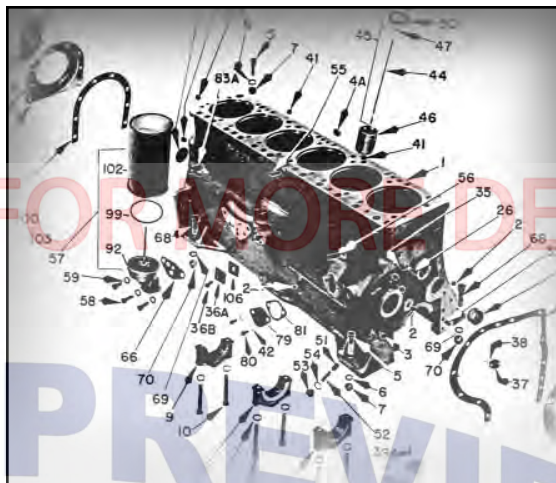




Allis Chalmers

Parts and Operator's Manual

Mowing Attachment
for
Models B & C Tractor

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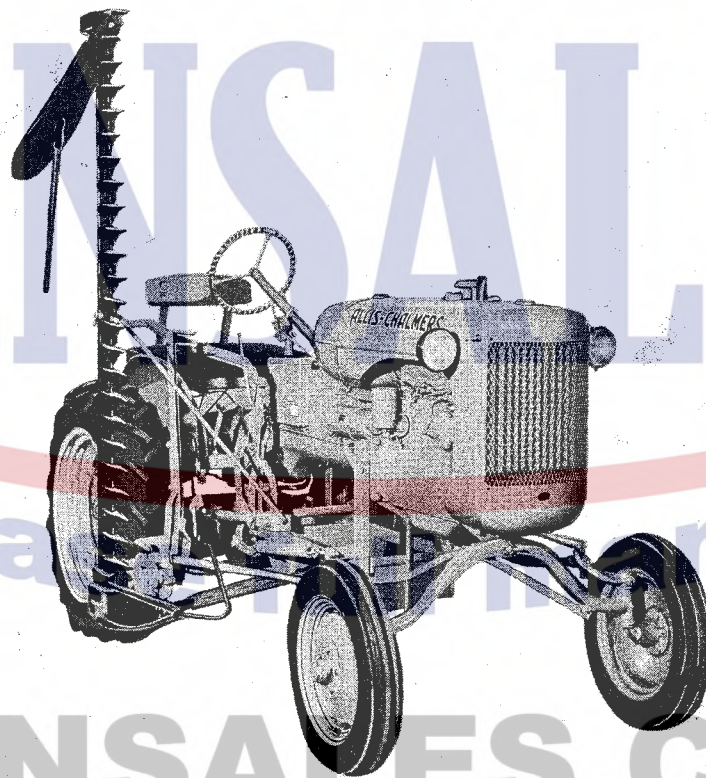
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AC-OP-BCA MWR

Parts and Operator's Manual

**SETTING UP DIRECTIONS
AND
REPAIR PARTS LIST
FOR
ALLIS-CHALMERS
MODEL "B" & "C" TRACTOR
MOWING ATTACHMENT**



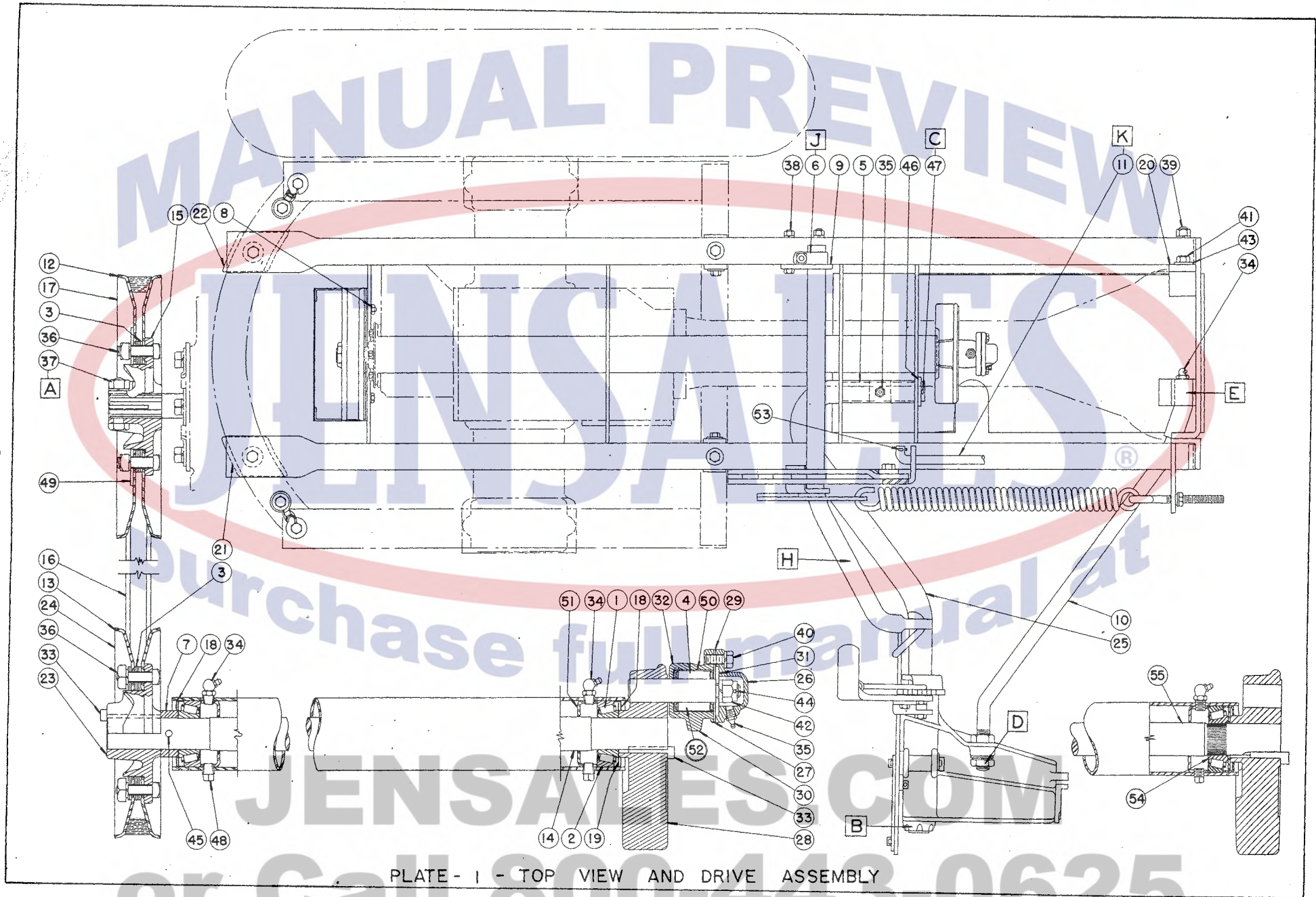
ALLIS-CHALMERS MFG. CO.

**TRACTOR DIVISION
MILWAUKEE 1, WISCONSIN**

U. S. A.

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FORM TPL-120F



TOP VIEW & DRIVE ASSEMBLY (Cont'd)

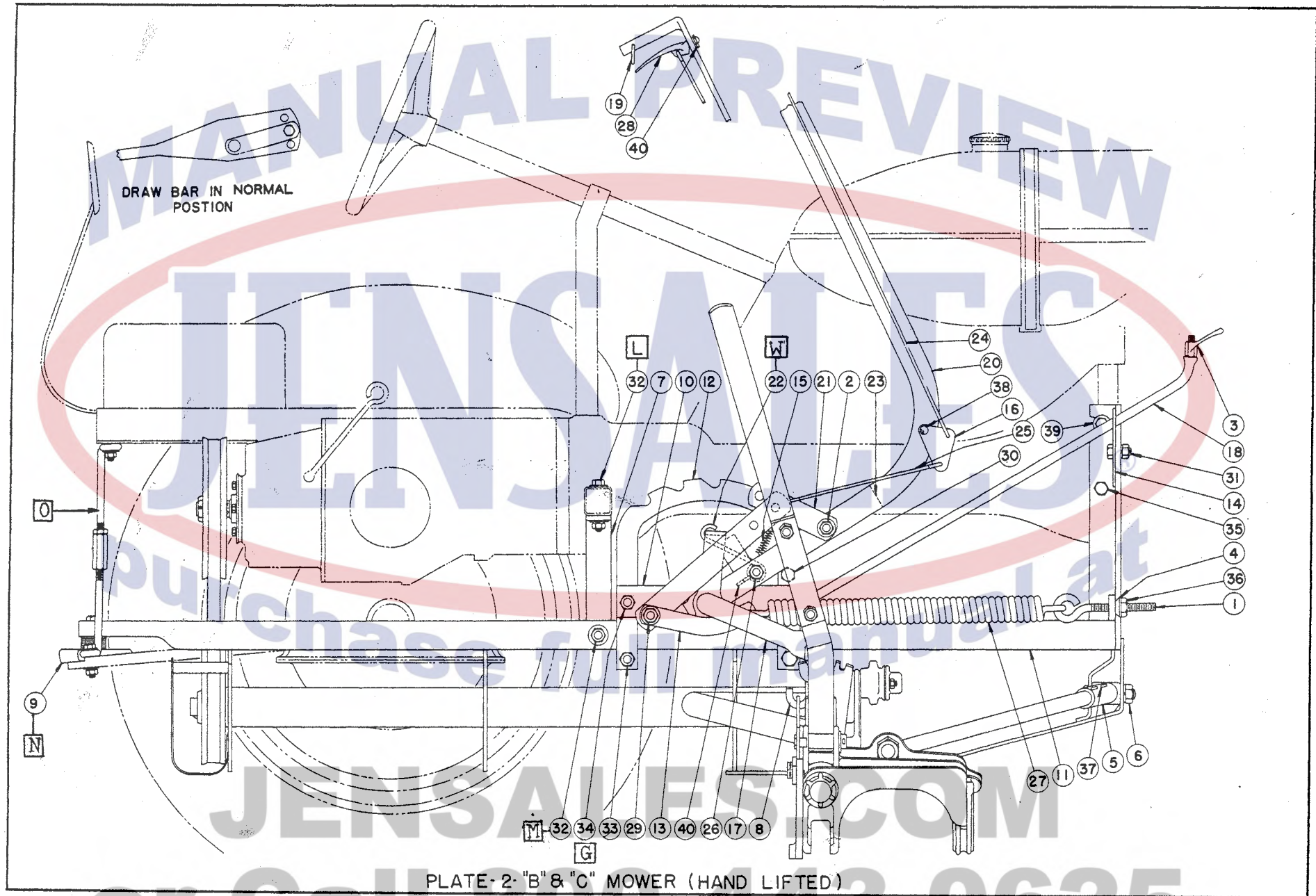
(See Plate 1)

Item	Part Number	Qty.	Name
52	310473	1	Bearing Assembly - Order Items 4 and 50
53	900938	1	Cotter Pin, 3/16" x 1"
54	209926	1	Cone (Timken #15118) Interchangeable with 310468 Cone when used w/313652 Final Drive Shaft
55	313652	1	Final Drive Shaft, Steel - Interchangeable with 307815 Final Drive Shaft, when used w/313651 Cone

B & C MOWER (HAND LIFTED)

(See Plate 2 Page 16)

Item-	Number	Qty.	Name	
1	300900	1	Spring Eyebolt - Steel	
2	301314	1	Bushing .675 O.D. x .493 I.D. x 7/16" Long - Steel	
	311389	2	Bushing .675 O.D. x .493 I.D. x 5/32" Long - Steel	
	913521	1	Extruded Hex Head Bolt, 7/16" x 2-1/4"	
	912000	2	Platwasher, 1/2" x 1-1/4" x #14 Gauge	
	904207	1	Lockwasher 7/16", Regular	
3	301674	1	Transport Rod Nut - Malleable	
4	301781	1	Pivot Washer - Malleable	
5	305907	1	Pull Brace Anchor - Malleable	
6	306059	1	Pull Brace Bushing 21/32" I.D. x 7/8" O.D. x 2" Long - Steel	
	912827	1	Extruded Hex Head Bolt 5/8" x 3-1/4"	
	910808	1	Lockwasher 5/8", Heavy	
7	306060	2	Tube Support - Steel	
8	306081	1	Lift Link - Steel	
9	307888	1	Drawbar Block, Right - Cast Iron	
	307889	1	Drawbar Block, Left - Cast Iron	
10	308617	1	Lift Shaft Bearing Strap	Weld Assy. - Includes the following parts: Not Serviced Separately Order Assembly #308617
	306063	1	Bushing	
	308616	1	Bearing Strap	
11	308644	1	Main Frame Weld Assembly -	Includes the following parts: Not Serviced Separately Order Assembly #308644
	305949	1	Drag Bar Tube	
	306056	1	Skid	
	306067	2	Ratchet Attaching Plate	
	306394	1	Fly Wheel Guard	
	307872	1	Front Tie	
	307873	1	Pull Brace Strap	
	307876	1	Drive Tube	
	307877	1	Drive Tube Assembly	
	307879	4	Tube Support	
12	307885	1	Spring Anchor	
	307886	1	Spring Anchor	
	307887	1	Side Tube, Left	
	307894	1	Side Angle	
	307895	2	Side Tube Filler	
	307896	1	Side Tube Assembly, Right	
	307897	1	Side Tube Assembly, Left	
13	308646	1	Ratchet - Steel	
14	308648	1	Lift Spring Link - Steel	
15	309386	1	Transport Rod Strap - Steel	
16	309724	1	Lever Spring - Steel	
17	310008	1	Bell Crank - Steel	
18	310570	1	Lift Shaft Weld Assembly (Supersedes #308647 Interchangeable) Incl. the following parts:	Not Serviced Separately Order Assembly #310570
	307875	1	Lift Shaft Arm	
	308620	1	Lift Shaft	
	310569	1	Spring Arm - This part is available to be welded to lift shaft assemblies on early machines if Hydraulic Equipment is to be installed	
19	310575	1	Transport Rod - Steel	
20	311067	1	Hand Latch Ring - Steel	
21	311069	1	Lift Lever Weld Assembly - Includes the following parts:	Not Serviced Separately Order Assembly #311069
	311068	1	Pad	
	311397	1	Lever	
22	311393	1	Latch Weld Assembly - Includes the following parts:	Not Serviced Separately Order Assembly #311393
	311390	1	Pin	
	311391	1	Latch, Left	
	311392	1	Latch, Right	



(See Plate 2)

Item	Part Number	Qty.	Name
22	311394	1	Lift Shaft Lock - Steel
23	311395	1	Lever Hammer Strap - Steel
24	311400	1	Long Latch Rod - Steel
25	311401	1	Short Latch Rod - Steel
26	311578	1	Bushing 11/16 I.D. x .840 O.D. x 1/2" Long - Steel
	LX-567	1	Bushing .675 O.D. x .493 I.D. x 13/16" Long - Steel
	913521	1	Extruded Hex Head Bolt 7/16" x 2-1/4"
	904207	1	Lockwasher 7/16", Regular
27	HTP-115	1	Spring - Steel
28	LTP-41	1	Lever Latch - Malleable
29	LTP-252	1	Bushing 33/64 I.D. x .675 O.D. x 11/32" Long - Steel
	912631	1	Extruded Hex Head Bolt 1/2" x 1-1/2"
	911402	1	Plate Washer 9/16" x 1-3/8" x #12 Gauge
	910806	1	Lockwasher 1/2", Heavy
30	913426	1	Extruded Hex Head Bolt 1/2" x 1"
	910806	1	Lockwasher 1/2", Heavy
31	912820	1	Extruded Hex Head Bolt 1/2" x 1-1/4"
	904208	1	Lockwasher 1/2", Regular
32	912823	4	Extruded Hex Head Bolt 1/2" x 3-1/4"
	911402	8	Plate Washer, 9/16" x 1-3/8" x #12 Gauge
	910806	4	Lockwasher 1/2", Heavy
33	912824	2	Extruded Hex Head Bolt 5/8" x 1-1/2"
	910808	2	Lockwasher 5/8", Heavy
34	912826	2	Extruded Hex Head Bolt 5/8" x 2"
	910808	2	Lockwasher 5/8", Heavy
35	903643	2	Capscrew 5/8" x 1-1/4", Hex
	910808	2	Lockwasher 5/8", Heavy
36	910295	1	Nut, 1/2" Hex
37	911533	2	Rivet, 5/16" x 2", Oval Head
38	911088	1	Rivet, 3/8" x 7/8", Oval Head
39	912026	1	Plate Washer 11/16" x 1-3/4" x #10 Gauge
40	911441	3	Cotter Pin 1/4" x 1-3/4"

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