring.....	36	114100	Cable Assy.....	30	120090	Hex. Hd. Bolt.....	40
113752	Take-off Shaft.....	36	114105	Spindle and Support Assy.....	41	120091	Keeper.....	40
113753	Driven Gear.....	36	114109	Oil Seal.....	41	120107	Implement Shaft Control Assy	51
113754	Gasket.....	36	114113	Stud.....	41	120109	Depth Control Adj. Collar.....	51
113755	Gasket.....	36	114136	Head Light.....	32	120110	Depth Control Collar Retainer	51
113756	Shim.....	36	114138	Lights and Attaching Parts.....	32	120111	Control Stop Latch Spring.....	51
113757	Shim.....	36	114139	Tail Light.....	32	120112	Control Stop Latch Assy.....	51
113758	Retainer.....	36	114145	Hub Assy.....	41	120116	Depth Control Rod.....	51
113759	Shaft Guard.....	36	114146	Retainer Washer.....	41	120117	Depth Control Rod End.....	51
113760	Oil Tube.....	36	114149	Front Wheel and Rim Assy.....	41	120119	Control Tube.....	51
113761	Retaining Washer.....	36	114150	Hub and Cup Assy.....	41	120120	Stop Control Knob Sleeve.....	51
113762	Shaft.....	36	114151	Hub Cap.....	41	120121	Stop Rod.....	51
113763	Oil Seal.....	36	114199A	Stop.....	41	120123	Control Stop, Front.....	51
113765	Shim.....	36	114200	Steering Gear Shaft Assy.....	41	120124	Control Stop Bumper.....	51
113766	Shim.....	36	114153	Clip.....	30	120126	Control Stop, Rear.....	51
113767	Bevel Gear.....	36	114304	Battery Platform Support.....	27	120127	Control Tube Assy.....	51
113770	Washer.....	36	114305	Battery Platform.....	27	120130	Collar.....	51
113771	Nut.....	36	114308	Generator Support Cradle Cap.....	25	120131	Depth Control Stop Spring.....	51
113772	Snap Ring.....	36	120007	Cable.....	30	120132	Control Tube Bearing.....	51
113773	Bearing.....	36	120008	Cable.....	30	120133	Front Control Stop Spacer.....	51
113774	Drive Shaft.....	36	120009	Cylinder Head.....	13	120134	Depth Control Rod Assy. Pin.	51
113775	Coupling.....	36	120010	Front Lamp Bracket.....	32	120135	Piston Rod Extension.....	51
113776	Pin.....	36	120012	Rear Lamp Bracket.....	32	120139	Selector Valve Lever Assy.....	51
113777	Sliding Gear.....	36	120013	Washer.....	32	120145	Washer.....	51
113778	Thrust Washer.....	36	120014	Eyebolt.....	32	120146	Headed Pin.....	51
			120015	Lamp Cable.....	32	120147	Pin.....	51
			120017	Front and Rear Lamps.....	32	120148	Ferrule.....	51
			120021	Lens.....	32	120149	Support.....	51
						120156	Thumb Screw.....	51
						120167	Plug.....	51

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SEC. 53 NUMERICAL LIST

Part No.	Name	Section	Part No.	Name	Section	Part No.	Name	Section
120168	Gasket.....	51	120265	Pipe Plug.....	22	135448	Clevis Assy.....	40
120170	End Cap, Front.....	51	120270	Bracket.....	28	135449	Rubber Washer.....	40
120171	Oil Seal.....	51	120284	Ground Cable.....	30	135450	Rubber Bumper.....	40
120172	Washer.....	51	120298	Hydraulic Unit.....	51	135532	Gasket.....	7
120173	Snap Ring.....	51	120301	Pivot Bracket Assy.....	52	135547	Camshaft Rear Bearing.....	7
120174	Gasket.....	51	120303	Steering Arm W/Spindle.....	52	135548	Camshaft Intermediate Bearing.....	7
120175	End Cap, Rear.....	51	120306	Cap Screw.....	52	135550	Driven Member Assy.....	4
120176	Gasket.....	51	120332	Starting Crank Shaft.....	6	135551	Clutch Facing.....	4
120177	Cylinder.....	51	120334	Gasket.....	21	135556	Hydraulic Pump.....	50
120179	Spring.....	51	120336	Seat.....	40	135566	Hose.....	38
120180	Spacer.....	51	120341	Friction Strap.....	37	135583	Valve Guide.....	7
120181	Washer.....	51	120344	Seal Ring.....	51	240001	Washer.....	52
120182	Cam.....	51	120348	Spring.....	51	300128	Washer.....	52
120183	Spring.....	51	120351	"U" Bolt 3/8".....	40	310073	Hex. Locknut.....	40
120184	Plug.....	51	120352	Shim .020.....	36	A20	Wheel Weights.....	47
120186	Valve, Release.....	51	120354	Worm Gear and Wheel Matched.....	5	A5984	Lever Spring.....	50
120187	Spring, Large.....	51	130043	Sheet Metal Screw.....	37	AT102A	Carburetor Throttle Rod.....	37
120188	Valve Seat.....	51	135171	Front Axle Channel Ext. R. H.....	52	AT113A	Throttle Quadrant.....	37
120189	Seal Ring.....	51	135172	Front Axle Channel Ext. L. H.....	52	AT114	Governor Throttle Rod Guide.....	37
120190	Spring, Small.....	51	135177	Axle Tube with Bearings.....	52	AT115	Governor Throttle Rod.....	37
120191	Spring.....	51	135184	Bearing.....	52	AT116	Throttle Friction Strap.....	37
120192	Shim.....	51	135185	Pivot Pin.....	52	AT119	Throttle Lever Assy.....	37
120193	Shim.....	51	135186	Pin.....	52	AT120	Throttle Speed Control Lock.....	37
120194	Pipe Assy.....	51	135192	Front Axle and Spindle Sleeve W/Bearings.....	52	AT121	Throttle Speed Control Spring.....	37
120196	Piston Rod.....	51	135196	Wheel Spindle and Stem Assy.....	52	AT122	Drawbar Strap.....	39
120197	Cup Seal.....	51	135199	Wheel Spindle Arm R. H.....	52	AT123	Drawbar.....	39
120198	Retainer.....	51	135200	Wheel Spindle Arm, L. H.....	52	AT124	Drawbar Support.....	39
120199	Ferrule.....	51	135201	Thrust Washer.....	52	AT126	Universal Joint Pin.....	6
120200	Plug Sq. Hd.....	51	135202	Thrust Bearing.....	52	AT127	Universal Joint Cross.....	6
120201	Rim Assy 9".....	43	135203	Dust Shield.....	52	AT130	Starting Crank Universal Joint Assy.....	6
120205	Machine Screw.....	51	135204	Screw.....	52	AT131	Throttle Speed Control Pin.....	37
120206	Gasket.....	51	135205	Tie Rod Assy., R. H. complete.....	52	AT132	Clutch Release Rod.....	4
120210	Seal Ring.....	51	135206	Tie Rod Assy., L. H. complete.....	52	AT132A	Clutch Release Rod.....	4
120211	Back-up Washer.....	51	135210	Shim.....	52	AT133	Throttle Lever and Quadrant Assy.....	37
120212	Piston.....	51	135211	Bumper (rubber).....	52	AT134	Throttle Control Assy.....	37
120213	Cylinder Head.....	13	135229	Cap Screw.....	52	AT135	Governor Throttle Rod Assy.....	37
120215	Washer.....	3	135343	Socket Assy., R. H. long.....	52	AT141A	Foot Rest.....	1
120217	Mounting Plate Assy.....	51	135345	Neoprene Seal.....	52	AT143	Foot Rest Support.....	1
120219	Sheet Metal Screw.....	3	135346	Set Screw.....	52	AT144	Foot Rest Support Clip.....	1
120221	Stud.....	1	135348	Hex. Bolt.....	52	AT145	Seat Support.....	40
120222	Retainer.....	51	135349	Socket Assy., R. H. Short.....	52	AT160	Battery Cover.....	27
120223	Hug Lock Nut.....	152	135351	Socket Assy., L. H. Long.....	52	AT161	Cable.....	30
120224	Hug Lock Nut.....	152	135353	Socket Assy., L. H. Short.....	52	AT163	Starting Crank.....	6
120225	Nut.....	51	135366	Shim.....	52	AT164	Front Wheel Fork and Spindle Assy.....	5
120228	Cap Screw.....	1	135375	Knoedler Seat Support complete.....	52	AT167	Clutch Pedal Assy.....	4
120229	Cap Screw.....	1	135383	Valve Guide.....	7, 21	AT169	Rear Crossmember Assy.....	1
120230	Special Stud.....	1	135384	Nut.....	20	AT174	Engine Support Assy.....	2
120231	Main Frame Channel Assy., R. H.....	1	135439	Box Welded Assy.....	40	AT175	Engine Support Plate.....	2
120232	Main Frame Channel Assy., L. H.....	1	135440	Notched Arm Assy.....	40	AT176	Engine Support Bracket.....	2
120236	Foot Rest Support Clip.....	1	135441	Ball Bearing.....	40	AT177	Engine Support Bushing.....	2
120237	Foot Rest Support.....	1	135442	Plain Arm Assy.....	40	AT178	Engine Support Sleeve.....	2
120238A	Main Frame Channel Support, R. H.....	1	135443	"U" Post Assy.....	40	AT179	Hex. Head Bolt.....	2
120239A	Main Frame Channel Support, L. H.....	1	135444	Spring.....	40	AT180A	Rear Lamp Bracket.....	32
120240	Rear Cross Member Assy.....	1	135445	Shock Absorber.....	40	AT181	Drawbar Support.....	39
120242	Cotter Pin.....	51	135446	Spring Cup.....	40	AT182	Drawbar Support Bracket.....	39
120244	Machine Screw.....	51	135447	Rocker.....	40	AT186	Oil Filter, Air Cleaner Clamp Assy.....	38
120253	Spring.....	14				AT187	Oil Filter, Air Cleaner Clamp Bracket.....	38
120255	Snap Ring.....	23				AT188	Oil Filter, Air Cleaner Clamp Band.....	38

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Part No.	Name	Section	Part No.	Name	Section	No. Part	Name	Section
AT191	Clip.....	30	AT273	Lens Retainer.....	32	AT370	W8-24 Rim Assy.....	43
AT194	Bolt.....	40	AT274	Reflector.....	32	AT375	Main Frame Channel Assy., R. H.....	1
AT197	Cable and Oil Tube Guard.....	29,42	AT275	Front Lamp Bracket.....	32	AT376	Main Frame Channel Assy., L. H.....	1
AT199	Radiator Filler Cap.....	35	AT278	Cable Harness.....	30	AT380	Main Frame Channel Support, R. H.....	1
AT200	Propeller Shaft Housing Assy.....	42	AT280	Cable.....	30	AT381	Main Frame Channel Support, L. H.....	1
AT202	Tool Tray.....	40	AT281	Cable.....	30	AT387	Brake Pedal and Bearing Assy., R. H.....	34
AT203	Tool Tray Support Bracket.....	40	AT282	Cable.....	30	AT389	Brake Pedal Bearing.....	34
AT206A	Guard Mounting Hinge Assy.....	25	AT283	Cable.....	30	AT390	Brake Pedal Assy., L. H.....	34
AT208	Plate.....	25	AT284	Cable.....	30	AT391	Brake Shaft Bracket Assy.....	34
AT209A	Generator Adjusting Link.....	25	AT285	Cable (Magnet to Ground) or (Coil to Distributor).....	30	AT393	Brake Shaft Bracket Bearing.....	34
AT210	Fan Belt.....	35	AT286	Snap-in Terminal Adapter.....	30	AT394	Brake Shaft Assy.....	34
AT211	Drawbar.....	39	AT287	Cable.....	30	AT397	Brake Shaft Spacer.....	34
AT212	Oil Filter.....	38	AT288	Three Way Cable Con- nector.....	30,32	AT398	Brake Rod.....	34
AT214	Oil Filter Body Assy.....	38	AT289	Grommet (Rubber).....	30	AT399	Wheel Center.....	43
AT215	Oil Filter Cover Assy.....	38	AT290	Cable Harness Clip.....	38	AT400	Hub Bolt.....	43
AT216	Oil Filter Cap Screw Gasket.....	38	AT291	Cable Harness Support.....	30	AT401	Air Cleaner Inlet Cap.....	38
AT217	Oil Filter Drain Plug.....	38	AT295	Radiator Support.....	35	AT402	Rear Wheel Wrench.....	45
AT218	Oil Filter Cover Gasket.....	38	AT297	Fuel Tank Support.....	37	AT403	Clutch Housing and Guide Assy.....	4
AT219	Oil Filter Stem Gasket.....	38	AT299	Shift Lever Guide, Shift Lever and Control Assy.....	23	AT405	Clutch Release Sleeve Guide.....	4
AT220	Oil Filter Spacer.....	38	AT300	Cap Screw.....	2	AT406	Fram Trac-Pak.....	38
AT221	Oil Filter Spring Washer.....	38	AT301	Grommet.....	32	AT408	Rear Lamp, Cable Guard.....	32
AT222	Oil Filter Cap Screw.....	38	AT302	Grommet.....	32	AT411A	Front Wheel and Bearing Assy.....	41
AT223	Oil Filter Inlet Tube.....	38	AT303	Main Frame Channel Assy., R. H.....	1	AT412	Front Wheel Assy.....	41
AT224	Oil Filter Outlet Tube.....	38	AT303A	Main Frame Channel Assy., R. H.....	1	AT415	Tartar Red Lite Tractor Enamel.....	46
AT225	$\frac{1}{8}$ " Compression Male Con- nector Assy.....	33	AT304	Main Frame Channel Assy., L. H.....	1	AT416	Exhaust Muffler.....	20
AT227	$\frac{1}{8}$ " Compression Sleeve.....	29,38	AT309	$\frac{1}{8}$ " Street Elbow.....	38	AT420	Oil Filter, Air Cleaner and Clamp Assy.....	38
AT228	$\frac{1}{8}$ " Compression Nut.....	29,38	AT318	Radiator Grille.....	3	AT421	Clutch Housing and Release Assy.....	4
AT229	$\frac{1}{8}$ " Compression Male Elbow Assy.....	38	AT319	Side Plate, R. H.....	3	AT423A	Instrument Panel Assy.....	29
AT231	$\frac{1}{8}$ " Compression Tee Assy.....	38	AT320	Side Plate, L. H.....	3	AT424	Distributor Gear.....	28
AT233	$\frac{1}{8}$ " Compression Female Con- nector Assy.....	29,38	AT321B	Engine Hood.....	3	AT452	Rear Axle Housing.....	33
AT235	Gasket.....	25,38	AT324	Engine Hood Strap Washer.....	3	AT453	Main Axle.....	33
AT236	Oil Gauge Assy.....	29	AT325	Name Plate.....	3	AT454	Wheel Axle.....	33
AT239	Oil Gauge Tube.....	29	AT326	Fastener Unit.....	3	AT455	Pinion.....	33
AT240	Exhaust Muffler.....	20	AT327	Battery Platform Assy.....	27	AT456	Brake Upper Cover Assy.....	34
AT241	Clutch Release Sleeve and Bearing Assy.....	4	AT329	Air Cleaner Outlet Pipe.....	38	AT458	Brake Guide.....	34
AT242	Clutch Release Sleeve.....	4	AT330	Fuel Line Assy. (Includes Nuts).....	37	AT459	Brake Lower Cover Assy.....	34
AT242A	Clutch Release Sleeve.....	4	AT331	Clutch Assy.....	4	AT464	Brake Lining.....	34
AT243	Clutch Release Bearing.....	4	AT332	Cover and Pressure Plate Assy.....	4	AT469	Brake Spring—Upper.....	34
AT248	Battery Clamp.....	27	AT334	Pressure Plate.....	4	AT470	Brake Spring—Lower.....	34
AT249	Steering Shaft Universal Joint.....	5	AT335	Pressure Spring.....	4	AT471	Brake Link.....	34
AT255A	Instrument Panel.....	29	AT336	Pressure Spring Retainer.....	4	AT472	Brake Locking Cam Assy.....	34
AT256	Instrument Panel Cover.....	29	AT337	Lever.....	4	AT475	Eye Bolt.....	34
AT257	Ammeter.....	29	AT338	Lever Adjusting Screw.....	4	AT476	Hex. Cap Screw.....	34
AT260	Starting Switch.....	29	AT339	Lever Pin.....	4	AT477	Lock Nut.....	34,40
AT261	Generator and Light Switch Assy.....	29	AT340	Lever Anti-Rattle Spring.....	4	AT478	Rear Lamp Bracket Spacer.....	32
AT262	Generator and Light Switch.....	29	AT341	Driven Member Assy.....	4	AT479	Pin.....	34
AT263	Generator and Light Switch Knob.....	29	AT343	Facing Section—Thin.....	4	AT480	Pin.....	34
AT264	Generator and Light Switch Nut.....	29,37	AT344	Facing Section—Thick.....	4	AT481	"C" Washer.....	34
AT265	Magnet to Switch with Two Keys.....	29	AT345	Cap Screw.....	20	AT482	Brake Shoe Assy.....	34
AT267	Fuse Mounting.....	29	AT346	Cable.....	30	AT500	Transmission and Stud Assy.....	23
AT268	Fuse.....	29	AT352	Take-off Shaft.....	36	AT501	Transmission Stud.....	23
AT269	Front Lamp.....	32	AT353	Oil Seal.....	36			
AT270	Rear Lamp.....	32	AT355	Hose Clamp.....	38			
AT271	Lens Gasket.....	32	AT366	Drawbar Bracket Assy.....	39			
AT272	Lens.....	32	AT369	Tartar Red Lite Tractor Enamel.....	46			

WHEN ORDERING PARTS BE SURE TO STATE MODEL, SERIAL AND ENGINE NUMBER OF TRACTOR

B. F. AVERY MODEL "A" SERVICE PARTS

SEC. 53 NUMERICAL LIST

No. Part	Name	Section	No. Part	Name	Section	No. Part	Name	Section
AT503	Transmission Case Assy.....	23	AT628	Plug.....	51	AT769A	Brake Pedal Return Stop....	34
AT505	Differential Carrier and Oil Seal Assy.....	24	AT629	Gasket.....	51	AT772	Pulley.....	25
AT507	Shaft Assy.....	36	AT644	Seal Ring.....	51	AT773	Generator Mounting Hinge...	25
AT508	Piston (3" .040 O. S.).....	18	AT650	Lever.....	50	AT776	Nipple.....	28
AT509	Piston (3" .060 O. S.).....	18	AT652	Ermeto Male Connector Assy.....	50	AT780	Distributor Clamp Arm.....	28
AT510	Piston Compression Ring (3" .040 O. S.).....	18	AT654	Piston Connector.....	50	AT782	Distributor Clamp Arm Dial...	28
AT511	Piston Compression Ring (3" .060 O. S.).....	18	AT655	Implement Shaft and Bearing Assy.....	50	AT783	Engine Assy.....	7
AT522	Piston Oil Ring (3" .040 O. S.).....	18	AT655C	Implement Shaft Assy.....	51	AT784	Implement Shaft Bearing.....	50
AT523	Piston Oil Ring (3" .060 O. S.).....	18	AT658A	Implement Shaft Bearing Plate Assy., R. H.....	50	AT796	Hex. Cap Screw.....	43
AT529	Piston Pin (.003 O. S.).....	18	AT659A	Implement Shaft Bearing Plate, L. H.....	50	AT797	Nipple.....	28
AT530	Connecting Rod Bearing Shell (.020 U. S.).....	19	AT660	Implement Shaft and Crank Assy.....	50	AT810	Propeller Shaft.....	42
AT531	Connecting Rod Bearing Shell (.040 U. S.).....	19	AT662	Implement Shaft Clamp.....	50	AT811	Universal Joint.....	42
AT532	Connecting Rod Bearing Shell (.060 U. S.).....	19	AT664	Implement Shaft Link.....	50	AT812	Yoke.....	42
AT533	Front and Center Main Bearing Shell (.060 U. S.).....	7	AT665	Implement Shaft Link Bushing.....	50, 51	AT813	Journal.....	42
AT538	Rear Main Bearing Shell (.060 U. S.).....	7	AT666	Implement Shaft Control Assy.....	50	AT814	Bushing.....	42
AT550	Engine Assy.....	7	AT667	Control Rod Assy.....	50	AT815	Retainer.....	42
AT551	Spark Plug.....	13	AT669	Selector Sleeve.....	50	AT816	Seal.....	42
AT552	Cylinder Block and Main Bearing Cap Assy.....	7	AT670	Flat Head Rivet.....	50	AT817	Seal Cap.....	42
AT555	Front and Center Main Bearing Cap.....	7	AT671	Control Rod Stop.....	50	AT818	Glass Jar.....	38
AT556	Rear Main Bearing Cap.....	7	AT673	Control Housing.....	50	AT822	Felt Ring.....	50
AT557	Cap Screw.....	7	AT674	Ball Spring.....	50	AT823	Pipe Plug.....	50, 51
AT561	Crankshaft.....	8	AT675	Fastener Unit—Stop to Housing.....	50	AT824	Pipe Plug.....	51
AT562	Flywheel & Ring Gear Assy.....	9	AT676	Trip Lever, R. H.....	50	AT825	Pipe Plug.....	51
AT564	Ring Gear.....	9	AT677	Trip Lever, L. H.....	50	AT826	Rubber Gasket.....	38
AT566	Camshaft.....	10	AT678	Trip Lever Pin.....	50	AT830	Back-up Washer.....	51
AT568	Distributor Drive Gear.....	10	AT679	Trip Lever Link.....	50	AT831	Expansion Plug.....	51
AT569	Bayonet Oil Gauge Assy.....	11	AT680	Trip Lever Spacer.....	50	AT842	Washer.....	2
AT570	Bayonet Tube and Bracket Assy.....	11	AT681	Stop Collar.....	50	AT844	Key.....	36
AT571	Bayonet Tube Felt Washer.....	11	AT682	Stop Collar Take-up Spring.....	50	ATP840	Gasket Kit.....	7
AT572	Front Gear Cover.....	12	AT683	Stop Collar Adjusting Tube.....	50	K846	Washer.....	47
AT573	Distributor Bracket.....	12	AT684	Stop Collar Adjusting Spring.....	50	OW304	Bowl.....	49
AT574	Distributor Cork Oil Seal.....	12	AT685	Control Rod Handle.....	50	OW341	Cover.....	49
AT575	Breather Pipe.....	12	AT686	Thumb Screw.....	50	OW352	Screen.....	49
AT576	Breather Cap.....	12	AT687	Reducer Bushing—Ermeto Coupling.....	50	OW353	Clamp Wire and Stud.....	49
AT577	Cylinder Head.....	13	AT689	Lever Spring Retainer.....	50	OW416	Fuel Strainer.....	49
AT578	Oil Pump Assy.....	16	AT690	Lever Bearing.....	50	OW432	Shut-off Cock.....	49
AT584	Piston Pin.....	18	AT729	Hydraulic Fluid.....	46	OW445	Assy. Clamp Wire.....	49
AT585	Piston Pin Bearing.....	18	AT730	Stabilizer Arm.....	50	OW462	Nut and Cap.....	49
AT586	Connecting Rod Assy.....	19	AT731	Stabilizer Arm Jaw.....	50	P2776	Glass Container.....	38
AT589	Cap Screw.....	18	AT732	Stabilizer Arm Cap.....	50	VT356	Pipe Plug.....	35
AT591	Manifold.....	20	AT734	Take-up Spring Tube.....	50	VT368	Pivot Pin Lock.....	52
AT592	Stud—Long.....	20	AT735	Take-up Spring Washer.....	50	VT646	Washer.....	41
AT594	Governor Bumper Screw.....	14	AT736	Control Rod and Collar Assy.....	50	VT657	Clip.....	37
AT595	Governor Bumper Spring.....	14	AT750	Choke Control Assy.....	37	VT658A	Front Wheel.....	41
AT597	Exhaust Muffler Clamp.....	20	AT751	Choke Control Support.....	37	VT663	Dust Cap.....	41
AT598	U Bolt.....	20	AT752	Throttle Rod and Choke Control Guide.....	37	X1559-1	Dust Cap.....	38
AT599	Governor Lever Assy. Kit.....	14	AT753	Choke Wire Clip.....	37	X1560-1	Dust Cap.....	38
AT602	Pump Assy.....	50	AT758	Rim Assy.....	43	12P1	Piston Ring Set 3 1/4" Std.....	18
AT615	Pump Coupling.....	50	AT759	Rim Lug.....	43	12P2	Piston Ring Set 3 1/4" .020 O.S.....	18
AT616	Lock Nut.....	50	AT762	Decalcomania.....	46	12P3	Piston Ring Set 3 1/4" .030 O.S.....	18
AT623	Power Unit Assy.....	50	AT763	Decalcomania.....	46	12P4	Piston Ring Set 3 1/4" .040 O.S.....	18
AT627	Retainer.....	51	AT764	Decalcomania.....	46	12P5	Piston Ring Set 3 1/4" .060 O.S.....	18
			AT767	Dust Collector.....	38	12P6	Piston Ring Set 3 1/8" Std.....	18
			AT768	Brake Pedal Return Spring.....	34	12P7	Piston Ring Set 3 1/8" .020 O.S.....	18
						12P8	Piston Ring Set 3 1/8" .030 O.S.....	18
						12P9	Piston Ring Set 3 1/8" .040 O.S.....	18
						12P10	Piston Ring Set 3 1/8" .060 O.S.....	18
						12P11	Piston Assy. 3 1/4" Std. (Aluminum).....	18
						12P12	Piston Assy. 3 1/4" .020 O.S. (Aluminum).....	18
						12P13	Piston Assy. 3 1/4" .030 O.S. (Aluminum).....	18

WHEN ORDERING PARTS BE SURE TO STATE MODEL, SERIAL AND ENGINE NUMBER OF TRACTOR

B. F. AVERY MODEL "A" SERVICE PARTS

SEC. 53 NUMERICAL LIST

No. Part	Name	Section	No. Part	Name	Section	No. Part	Name	Section
12P14	Piston Assy. 3 1/4" .040 O.S. (Aluminum).....	18	12P29	Main Bearing Set Front and Center Std.....	7	12P43	Expander Type Piston Ring Set Std.....	18
12P15	Piston Assy. 3 1/4" .060 O.S. (Aluminum).....	18	12P30	Main Bearing Set Front and Center .020 U.S.....	7	12P44	Expander Type Piston Ring Set .020 O.S.....	18
12P16	Piston Assy. 3 1/4" Std. (Cast Iron).....	18	12P31	Main Bearing Set Front and Center .040 U.S.....	7	12P45	Expander Type Piston Ring Set .030 O.S.....	18
12P17	Piston Assy. 3 1/4" .020 O.S. (Cast Iron).....	18	12P32	Main Bearing Set Rear Std... U.S.....	7	12P46	Set of Flexible Lines for Hydraulic Control.....	50
12P18	Piston Assy. 3 1/4" .030 O.S. (Cast Iron).....	18	12P33	Main Bearing Set Rear .020 U.S.....	7	12P47	Piston Assy 3 1/4" .005 (Aluminum).....	18
12P19	Piston Assy. 3 1/4" .040 O.S. (Cast Iron).....	18	12P34	Main Bearing Set Rear .040 U.S.....	7	12P49	Front Wheel Fork and Spindle Assy.....	5
12P20	Piston Assy. 3 1/4" .060 O.S. (Cast Iron).....	18	12P37	Connecting Rod Bearing Shell Set .002 U.S.....	19	12P50	Engine.....	7
12P21	Piston Assy. 3 1/4" Std.....	18	12P38	Front and Center Main Bearing Shell Set .002 U.S..	7	12P51	Engine.....	7
12P22	Piston Assy. 3 1/4" .020 O.S.....	18	12P39	Rear Main Bearing Shell Set .002 U.S.....	7	12P52	Cable Set.....	30
12P23	Piston Assy. 3 1/4" .030 O.S.....	18	12P40	Expander Type Piston Ring Set Std.....	18	12P53	Cable Set.....	30
12P24	Piston Assy. 3 1/4" .040 O.S.....	18	12P41	Expander Type Piston Ring Set .020 O.S.....	18	12P54	Exhaust Valve Set.....	21
12P25	Piston Assy. 3 1/4" .060 O.S.....	18	12P42	Expander Type Piston Ring Set .040 O.S.....	18	12P55	Intake Valve Set.....	21
12P26	Connecting Rod Bearing Set Std.....	19				12P60	Stud Set.....	1
12P27	Connecting Rod Bearing Set .020 U.S.....	19				12P68	Package Seals—Hydraulic Unit.....	51
12P28	Connecting Rod Bearing Set .040 U.S.....	19				12P69	Package Seals—AT602 Pump.....	50
						12P70	"U" Bolt Package.....	40
						13P519	Seal Ring Kit—135556 Pump.....	50

SEC. 54 STANDARD PARTS LIST

Cap Screw—Hex. Head NC-3 Thread	Cap Screw—Flat Head NC-3 Thread	Hex. Nut—Regular—Semi-Finished NC-2 Thread
1M0804..... 1/4"-20 x 1 1/2"	3M0805..... 1/4"-20 x 5/8"	32M08Z(Plated)..... 1/4"
1M0805..... 1/4"-20 x 3/4"	Machine Bolt—Regular Square Head—Unfinished NC-2 Thread	32M10Z(Plated)..... 1/4"
1M1005..... 5/8"-18 x 5/8"	12M1412..... 1/2"-14 x 1 1/2"	Hex. Nut—Regular—Unfinished NC-2 Thread
1M1006..... 5/8"-18 x 3/4"	12M1610..... 1/2"-13 x 1 1/4"	35M08..... 1/4"-20
1M1007..... 5/8"-18 x 7/8"	Carriage Bolt—Short Square Neck NC-2 Thread	35M12..... 3/8"-16
1M1010..... 5/8"-18 x 1 1/4"	13M0869..... 1/4"-20 x 8 3/8"	35M14..... 1/2"-14
1M1014..... 5/8"-18 x 1 3/4"	13M1208..... 3/8"-16 x 1"	35M16..... 1/2"-13
1M1205..... 3/8"-16 x 5/8"	13M1218..... 3/8"-16 x 2 1/4"	Hex. Nut—Regular Jam—Unfinished NC-2 Thread
1M1206..... 3/8"-16 x 3/4"	13M1418..... 1/2"-14 x 2 1/4"	36M10..... 5/8"-18
1M1207..... 3/8"-16 x 1"	13M2012..... 5/8"-11 x 1 1/2"	36M12..... 5/8"-16
1M1209..... 3/8"-16 x 1 1/8"	13M2036..... 5/8"-11 x 4 1/2"	Hex. Nut—Light—Semi-Finished NF-2 Thread
1M1212..... 3/8"-16 x 1 1/2"	Stove Bolt—Round Head NC-2 Thread	38M08..... 1/4"-28
1M1214..... 3/8"-16 x 1 3/4"	18M0604..... 3/8"-24 x 1 1/2"	38M10..... 3/8"-24
1M1218..... 3/8"-16 x 2 1/4"	18M0605..... 3/8"-24 x 5/8"	38M12..... 3/8"-24
1M1220..... 3/8"-16 x 2 1/2"	18M0608..... 3/8"-24 x 3/4"	38M14..... 1/2"-20
1M1226..... 3/8"-16 x 3 1/4"	18M0608..... 3/8"-24 x 1"	38M16..... 1/2"-20
1M1608..... 1/2"-13 x 1"	18M0612..... 3/8"-24 x 1 1/2"	38M20..... 5/8"-18
1M1610..... 1/2"-13 x 1 1/4"	18M0804..... 1/4"-20 x 1 1/2"	39M12..... 3/8"-24 Jam Nut
1M1616..... 1/2"-13 x 2"	18M0805..... 1/4"-20 x 5/8"	39M16..... 1/2"-20 Jam Nut
1M1628..... 1/2"-13 x 3 1/2"	18M0807..... 1/4"-20 x 7/8"	39M20..... 3/8"-18 Jam Nut
1M1808..... 5/8"-12 x 1"	18M1006..... 5/8"-18 x 3/4"	Castle Nut—Light—Semi-Finished NF-2 Thread
1M1810..... 5/8"-12 x 1 1/4"	Machine Screw—Round Head NC-2 Thread	40M12..... 3/8"-24
1M1812..... 5/8"-12 x 1 1/2"	20M0403..... No. 6-32 x 3/8"	40M18..... 1/2"-18
1M1814..... 5/8"-12 x 1 3/4"	20M0602Z(Plated)..... No. 10 x 1/4"	40M24..... 3/4"-16
1M2006..... 5/8"-11 x 3/4"	20M0604..... No. 10-24 x 1 1/2"	40M28..... 1/2"-14
1M2010..... 5/8"-11 x 1 1/4"	20M0804..... 1/4"-20 x 1 1/2"	Hex. Nut—Light Slotted—Semi-Finished NF-2 Thread
1M2012..... 5/8"-11 x 1 1/2"	20M0808..... 1/4"-20 x 1"	41M16..... 1/2"-20
Cap Screw—Hex. Head NF-3 Thread	20M0816..... 1/4"-20 x 2"	41M18..... 3/8"-18
2M0803..... 1/4"-28 x 3/4"	20M1005..... 5/8"-18 x 5/8"	41M24..... 3/4"-16
2M1008..... 5/8"-24 x 1"	20M1208..... 5/8"-16 x 1"	Hex. Nut For Machine Screw NF-2 Thread
2M1018..... 5/8"-24 x 2"	Machine Screw—Round Head NF-2 Thread	43M06..... No. 10-32
2M1204..... 3/8"-24 x 1 1/2"	21M0604..... No. 10-32 x 1 1/2"	Square Nut For Stove Bolt NC-2 Thread
2M1206..... 3/8"-24 x 3/4"	Set Screw—Square Head—Cup Point NC-2 Thread	44M06..... 3/8"-24
2M1207..... 3/8"-24 x 7/8"	26M1608..... 1/2"-13 x 1"	
2M1208..... 3/8"-24 x 1"	Set Screw—Headless Slotted—Oval Point NC-2 Thread	
2M1209..... 3/8"-24 x 1 1/8"	28M1004Z(Plated)..... 1/8" x 1 1/2"	
2M1212..... 3/8"-24 x 1 1/2"	29M1004..... 5/8"-18 x 1 1/2"	
2M1407..... 1/2"-20 x 7/8"	29M1206..... 5/8"-16 x 3/4"	
2M1412..... 1/2"-20 x 1 1/2"		
2M1610..... 1/2"-20 x 1 1/2"		
2M1612..... 1/2"-20 x 1 3/4"		
2M1614..... 1/2"-20 x 1 1/2"		
2M1616..... 1/2"-20 x 2"		
2M1628..... 1/2"-20 x 3 1/2"		
2M1648..... 1/2"-20 x 6"		
2M1814..... 1/2" x 1 3/4"		
2M2012..... 5/8" x 1 1/2"		
2M2022..... 5/8" x 2 3/4"		
2M2036..... 5/8" x 4 1/2"		

WHEN ORDERING PARTS BE SURE TO STATE MODEL, SERIAL AND ENGINE NUMBER OF TRACTOR

B. F. AVERY MODEL "A" SERVICE PARTS

SEC. 54 STANDARD PARTS LIST

Wing Nut—Solid—NC-2 Thread
46M08..... $\frac{1}{4}$ "-20

Lock Washer
48M062.....No. 10
48M062Z (Plated).....No. 10
48M072.....No. 12
48M082..... $\frac{1}{4}$ "
48M082Z (Plated)..... $\frac{1}{4}$ "
48M102Z (Plated)..... $\frac{1}{8}$ "
48M102..... $\frac{5}{16}$ "
48M103..... $\frac{1}{8}$ " Heavy
48M122..... $\frac{3}{8}$ "
48M142..... $\frac{7}{8}$ "
48M162..... $\frac{1}{2}$ "
48M181..... $\frac{3}{8}$ " Light
48M182..... $\frac{3}{8}$ "
48M202..... $\frac{5}{8}$ "
48M221..... $\frac{5}{8}$ "

Lock Washer—Shake Proof
49M051.....No. 8
49M101..... $\frac{5}{8}$ "
49M121..... $\frac{3}{8}$ "
49M141..... $\frac{1}{8}$ "
49M161..... $\frac{1}{2}$ "
49M181..... $\frac{3}{8}$ "
49M201..... $\frac{5}{8}$ "

Plain Washer S. A. E.
50M08..... $\frac{1}{4}$ "
50M08Z (Plated)..... $\frac{1}{4}$ "
50M18..... $\frac{1}{8}$ "
50M20..... $\frac{5}{8}$ "

Plain Washer U. S. Standard
51M06..... $\frac{3}{8}$ "
51M10..... $\frac{3}{8}$ "
51M12..... $\frac{3}{8}$ "

Pipe Ferrule—Standard Pipe Reamed
54M1..... $\frac{1}{4}$ " x $\frac{1}{2}$ "

Cotter Pins
55M0203Z (Plated)..... $\frac{1}{16}$ " x $\frac{3}{8}$ "
55M0204..... $\frac{1}{16}$ " x $\frac{1}{2}$ "
55M0206..... $\frac{1}{16}$ " x $\frac{3}{4}$ "
55M0208..... $\frac{1}{16}$ " x 1"
55M0304..... $\frac{1}{16}$ " x $\frac{1}{2}$ "
55M0305..... $\frac{1}{16}$ " x $\frac{5}{8}$ "
55M0306..... $\frac{1}{16}$ " x $\frac{3}{4}$ "
55M0307..... $\frac{1}{16}$ " x $\frac{7}{8}$ "
55M0308..... $\frac{1}{16}$ " x 1"
55M0408..... $\frac{1}{16}$ " x 1"
55M0410..... $\frac{1}{16}$ " x $1\frac{1}{4}$ "
55M0412..... $\frac{1}{16}$ " x $1\frac{1}{2}$ "
55M0510..... $\frac{1}{16}$ " x $1\frac{1}{4}$ "
55M0512..... $\frac{1}{16}$ " x $1\frac{1}{2}$ "
55M0610..... $\frac{3}{16}$ " x $1\frac{1}{4}$ "
55M0618..... $\frac{3}{16}$ " x $2\frac{1}{4}$ "
55M0806..... $\frac{1}{4}$ " x $\frac{3}{4}$ "
55M0814..... $\frac{1}{4}$ " x $1\frac{1}{4}$ "
55M0816..... $\frac{1}{4}$ " x 2"

Clevis Pin
56M08..... $\frac{1}{4}$ " x $5\frac{1}{4}$ "
56M10..... $\frac{5}{8}$ " x $\frac{1}{2}$ "
56M12..... $\frac{3}{8}$ " x $1\frac{1}{2}$ "
56M16..... $\frac{1}{2}$ " x 1 $27/64$ "

Taper Pin
57M0905.....No. 00- $\frac{1}{8}$ "

Rivet—Button Head
65M0308..... $\frac{1}{2}$ " x 1"
65M0408..... $\frac{1}{8}$ " x 1"
65M0806..... $\frac{1}{4}$ " x $\frac{3}{4}$ "
65M0807..... $\frac{1}{4}$ " x $\frac{1}{2}$ "
65M0812..... $\frac{1}{4}$ " x $1\frac{1}{2}$ "

Rivet—Flat Head
66M0804..... $\frac{1}{4}$ " x $\frac{1}{2}$ "
66M0805..... $\frac{1}{4}$ " x $\frac{5}{8}$ "
66M0813..... $\frac{1}{4}$ " x $1\frac{5}{8}$ "

Rivet—Tubular—Flat Head
69M0808..... $\frac{1}{8}$ " x $\frac{1}{4}$ "
69M0908..... $9/64$ " x $\frac{1}{4}$ "
69M1210..... $\frac{3}{8}$ " x $\frac{5}{8}$ "

Rivet—Tubular—Flat Head
Countersunk—Brass
72M10..... $9/64$ " x $\frac{1}{4}$ "
72M12..... $9/64$ " x $\frac{5}{8}$ "

Balls—Steel
75M08..... $\frac{1}{4}$ "
75M12..... $\frac{3}{8}$ "
75M20..... $\frac{5}{8}$ "
75M13..... $1\frac{1}{2}$ "

Woodruff Key
76M0304.....No. 2
76M0405.....No. 5
76M0606.....No. 9
76M0809.....No. 18
76M1010.....No. D

Expansion Plug
77M10..... $\frac{1}{4}$ "
77M48.....3"

Yoke End—Adjustable
79M10..... $\frac{5}{8}$ "-24
79M12..... $\frac{3}{8}$ "-24

Alemite Fitting
80M26.....Straight..... $\frac{1}{4}$ "-28
80M52..... $67\frac{1}{2}$ "..... $\frac{1}{8}$ " Pipe

Tinnerman Speed Nut
81M1..... $\frac{3}{8}$ "-24
81M2..... $\frac{1}{4}$ "-20
81M3..... $\frac{5}{8}$ "-18

Timken Bearing Cups
82M14.....Tim. 25520..... $3\frac{1}{2}$ "
82M15.....Tim. 14276..... $2\frac{1}{2}$ "
82M16.....Tim. 1328..... $2\frac{1}{8}$ "
82M17.....Tim. 362A..... $3\frac{1}{2}$ "
82M19.....Tim. 15250..... $2\frac{1}{2}$ "
82M20.....Tim. 3821..... $3\frac{3}{4}$ "
82M25.....Tim. 09196..... $1\frac{5}{8}$ "
82M26.....Tim. 09195..... $1\frac{5}{8}$ "

Timken Bearing Cones
83M13.....Tim. 14137A..... $1\frac{3}{8}$ "
83M14.....Tim. 25578..... $1\frac{5}{8}$ "
83M15.....Tim. 14125..... $1\frac{1}{4}$ "
83M16.....Tim. 1380..... $\frac{7}{8}$ "
83M17.....Tim. 368A.....2"
83M20.....Tim. 3876..... $1\frac{1}{2}$ "
83M21.....Tim. 25580..... $1\frac{3}{4}$ "
83M22.....Tim. 15120..... $1\frac{1}{2}$ "
83M27.....Tim. 15118..... $1\frac{1}{2}$ "
83M28.....Tim. 09074..... $\frac{3}{4}$ "
83M29.....Tim. 07098..... $\frac{1}{2}$ "
83M34.....Tim. 09078..... $\frac{3}{4}$ "

Pipe Plug
84M046 (Slotted Head)..... $\frac{1}{8}$ "
84M086 (Slotted Head)..... $\frac{1}{4}$ "
84M121 (Square Head)..... $\frac{3}{8}$ "
84M161 (Square Head)..... $\frac{1}{2}$ "
84M163 (Counter Sunk Head)..... $\frac{1}{2}$ "
84M321 (Square Head).....1"

Screw—Thread Cutting—Round Head
Type 1—NC-2 Thread
87M0503.....No. 8-32 x $\frac{3}{8}$ "

Screw—Thread Cutting—Recessed Hex.
Head Type 1—NC-2 Thread
88M1204..... $\frac{3}{8}$ "-16 x $\frac{1}{2}$ "